



typ modelu:

CDE12X

Kod handlowy:

27226

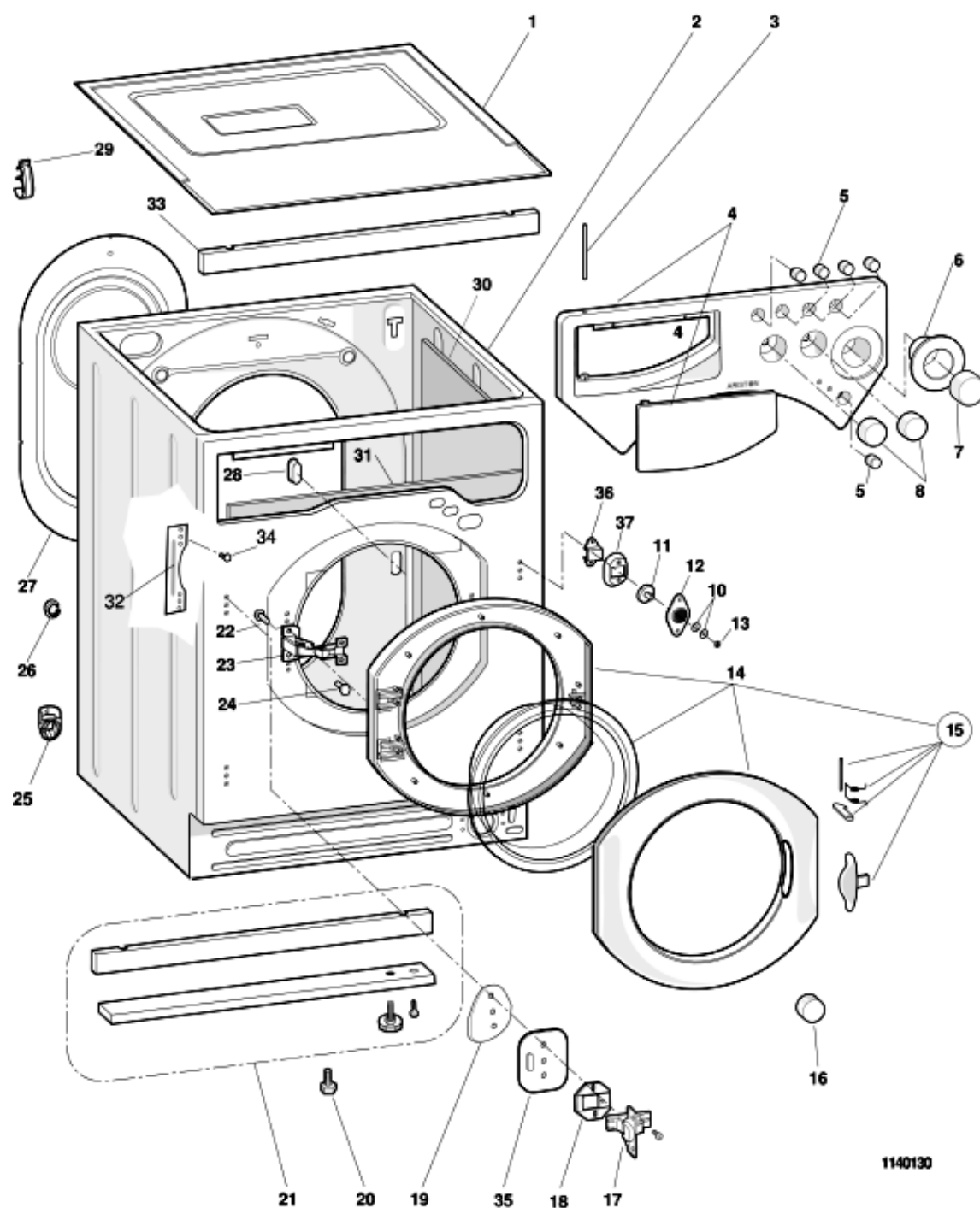
Informacje Główne

Przewodnik Dokumentacji Technicznej

Możesz tutaj odnaleźć podstawowe informacje ułatwiające korzystanie z dokumentacji technicznej

1. Modele tej samej gamy posiadają wspólne rysunki, które przedstawiają najbogatszy zestaw części; generalnie wybrany model niekoniecznie posiadać będzie w spisie części wszystkie pozycje przedstawione na rysunku
 2. Niektóre części nie mogą być przedstawione bezpośrednio na rysunku (instrukcje użytkownika, zestawy montażowe itd.). Można je odnaleźć w liście części pod pozycją gdzie są zainstalowane lub pod pozycją 09
 3. W prawym górnym rogu każdego rysunku widnieje numer seryjny wskazujący początek produkcji danej gamy urządzeń. Niektóre modele mogą posiadać więcej niż jeden rysunek dla podanej kategorii, każdy inny dla różnych numerów seryjnych.
 4. Rysunki złożeniowe mogą wymagać dalszych uaktualnień po ich publikacji. Nowe części zostaną dodane do odpowiednich oznaczeń numerycznych rysunku. Oznaczenie kodowe modyfikacji rysunku zawarte jest w ostatnich 4 cyfrach numeru seryjnego przedstawionego w prawym górnym rogu rysunku.
 5. Lista części odnosząca się do danego rysunku zawiera spis części tylko dla wybranego modelu; dostępne są dodatkowe informacje dla każdej części.
- REF. Numer referencyjny do tabeli; SUBSTITUT: lista części które zastępują dany kod zachowując takie same charakterystyki funkcjonalne
- KOD HANDLOWY: lista wariantów modelu (pokazana w nazwie modelu) gdzie dana część jest zastosowana; UWAGA: kod informacji potrzebny do interwencji, prześledź zmiany aby poprawnie ustalić kod części
6. Niektóre notatki techniczne są ogólne dla danej sekcji, zatem nie mogą być związane tylko konkretną częścią. Aby poruszać się w dokumentacjach modelu sprawnie, pomocne jest czytanie notatek i monitorowanie uaktualnień dokumentacji.
 7. Okładka dokumentacji technicznej przedstawia model sprzętu oraz jego kod handlowy.

rysunki

Matr. 10915.0002

1140130

1140130

Lista części

Ref.	kod	Od S/N	Do S/N	Zamiennik	opis	Notatka	kod
000	C00056262			1 x C00087354	installation hinge kit		
000	C00084868				door fixing - template		
000	C00087868				upper cover		
000	C00087967				user instructions booklet i-gb-f-d		
000	C00087968				user instructions booklet nl-e-p		
001	C00084883				cabinet cover		
002	C00084808			1 x C00090573 1 x C00116543	cabinet white	n1040276	
002	C00090573			1 x C00116543	cabinet white		
003	C00065186			1 x C00091882	sworzeń obrot. kasety 108.5x5		
004	C00087813				control panel + handle		
005	C00084811				pushbutton white		
006	C00087812				tarcza pokrętła timer 'cde12x'		
007	C00084812			1 x C00087814	components / timer knob white	n1040241	
007	C00087814				pokrętło timera biał. kit 'cde12x'	n1040241	
008	C00064512				pokrętło temperatury biał.		
008	C00082822				pokrętło (zestaw) temporizzatore		
010	C00045655				podkładka regulacji magnetycznej		
011	C00033428				magnes 'parallelogramma'		
012	C00045656				wspornik magnetyczny 's-		
013	C00024221				pierścień benzding d.4		
014	C00087818			1 x C00116585	door frame and glass assy		
015	C00065250			1 x C00116580	zestaw otwier. drzwicz.'lrb2000'		
016	C00056248			1 x C00087353	rubber buffer h=25,5 mm grey		
017	C00056261				zawias drzwi 'lrb6tit'		
018	C00055738			2 x C00087348	podstawa zawias grubość 7,8 mm		
019	C00055735				wspornik zawiasu		
020	C00084810			1 x C00110512	foot - rear m8 x 37 mm		
021	C00084867				zestaw podstawy umyw. do		
022	C00074149			1 x C00256725	śruba m4x9 tesfr		
023	C00064541				zawias drzwiczek 180['lrb2000'	n1040349	
024	C00065185				śruba m4,5x8 timer oraz		
025	C00046666				kołnierzyk rury spustowej'ab636tx'		
026	C00003144				nakładka na otwór d.11 mm		
026	C00065871				nakładka na otwór		

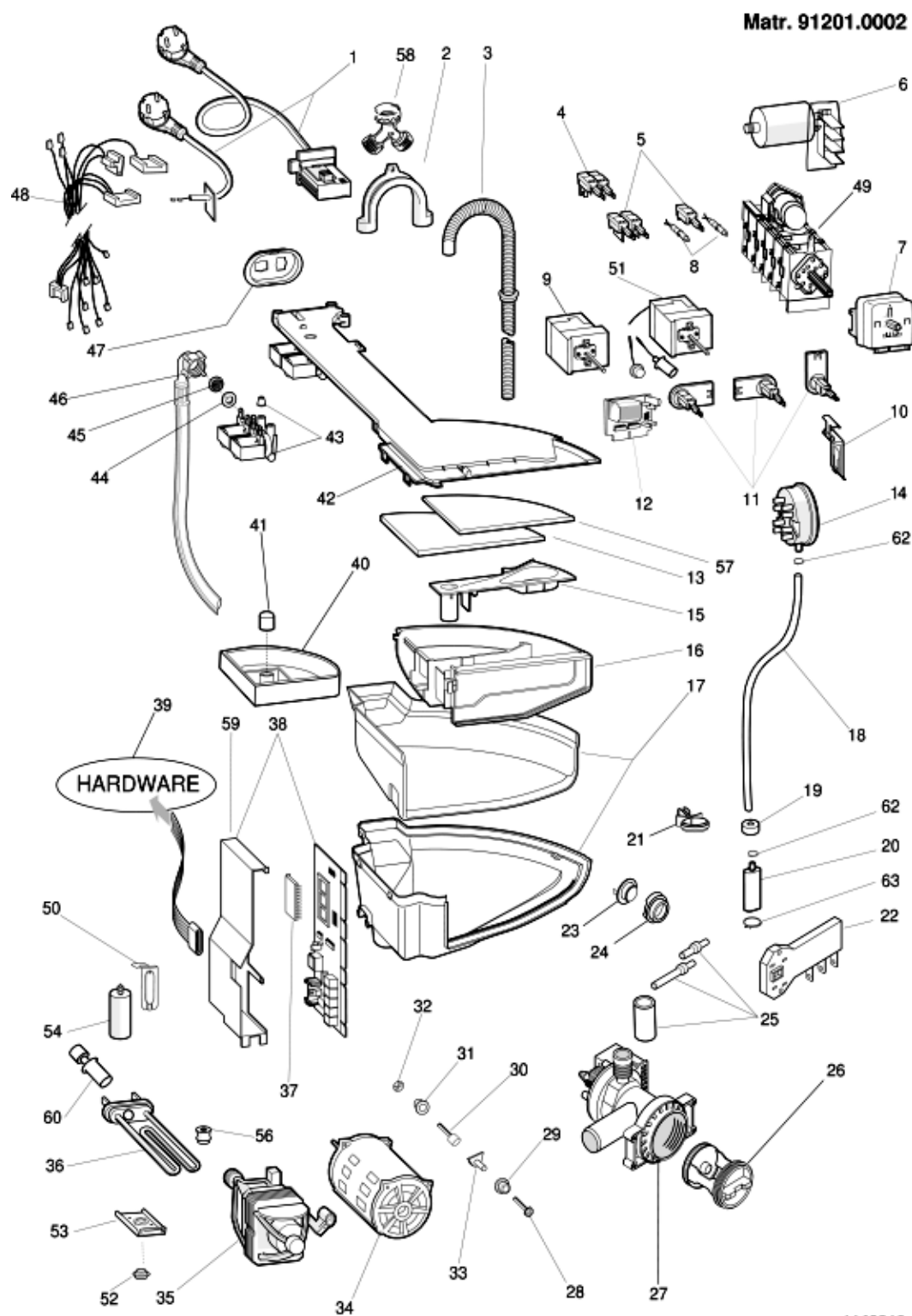
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Lista części

Ref.	kod	Od S/N	Do S/N	Zamiennik	opis	Notatka	kod
027	C00064501			1 x C00099313 1 x C00116923	plyta tylna biala'lvb2000'		
028	C00084817				zatyczka pom. hardware		
029	C00046667				ogranicznik kabla 'ab636tx'	n1040282	80272260000
029	C00064550				drain hose holder		
029	C00091904				cable clamp hose		80272260030
032	C00064539				plyta zawias 'lvb2000'		
033	C00085004			1 x C00084867	door strip - white		
035	C00086464			1 x C00087348 1 x C00087350 1 x C00087353	rozpórka zawiasu grubość 3mm		
036	C00058277			1 x C00058030	bolt plate		
037	C00058030				zestaw ustalaj. magnesu'lb12'		
037	C00058278			1 x C00058030	bolt plate support		
099	C00077411				opakowanie zestawu '46lt-soc'		

1140310

rysunki



1140310

1140310

Lista części

Ref.	kod	Od S/N	Do S/N	Zamiennik	opis	Notatka	kod
001	C00064563				kabel zasilający 3x1 schuko 1,5 m	n1040276	
001	C00091633				kabel zasil.3x1 schuko 1,5m+filtr		
002	C00019902				wspornik rury spustowej spiraln.		
003	C00027466				rura spustowa spir.strony pompy		
005	C00058465				wyłącznik (double pole) on-off		
005	C00075445				wyłącznik na	n1040229	
						n1040246	
005	C00088394				wyłącznik na idc		
006	C00064559				filtr tłumiący + listwa		
007	C00083916				programator elbi 1665 rast.2 8		
008	C00057635				lampka kontrolna czerw. otwory	n1040229	
008	C00074501				lampka kontrolna czerwona 12 v	n1040229	
008	C00086663				lampka kontrolna czerw. 12v rast		
008	C00089025				lampka kontrolna czerw. 230v		
010	C00064537			1 x C00263210	support - pressure switch		
011	C00057242				potencjometr 8 zakres.		
011	C00085195			1 x C00143096	potencjometr 8 zakres. idc rast 2,5		
013	C00065733				wspornik opisu programów 'al89x'		
014	C00080666				presostat 1l.+zabezp.przed		80272260000
014	C00088393				presostat 1l.+ 90-65 zabezp.przed	n1040282	80272260000
014	C00092262			1 x C00110327	prestostat 1l 70-45+zabezp.przed		80272260030
015	C00046154				pokrywa dodatki niebieska		
016	C00046148			1 x C00281253	pojemnik na detergent obrot. zest.		
017	C00064529				lej 'lvb2000'	n1040282	80272260000
017	C00092176				lej do kasety obrotowej evo ii		80272260030
018	C00041785			1 x C00144077	rura syfonu 540 mm.'wdn2067wf'	n1040282	80272260000
018	C00092170			1 x C00041785	rura presostatu l=470 mm evo ii		80272260030
019	C00019755				anti-vibration bush (foam)		
020	C00064532			1 x C00092173	air trap	n1040282	80272260000
020	C00092173				syfon dla rury oko		80272260030
021	C00064530				clip-pressure switch tube		
022	C00011140				mikroelement opóźniający	n1040229	
022	C00056511				self-tapping screw 8p x 12,7 zc		
022	C00085194				mikroelement opóźniający idc 3		
023	C00053573				sonda-temperatury dialogic biał.		

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Lista części

Ref.	kod	Od S/N	Do S/N	Zamiennik	opis	Notatka	kod
024	C00014917				uszczelnienie termostatu'ls312		
024	C00020181				zatyczka otworu termostatu 'ar414'		
026	C00045027				filtr pompy zestaw		
027	C00080667				pompa samoczysz.kom.wstęp.	n1040282	80272260000
027	C00092264				pompa kom.wstęp.wd		80272260030
028	C00074152				bolt m6x30		
028	C00084029				bolt motor m6x34		
029	C00074151				tuleja sworznia silnika		
030	C00074153				spacer motor support l= 187 mm		
032	C00040932				nakrętka samoblokująca m6		
035	C00043430			1 x C00097257	obrotomierz siln.ice		
035	C00047317			1 x C00196539	szczotk. siln.ice		
035	C00074221				silnik kolektora 1200 obr.'lwb2000'	n1040258	
036	C00064556				opornik z termobezpiecznikiem	n1040300	80272260000
036	C00066086				opornik z termobezpiecznikiem		80272260030
037	C00087971			1 x C00092718	eprom cde12x 80272260000	n1040282	80272260000
						n1040300	
037	C00092718				eprom cde12x software		80272260030
038	C00080668			1 x C00093153	moduł pot. bez eeprom	n1040229	
038	C00089416			1 x C00093158	moduł zasilający idc bez eeprom		
039	C00066292				insulated tweezers		
039	C00077454			1 x C00084566	housing seriele lb2000-pc white		
039	C00084943			1 x C00099862	serial cable lb2000 - pc	n1040211	
						n1040317	
040	C00046152			1 x C00287239	zbiorniczek na dodatki do kasety		
041	C00046157				zatyczka pojemnika na deterg		
042	C00087972				hopper cover 1e 3u 3ev		
043	C00064534				uszczelnienie leja'lwb2000'		
043	C00087975				elektrozaw. potrójny 1we-3wy		
044	C00005572				uszczelnienie rura doprow.		
045	C00005781				filtr rura doprow.		
046	C00003070				rura doprowadzająca 1,5m		
047	C00084840				electrovalve support 1 ev		
048	C00087816				wiring	n1040276	
048	C00090778				wiring	n1040229	

1140310

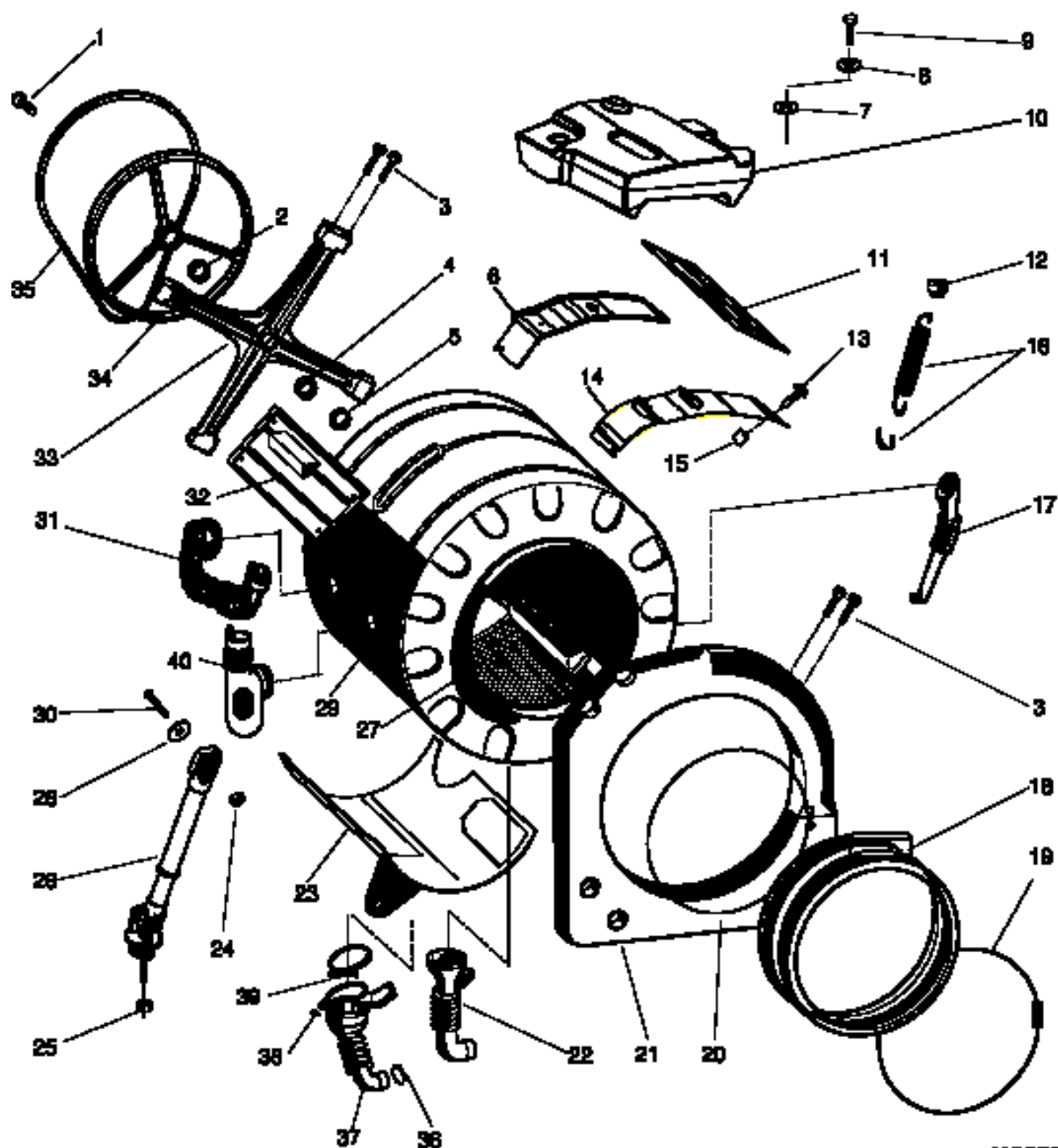
Lista części

Ref.	kod	Od S/N	Do S/N	Zamiennik	opis	Notatka	kod
056	C00058523				zestaw prowadnica opor. 'als748tx'		
058	C00009416				y junction (water inlet fork)		
059	C00075941				wspornik modułu 'lb2000'		
062	C00092412				zacisk		
063	C00008612				tube clamp 34,6-36,4		

1180230

rysunki

Matr. 10203.0002



1180230

1180230

Lista części

Ref.	kod	Od S/N	Do S/N	Zamiennik	opis	Notatka	kod
001	C00064786			1 x C00143260	śruba m8x23 torx tefl		
002	C00013563				łożysko 25 x52 x 15 6205 - 2z skf		
003	C00051737				śruba torx m8 x 27 dri-		
003	C00064785			1 x C00193879	śruba m8x22 tb6lt'al68x'		
004	C00002591				łożysko 20x47x14 6204 skf		80272260030
004	C00044765				łożysko 6206-2z '1100-1200 obr.'	n1040300 n1040371	
005	C00082696				pierścień uszczelniający v4-406	n1040300 n1040371	
005	C00096186				pierścień uszczelniający cv4 30 x	n1040300 n1040326	80272260030
006	C00080651			1 x C00032847 1 x C00114387 1 x C00114390 1 x C00145190	listwa poprz. tylna 'wd2000'		
007	C00075326				washer m8.5x35x3		
008	C00055018				podkładka stożkowa ząbkowana		
009	C00014342				śruba m8x75 te		
010	C00087811				upper counterweight 8.2 kg		
011	C00080761			1 x C00064517	tank cradle channel-top dx wd		
012	C00064515				anchorage pad - suspension		
013	C00080652				śruba m8x36 tefl. zig. p/p'wd2000'		
014	C00080650				listwa poprz. przednia 'wd2000'		
015	C00080653				spacer		
016	C00074182			1 x C00064502	spring ring		
016	C00080660				suspension spring - tank		
017	C00064536			1 x C00086430	hose - detergent recovery		
018	C00080762				uszczelnienie drzwiczek 'wd2000'	n1040291	
018	C00094091				uszczelnienie drzwiczek 28-30	n1040291	80272260030
019	C00064546				pierścień przedni'lvb2000'		
020	C00064547				pierścień napinający	n1040291	
020	C00092155				pierścień napinający tylny		80272260030
021	C00064516			1 x C00092178	przeciwwaga przednia 'lvb2000'	n1040291	
021	C00092178				przeciwwaga przednia evo ii		80272260030
022	C00064531				mieszek odpowietrz. 'lvb2000'	n1040282	80272260000

1180230

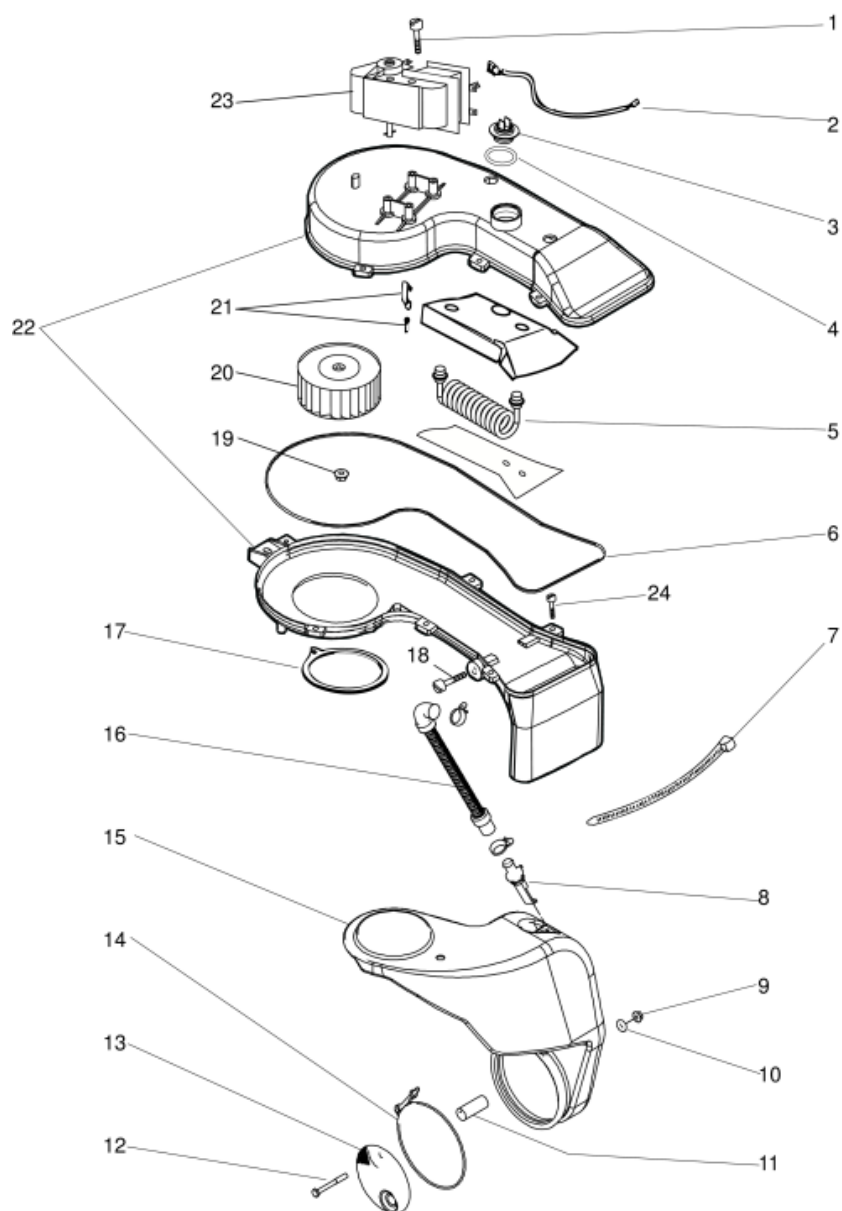
Lista części

Ref.	kod	Od S/N	Do S/N	Zamiennik	opis	Notatka	kod
023	C00064518			1 x C00093848	cradle outer- set	n1040286	
023	C00093848				cradle outer- set	n1040325	80272260030
024	C00030443			1 x C00047136 1 x C00144571	nut romob m8		80272260030
024	C00030680			1 x C00040130	nakrętka samohamowna m 10	n1040286	
025	C00065152				nakrętka obr.-ruch. m6x22x1,5		
026	C00066184				amortyzator 120 n'lvb2000'		
026	C00086372				amortyzator 120n (11105)	n1040286	
026	C00093885				amortyzator 120 n otwór 8,15 mm		80272260030
027	C00064789			1 x C00268109	ubijak wyjmowany bębna. 46		
029	C00080661			1 x C00094097 1 x C00094280	zespół zbiornika 46 l. cv5-b5	n1040282 n1040291 n1040300	80272260000
029	C00092263			1 x C00094097 1 x C00094280	outer- set 46 l. cv5-b5 ld	n1040291 n1040300 n1040371	80272260030
029	C00094281			1 x C00094275 1 x C00094280	outer- set 46 l. evo ii	n1040300 n1040371	80272260030
030	C00030446				śruba m10 x 45 zntr	n1040286	
030	C00093750				śruba cynkowana te m8x40		80272260030
031	C00080654				mieszek poboru deterg. 'wd2000'	n1040282	80272260000
032	C00064517				listwa poprz. zbiornika 46 litri		
033	C00074213				krzyżak z pierśc. uszczel.	n1040300 n1040371	
033	C00096077				krzyżak z pierśc. uszczeln. cv4	n1040300	80272260030
034	C00074211				koło pasowe d=210 mm h=20 mm		
035	C00074218				pas l=1046 - 1051 mm h8		
036	C00092411			1 x C00094908	zacisk klucza do rur lato pompa		
037	C00092174				rura zbiornik-pompa oko evizzate	n1040289	80272260030
037	C00094312				rura zbiornik-pompa oko induk.		80272260030
039	C00091148			1 x C00094908	clamp d=79 mm		
040	C00092273				mieszek poboru deterg. evo ii		80272260030
099	C00033026			1 x C00292523	opakowanie smar ambliq ta 100		

1180410

rysunki

Matr. 10205.0001



1180410

1180410

Lista części

Ref.	kod	Od S/N	Do S/N	Zamiennik	opis	Notatka	kod
001	C00087921				screw amsp m3.5x30t.e.(s/n		
002	C00080775			1 x C00199364	kabelek bezpiecznika term.		
003	C00080767				sonda-temperatury 'wd2000'		
004	C00080768				o-ring d= 27 x 23,5 x 1,78 wd		
005	C00080765				opornik 1200 w 20 v"aicukl		
006	C00032847				uszczelnienie dmuchawy		
007	C00033210				zacisk fastex 350 mm x 7.8 mm		
008	C00032845				obsada regulatora 'ai1248cukl'		
009	C00080960				self blocking nut m5		
010	C00080959				connection gasket		
011	C00080771				rozpórka		
012	C00080773				fixing screw for lint filter		
013	C00080772			1 x C00143947	filtr		
				1 x C00143949			
014	C00080774				hose clamp		
015	C00080770			1 x C00143947	kondensator 'wd2000'		
				1 x C00143949			
016	C00080769				hose electrovalve condenser		
017	C00032844			1 x C00255433	uszczelnienie kondensatora		
018	C00038358				śruba metryczna m8x16 (z loctite)		
020	C00080658				wentylator dla cd (087920-		
021	C00054790				screw trilob m5 x 16 tcb t.e. st		
022	C00087919				blower manifold kit		
023	C00087920			1 x C00098711	motor dryer 230v50hz s/n		
514	C00140821				śruba m5x16		

Notatki

n1040061: Trouble-shooting.

Intervention procedure on 2000 washing machines

1. Reading the error code

The fault on the appliance is signalled via:

1. the continuous rotation of the selector knob
2. the action, for the first 4', of the electrovalve and the drain pump
3. the door becomes unlocked
4. the led flashes:

the number of flashes indicates the fault code; the code should be read as follows:

- each fast flash (2/3 flashes of the led very close together) represents one code value
- the fault code is evaluated by counting the number of flashes occurring at 3/4" intervals from one another
- stop counting when the washing machine waits the equivalent of approximately 8/9" between flashes
- the procedure is repeated by the appliance cyclically

E.g.: F03

(FIGURE NT 00)

2. Autotest

Should the washing machine not be signalling an error, you can check it using a serial key and using a particular autotest cycle, which is to be activated as follows:

1. bring the washing machine to reset position (coloured ball) for at least 5" and wait until the led flashes on reset mode
2. insert the hardware key into the serial outlet
3. position the switch situated on the key in TEST position
4. wait for the door to lock and for the selector to start turning
5. position the switch situated on the key in PC position

the appliance will carry out the following cycle:

- selector moves on up to position 0 (12h if the appliance has a delay, programme 1 if it has no delay)
- loads the wash electrovalve for approx. 10"
- loads the pre-wash electrovalve for approx. 10"
- loads the wash electrovalve and pre-wash electrovalve at the same time until the pressure switch is on full
- heats up to 30° and moves the motor in both directions
- selector moves on for 9 notches
- drains and spins
- the selector knob stops on one of the reset positions
- STOP

The test cycle can be repeated as many times as you wish following the same procedures
The test cycle can be interrupted by positioning the selector knob on one of the reset positions.
3. Intervention in the event of a Fault

In the event of a fault, the procedure to go by is as follows:

F01: Triac Short circuit

Overhaul CNE

Replace Card

F02: Blocked Motor, Short-circuited/Open Tachometry

Overhaul CNE

Overhaul Motor connector

Control CNE Continuity/Motor Connector

Control Motor Windings

Control Tachometry Windings

Replace Card

F03: Open/Short-Circuited NTC Found

Overhaul CNA

Control NTC Wiring

Control CNA/NTC Wiring Continuity

Replace NTC

Replace Card

F04: Overflow and Pressure Switch Empty found at the same time (Pressure Switch stuck on Empty)

Overhaul CN1

Overhaul Pressure Switch Contacts

Control CN1/Pressure Switch Continuity

Replace Pressure Switch

Replace Card

F05: Blocked Pump or Pressure Switch stuck on Empty Found

Overhaul CNF (pump connector)

Overhaul Pump Connector

Control Pump Filter

Control Pump Windings

Change Pump

Replace Card

F06: Selector Error (a part no. cannot be found)

Overhaul CND (selector connector)

Overhaul Selector Connector

Control Selector/CND Continuity

Control Selector Motor

Replace Selector

Replace Card

F07: Resistance Relay Stuck

Overhaul CN1

Overhaul CN1

Overhaul Resistance Connection

Replace Card

Overhaul Resistance Connection
Replace Card

F08: Resistance Missing or Pressure Switch stuck on Full Found
Overhaul CN1
Overhaul Resistance Connection
Overhaul Pressure Switch Connection
Replace Resistance
Replace Pressure Switch
Replace Card

F09: Machine Setup Error Found
Control Microprocessor Version
Ask for EEPROM Spare Part indicating Microprocessor version

F10: Pressure Switch Empty and Full or neither Empty nor Full Pressure Switch Found
Overhaul CN1
Overhaul Pressure Switch Wiring
Control CN1/Pressure Switch Continuity
Replace Pressure Switch
Replace Card

F11: Pump Feedback Missing
Overhaul CN1
Overhaul CNF
Overhaul Pump Connector
Overhaul Pressure Switch Connector
Control Pump Windings
Replace Pump
Replace Card

F12 SPECIFIC FOR LVB2000 INDESIT EVOLUTION / DIALOGIC.

F12: Lack of Display card-Main Card Communication
1. Check the effectiveness of contacts on CNC Connector Card
2. Overhaul 8-way connector on Display card
3. Check continuity of CNC-CN 8 way connector
4. Replace Main Card
5. Replace Display Card

F13: NTC wiring harness disconnected from the dryer system
1. Check the efficiency of the terminals on the CNA connector board
2. Check NTC wiring harness
3. Check the wiring harness continuity of the CNA / NTC connectors
4. Replace NTC
5. Replace terminal board

F14: Dryer connector open or not connected
1. Check the efficiency of the terminals on the CNI connector board
2. Overhaul CN1
3. Overhaul connector connection
4. Replace the board.Merloni Elettrodomestici

F15: Dryer connector is always active
1. Check the efficiency of the terminals on the CNI connector board
2. Overhaul connector connection
3. Overhaul the pressure sensor connection
4. Replace the connector

5. Replace pressure sensor
6. Replace the board

F16: Non-functioning basket block

1. Go over connector card CNC
2. Go over connector basket block
3. Control Continuity of cabling CNC / basket block and basket block supply
4. Replace basket block
5. Replace card

N.B.From Fault F01 to fault F11

These are shown by LEDs in stand by/on in LVB2000 machines Ariston/Indesit.

From fault F01 to fault F12

These are shown in a display located on the instrument panel of LVB2000 machines Evolution Indesit.

From fault F01 to fault F15

Are those that are indicated according to the version via LED stand by/on or display positioned on the Wash Dry machine Ariston/Indesit panel.

4. Replacing the card

Should you have to replace the card:

- retrieve the EEPROM from the old card
- reassemble the EEPROM onto the new replacement card (without EEPROM)

In the event, and only in this case:

- an F02 has been detected
- the above-mentioned checks have been carried out and no problems have been detected on the wiring or to the motor
- the card fitted onto the washing machine is a 12 or 20 version (the version is indicated by a label on the module-containing box with SW20 or SW12)

you should:

- fit on a new card (version 32 or above)
- fit on an updated EEPROM to request from the assistance service centre, stating the code (e.g. 80xxxxx0000 or 46xxxxx0000), the serial number and the washing machine model.

n1040066: LB2000 Hardware (Serial hardware key and Pliers)

As of 05.04.2000, the following Spare Parts are available from the Warehouse:

Part no.066055 - Serial hardware key for LVB2000 autotest. It has not to be linked to PC. (substituted with 077454);

Part no. 077454 - Serial hardware key for LVB2000-PC White (substituted with 084566);

Part no. 084566 - Serial hardware key for LB2000/EVOI -PC BIANCA (substituted with 095669 LB2000/EVOI, EVOII - PC).

Part no.066292 - Extractor pliers for integrated circuits.

For instructions on use, please refer to the relative Service Manual.

n1040211: Serial cable to connect the hardware key with the PC.

To connect the hardware key: LB2000 with the personal computer, you must use a serial cable, pin to pin 9 pin F/F, to guarantee the availability, it was decided to manage it as a spare part.

The SAT code of the cable (length 2m) is 084943.

n1040229: Items with IDC connectors.

From November 2001, in order to improve electrical connections on models produced in Teverola and Comunanza plants, electrical components supplied with IDC connectors have been applied.

New particulars are:

Code 083916 = PROGRAMME SELECT ELBI 1665 RAST.2 8 POS.
Code 085195 = POTENTIOMETER 8 POS. IDC;
Code 083915 = TEMPERATURE SENSOR NTC ELTH;
Code 087823 = CONDUCTIBILITY CONTROL CARD IDC;
Code 085194 = DOOR INTERLOCK IDC;
Code 080662 = PUSH BUTTON SWITCH NA ON OFF;
Code 088394 = PUSH BUTTON SWITCH S.CM NA IDC;
Code 086660 = PRESSURE SENSOR 1 LEVEL 93 - 68 + ANTI-SPILL;
Code 088393 = PRESSURE SENSOR 1 LEVEL 90 - 65 + ANTISPILL;
Code 087187 = PRESSURE SENSOR 1 LEVELS + ANTI-SPILL;
Code 085193 = PRESSURE SENSOR 1 LEVELS + ANTI-SPILL;
Code 084763 = RED WARNING LIGHT 12 V INDESIT;
Code 086663 = RED WARNING LIGHT 12 V RAST2 ARISTON
Code 087188 = HEATING ELEM.TERMAL CUT-OUT 1700W/230V L= 169,5 mm ;
Code 086661 = HEATING ELEMENT FOR PROBE 1700W 230V L= 212.5 mm;
Code 089416 = MODULE (LESS EEPROM) WM-WD > 1200 RPM.IDC ;
Code 089074 = MODULE (LESS EEPROM) SW 2.22 YELLOW >1200 IDC;
Code 089404 = MODULE (LESS EEPROM) IDC EW-AR-IN<1200.
Code 084838 = MODULE (LESS EEPROM) MODULE UNIV. STRIP SW 220 IDC.

Wires with IDC connectors can be found directly on spare parts list of models to be repaired.

This change has not affected EEPROM which remain the same.

To find the right particular to use:

- 1 – Find the modified particular into spare parts list of model of interest
- 2 – Check list of models herebelow given and compare with their serial no.

Models related to Comunanza and Teverola plants in alphabetical order.

Models of Comunanza factory. by

A1124UK (23572) Matr. 11209.0001;

A1234UK (22573) Matr. 11217.0001;
A1435SUK (23575) Matr.20502.0001;
A1435UK (23574) Matr.20502.0001;
A1535UK (28069) Matr.20502.0001;
A1635UK (27051) Matr.20502.0001;
AA1000BFR (25700) Matr.11209.0001;
AAX106LFR (25698) Matr. 20121.0001;
AAX116LFR (25591) Matr.20121.0001;
AAX126LFR (25699) Matr. 20121.0001;
AAX149LFR (26286) Matr.20502.0001;
AB104XTK (22504) Matr. 11217.0001;
AB108XEO (26389) Matr.11209.0001;
AB108XIT (22443) Matr. 11203.0001;
AB63XGR (24894) Matr. 11217.0001;
AB65XEO (24492) Matr. 11209.0001;
AB66XIT (26972) Matr. 20121.0001;
AB84XTK (22504) Matr. 11217.0001;
AB88DAG (26561) Matr.20527.0001;
AB88DEX (24898) Matr.20527.0001;
AB88XEO (26388) Matr. 11217.0001;
AB88XEX (23861) Matr. 11217.0001;
AB88XIT (22444) Matr. 11209.0001;
AC106BFR (25817) Matr.20527.0001;
AC120LIT (26836) Matr.20527.0001;
AC128LFR (25818) Matr.20527.0001;
AC80LIT (26835) Matr.20527.0001;
AC96BFR (25816) Matr.20527.0001;
AD1000EX (27764) Matr. 20610.001;
AD1200IT (26694) Matr. 20610.001;
AD1200TK (27199) Matr. 20610.001;
AD1600FR (27157) Matr. 20610.001;
AD1600IT (26834) Matr. 20610.001;
AD1600ITPXU (27163) Matr. 20610.001;
AL107XFR (23684) Matr. 20121.0001;
AL108DAG (24900) Matr.20527.0001 ;
AL108DEX (24901) Matr.20527.0001;
AL108DK60 HZ (24905) Matr.20527.0001
AL108XBE (23648) Matr. 11203.0001;
AL108XSTK (22698) Matr.20121.0001;
AL108XTK (22506) Matr.20121.0001;
AL109SLFR (22495) Matr.20121.0001;
AL109XAUS (26024) Matr. 11217.0001;
AL109XEU (22514) Matr. 11203.0001;
AL109XEX (24734) Matr. 11203.0001;
AL109XIT (22360) Matr. 20121.0001;
AL109XSK (25855) Matr. 11203.0001;
AL118DTK (24902) Matr.20527.0001;
AL128DAUS (24904) Matr.20527.0001;
AL128DEX (24903) Matr.20527.0001;
AL128DSAUS (25742) Matr.20527.0001;
AL128XBE (23656) Matr. 20121.0001;
AL129SLBE (23990) Matr.20121.0001;
AL129XAUS (23864) Matr. 11217.0001;
AL129XEU (22515) Matr. 11202.0001;
AL129XSK (25856) Matr. 11202.0001;
AL129XTK (22507) Matr.20121.0001;
AL12SUK (24363) Matr. 11209.0001;

AL12UK (23576) Matr. 11209.0001;
AL149XEX (22516) Matr.20502.0001;
AL149XSK (25857) Matr.20502.0001;
AL14UK (23577) Matr.20502.0001;
AL169XAUS (26458) Matr.20502.0001;
AL169XEU (24897) Matr.20502.0001;
AL67HCGR (23885) Matr.11210.0001;
AL68XEX (23863) Matr. 11211.0001;
AL68XIT (22363) Matr. 11126.0001;
AL68XPT (22485) Matr. 11217.0001;
AL68XSPT (22977) Matr. 11217.0001;
AL88DEX (24899) Matr.20527.0001;
AL88XEU (22512) Matr. 11204.0001;
AL88XPT (22482) Matr. 20121.0001;
AL88XSPT (22483) Matr.20121.0001;
AL89XIT (22362) Matr. 20121.0001;
AL89XSEX (24735) Matr. 11203.0001;
AL89XSIT (22445) Matr. 20121.0001;
AL98XSPT (27630) Matr.20121.0001;
ALD10UK (26092) Matr.20527.0001;
ALD12SUK (26094) Matr.20527.0001;
ALD12UK(26093) Matr.20527.0001;
ALS104XFR (22501) Matr. 20114.0001;
ALS109XEO (26392) Matr. 11217.0001;
ALS109XEU (22520) Matr. 11219.0001;
ALS109XIT (22470) Matr. 20114.0001;
ALS129XEU (22521) Matr. 20114.0001;
ALS68XIT (22473) Matr. 11217.0001;
ALS88XEO (26391) Matr. 20108.0001;
ALS88XEU (22519) Matr. 20108.0001;
ALS89XIT (22472) Matr. 20114.0001;
ALS89XSIT (22471) Matr. 20114.0001;
AWD10UK (26095) Matr.20527.0001;
AWD12SUK (26097) Matr.20527.0001;
AWD12UK (26096) Matr.20527.0001;
CDE12X (27226) Matr. 20610.001;
CDE12XUK (27227) Matr. 20610.001;
LBE12X (26961) Matr. 20610.001;
LBE12XUK (27155) Matr. 20610.001;
LBE6X (26968) Matr. 20610.001;
LBE8X (26969) Matr. 20722.0001;
SGE12XUK (27241) Matr. 20610.001;
W104TXSBE (25827) Matr. 20128.0001;
W104TXSTK (24746) Matr. 20121.0001;
W104TXTK (23411) Matr. 20121.000;1
W105TXEX (234403) Matr. 20128.0001;
W105XDE (24835) Matr. 20114.0001;
W106XDE (24836) Matr. 20114.0001;
W108XIT (24820) Matr. 20128.0001;
W108XSP (23405) Matr. 20128.0001;
W1215XSDE (24839) Matr. 20114.0001;
W123SUK (23413) Matr. 20121.0001;
W123UK (23369) Matr. 20121.0001;
W123XNL (23416) Matr. 20121.0001;
W124XDE (24837) Matr. 20121.0001;
W124XNL (23418) Matr. 20114.0001;
W125TXEX (23378) Matr. 20128.0001;

W125XDE (24838) Matr. 20114.0001;
W125XSDE (24839) Matr. 20114.0001;
W125XFR (24435) Matr. 20128.0001;
W126XDE (24840) Matr. 20114.0001;
W128XSP (24428) Matr. 20128.0001;
W133UK (24026) Matr. 20121.0001;
W133SUK (24518) Matr. 20121.0001;
W143SUK (27059) Matr.20502.0001;
W143UK (27530) Matr.20502.0001;
W143XNL (23170) Matr.20502.0001;
W144XDE (24841) Matr.20520.0001;
W144XNL (23419) Matr.20502.0001;
W144XSNL (24743) Matr.20502.0001;
W145TXEX (23379) Matr.20521.0001;
W145XDE (24842) Matr.20520.0001;
W146XDE (23843) Matr.20520.0001;
W146XSDE (26461) Matr.20520.0001;
W165TXEX (24796) Matr.20502.0001;
W165XNL (24764) Matr.20502.0001;
W166XDE (26464) Matr.20520.0001;
W682XSIT (24813) Matr. 20114.0001;
W683XGIT (24812) Matr. 20114.0001;
W68XIT (24408) Matr. 20114.0001;
W68XSIT (24409) Matr. 20114.0001;
W842XSIT (24818) Matr. 20128.0001;
W843XGIT (24820) Matr. 20128.0001;
W84TXEX (23401) Matr. 20114.0001;
W84TXTK (23410) Matr. 20121.0001;
W84XSP (23409) Matr. 20114.0001;
W84XSP (24469) Matr. 20114.0001;
W857XSPT (26661) Matr. 20128.0001;
W857XSPT (26661) Matr. 20128.0001;
W88XIT (23395) Matr. 20128.0001;
WA10XIT (26883) Matr. 20128.0001;
WA6XIT (26881) Matr. 20114.0001;
WA8XIT (26882) Matr. 20128.0001;
WA8XSIT (26919) Matr. 20128.0001;
WAS6XIT (27052) Matr. 20204.0001;
WAS8XIT (27053) Matr. 20205.0001;
WD104TEX (24908) Matr. 20603.001;
WD105TEX (24909) Matr. 20603.001;
WD105TEX220-60 (27603) Matr. 20603.001;
WD106FR (25691) Matr. 20603.001;
WD10UK (25056) Matr. 20603.001;
WD118SP (26335) Matr. 20603.001;
WD11UK (25058) Matr. 20604.001;
WD125TEX (24910) Matr. 20604.001;
WD125TSEX (27152) Matr. 20604.001;
WD12SUK (25538) Matr. 20604.001;
WD12UK (25057) Matr. 20604.001;
WD12XUK (27233) Matr. 20610.001;
WD84EX (24906) Matr. 20603.001;
WD84TEX (24907) Matr. 20603.001;
WDE12X (27232) Matr. 20610.001;
WE105XR (26953) Matr. 20603.0001;
WE10UK (24459) Matr. 20603.0001;
WE11UK (24460) Matr. 20603.0001;

WE125XEX (24789) Matr. 20603.0001;
WE12SDE (27149) Matr. 20610.001;
WE12SUK (24462) Matr. 20603.0001;
WE12SUK (27154) Matr. 20610.001;
WE12UK (24461) Matr. 20603.0001;
WE12XNL (24762) Matr. 20603.0001;
WE13UK (24463) Matr. 20603.0001;
WE145XEX (24792) Matr. 20610.001;
WE14DE (27080) Matr. 20610.001;
WE14SDE (27150) Matr. 20610.001;
WE14SUK (27153) Matr. 20610.001;
WE14UK (24464) Matr. 20610.001;
WE14XNL (24763) Matr. 20610.001;
WE14XSNL(27752) Matr. 20610.001;
WE16DE (27151) Matr. 20610.001;
WE16UK (25162) Matr. 20610.001;
WE16XNL (27765) Matr. 20610.001;
WE8XR (26952) Matr. 20603.0001;
WES9XR (26892) Matr. 20603.001;
WH96TXE (25376) Matr. 20128.0001;
WS105TXEX (23356) Matr. 20205.0001;
WS682XSIT (24826) Matr. 20204.0001;
WS683XGIT (24822) Matr. 20204.0001;
WS84TXEX (23355) Matr. 20204.0001;
WS88XIT (23349) Matr. 20205.0001;

Models of Teverola factory.

AB103TK (27113) Matr. 20408.0001
AB104IT (27913) Matr. 20408.0001;
AB107PT (27094) Matr. 20408.0001;
AB63EX (23909) Matr. 20408.0001;
AB83TK (22503) Matr. 20408.0001;
AB84IT (27914) Matr. 20408.0001;
AB84PT (22484) Matr. 20408.0001;
AB95AUS (23879) Matr. 20408.0001;
AB95EU (23781) Matr. 20408.0001;
AL102PFR (27299) Matr. 20408.0001;
AL109K (23910) Matr. 20408.0001;
AL10UK (23590) Matr. 20408.0001;
AL65PT (27093) Matr. 20408.0001;
LNA855FR (27595) Matr. 20325.0001;
W103NL (24600) Matr. 20314.0001;
W103TTK (23337) Matr. 20408.0001;
W103UK (23334) Matr. 20408.0001;
W104DE (24834) Matr. 20408.0001;
W104FR (23340) Matr. 20408.0001;
W104NL (23386) Matr. 20408.0001;
W104SP (24415) Matr. 20325.0001;
W104TBE (25474) Matr. 20408.0001;
W104TEX (23332) Matr. 20408.0001;
W105FR (27700) Matr. 20408.0001;
W113UK (23335) Matr. 20408.0001;
W63TAUS (25885) Matr. 20408.0001;
W63TEX (24768) Matr. 20408.0001;
W73FR (23329) Matr. 20408.0001;
W83DE (24833) Matr. 20408.0001;
W83NL (24599) Matr. 20313.0001;

W83SP (23317) Matr. 20312.0001;
W83TAUS (25886) Matr. 20408.0001;
W83TEX (23310) Matr. 20318.0001;
W83TK (23320) Matr. 20408.0001;
W83TTK) (23321) Matr. 20408.0001;
W83UK (23302) Matr. 20408.0001;
W85FR (27699) Matr. 20408.0001;
W93TEX (23308) Matr. 20408.0001;
W93UK (23330) Matr. 20408.0001;
W9521E (25379) Matr. 20408.0001;
WA10IT (26880) Matr. 20408.0001;
WA10PT (27641) Matr. 20408.0001;
WA6IT (26878) Matr. 20408.0001;
WA6PT (27639) Matr. 20408.0001;
WA8IT (26879) Matr. 20408.0001;
WA8PT (27640) Matr. 20408.0001;
WP100EX (27761) Matr. 20408.0001;
WP67EX (27757) Matr. 20402.0001.

n1040241: Indivisible timer knob and push-push mec

From serial number 20305.0001, the component knob / selector code 084812 is provided with internal flaps, which ensure a perfect assembly of the knob and push-push mechanism on the built-in washing machines. This prevents the knob from coming off when the plastic material becomes soft due to temperature increasing inside the appliance during the drying phase.

To remove the selector knob, proceed exclusively as follows:

- 1) Using a drill with a 12 mm bit, drill a hole in the centre of the knob (see fig. 1).
- 2) Using a cross screwdriver, loosen the screw that secures the knob to the selector (see fig. 2);
- 3) Extract the knob with push-push mechanism from the selector (see fig.2) .

Fit the new knob after fixing with the screw the push-push mechanism (recovered) to the selector shaft.

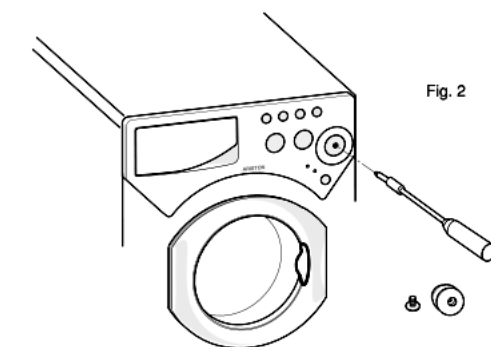
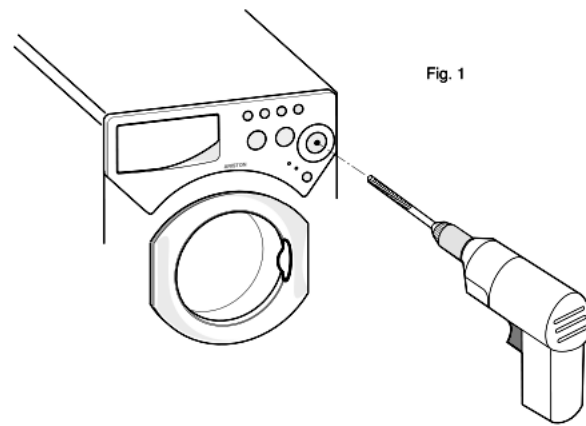
In the event that the old push-push mechanism cannot be reused, use the kit code 087814 that comprises the following items:

Code 084816 - Push-push mechanism;
Code 087815 - Timer screw 1/2 T4,2X12.7;
Code 047922 - Compression spring;
Code 084812 - Component knob / timer.

Code 087814 replaces the timer knob kit 084815 used on the Built-in Washing Machines, which is managed until stocks run out and has a different screw code 056511.

The knobs used on the components can be extracted; as spare part they are already assembled with the push-push mechanism.

n1040242: Power card with welded eeprom.



From serial number 20304.0001, IDC power card with welded eeprom is used to ensure the perfect connection of all parts, in the Comunanza, Teverola and Brembate factories.

To replace the module with welded eeprom, it will be necessary to use the eeprom indicated in the SAT document of the model concerned.

To replace the module on a unit with welded eeprom both the SAT module and the eeprom are required, because the latter cannot be reused.

n1040246: Button switch NO

From serial number 20302.0001, the button switch NO code 088394 is used instead of the premodified switch NO+NO code 075445 (see attached illustration) and the button switch SE-NO code 063971 is used instead of the premodified switch SE-NO code 058465 (see attached illustration) on washing machine AL68XPT .

Both switches are regularly managed, therefore in case of repair the serial number of the unit must be taken into consideration. This modification also regards the wiring code 088448 which as with all the LB 2000 models, is managed only by request, i.e. without stock, in order to always manage the interchangeable one with the last modification.

Due to the simplicity of the modification, the images of the wiring diagrams used remain the same as the IDC wiring diagrams already available on the WEB.

The modification will be also extended to other models which from time to time will be listed below.

COMUNANZA (Codes 063971 e 08394)

A1124UK (23572) Matr. 20318.0001;

A1234UK (23573) Matr. 20318.0001;

A1324UK (28068) Matr. 20318.0001;

AA1000BFR (25700) Matr. 20318.0001;

AAX106LFR (25698) Matr. 20318.0001;

AAX116LFR (25591) Matr. 20318.0001;

AAX126LFR (25699) Matr. 20318.0001;
AB104XTK (22505) Matr. 20318.0001;
AB108XEO (26389) Matr. 20318.0001;
AB108XIT (22443) Matr. 20318.0001;
AB63XGR (24894) Matr. 20318.0001;
AB65XEO (24492) Matr. 20318.0001;
AB67XIT (27896) Matr. 20318.0001;
AB84XTK (22504) Matr. 20318.0001;
AB87XIT (27897) Matr. 20318.0001;
AB88XEX (23681) Matr. 20318.0001;
AB88XIT (22444) Matr. 20318.0001;
ABS66XIT (28070) Matr. 20311.0001;
AL107FR (23684) Matr. 20318.0001;
AL108XBE (23648) Matr. 20318.0001;
AL108XSTK (22698) Matr. 20318.0001;
AL108XTK (22506) Matr. 20318.0001;
AL109SLFR (22495) Matr. 20318.0001;
AL109XAUS (26024) Matr. 20318.0001;
AL109XEU (22514) Matr. 20318.0001;
AL109XIT (22360) Matr. 20318.0001;
AL109XSK (25855) Matr. 20318.0001;
AL128XBE (23656) Matr. 20318.0001;
AL129SLBE (23990) Matr. 20318.0001;
AL129XAUS (23864) Matr. 20318.0001;
AL129XEU (22515) Matr. 20318.0001;
AL129XEU (22515) Matr. 20318.0001;
AL129XSK (25856) Matr. 20318.0001;
AL129XTK (22507) Matr. 20318.0001;
AL12SUK (24363) Matr. 20318.0001;
AL12UK (23576) Matr. 20318.0001;
AL67XHCGR (23885) Matr. 20318.0001;
AL68X (22363) Matr. 20318.0001;
AL68X (22363) Matr. 20318.0001;
AL68XEX (23863) Matr. 20318.0001;
AL68XSPT (22977) Matr. 20318.0001;
AL68XSPT (22977) Matr. 20318.0001;
AL78XPT (27627) Matr. 20318.0001;
AL78XSPT (27628) Matr. 20318.0001;
AL88XEU (22512) Matr. 20318.0001;
AL88XPT (22482) Matr. 20318.0001;
AL88XSPT (22483) Matr. 20318.0001;
AL89X (22362) Matr. 20318.0001;
AL89XSIT (22445) Matr. 20318.0001;
AL98XPT (27629) Matr. 20318.0001;
AL98XSPT (27630) Matr. 20318.0001;
ALS104XFR (22501) Matr. 20311.0001;
ALS109XEU (22520) Matr. 20311.0001;
ALS109XIT (22470) Matr. 20311.0001;
ALS109XIT (22470) Matr. 20311.0001;
ALS129XEU (22521) Matr. 20311.0001;
ALS68XIT (22473) Matr. 20311.0001;
ALS869XIT (24887) Matr. 20311.0001;
ALS88XEO (26391) Matr. 20311.0001;
ALS88XEU (22519) Matr. 20311.0001;
ALS89XIT (22472) Matr. 20311.0001;
ALS89XIT (22472) Matr. 20311.0001;
ALS89XSIT (22471) Matr. 20311.0001;

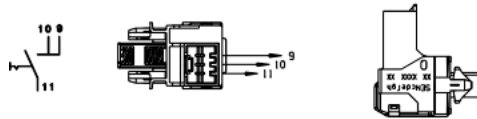
L687XIT (24890) Matr. 20318.0001;
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LE1069XIT (27895) Matr. 20318.0001;
LE869XIT (24884) Matr. 20318.0001;
LES669XIT (24886) Matr. 20311.0001;
W104TKSTK (24746) Matr. 20318.0001;
W104TXTK (23411) Matr. 20318.0001;
W105TXEX (23403) Matr. 20318.0001;
W105XDE (24835) Matr. 20318.0001;
W106XDE (28089) Matr. 20318.0001;
W108XIT (23402) Matr. 20318.0001;
W108XSP (23408) Matr. 20318.0001;
W123SUK (23413) Matr. 20318.0001;
W123UK (23369) Matr. 20318.0001;
W123XNL (23416) Matr. 20318.0001;
W124XDE (24837) Matr. 20318.0001;
W124XNL (23418) Matr. 20318.0001;
W125TXCH (28194) Matr. 20318.0001;
W125TXEX (23378) Matr. 20318.0001;
W125XDE (24838) Matr. 20318.0001;
W125XFR (24435) Matr. 20318.0001;
W125XSDE (24839) Matr. 20318.0001;
W126XDE (24840) Matr. 20318.0001;
W128XFR (27701) Matr. 20318.0001;
W128XSP (24428) Matr. 20318.0001;
W682XSIT (24813) Matr. 20318.0001;
W683XGIT (24812) Matr. 20318.0001;
W68XIT (24408) Matr. 20318.0001;
W68XSIT (24409) Matr. 20318.0001;
W842XSIT (24818) Matr. 20318.0001;
W843XGIT (24820) Matr. 20318.0001;
W84TXEX (23401) Matr. 20318.0001;
W84TXTK (23410) Matr. 20318.0001;
W84XSP (23409) Matr. 20318.0001;
W84XSP (24469) Matr. 20318.0001;
W857XSPT (26661) Matr. 20318.0001.
W88XIT (23395) Matr. 20318.0001;
WA10XIT (26883) Matr. 20318.0001;
WA10XIT (26883) Matr. 20318.0001;
WA6XIT (26881) Matr. 20318.0001;
WA8XIT (26882) Matr. 20318.0001;
WA8XSIT (26919) Matr. 20318.0001;
WAS6XIT (27052) Matr. 20311.0001;
WAS8XIT (27053) Matr. 20311.0001;
WS105TXEX (23356) Matr. 20311.0001;
WS682XSIT (24826) Matr. 20311.0001;
WS683XGIT (24822) Matr. 20311.0001;
WS68XIT (24594) Matr. 20311.0001;
WS84TXEX (23355) Matr. 20311.0001;
WS88XIT (23349) Matr. 20311.0001;

TEVEROLA (Code 063971)

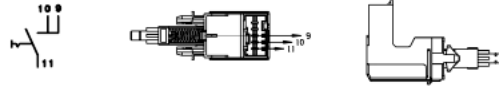
AB40AG (26350) Matr. 20304.0001;
AB40EX (24733) Matr. 20304.0001;
AB40IT (22468) Matr. 20304.0001;
AB43AG (24364) Matr. 20304.0001;
AB43EX50-60HZ (23907) Matr. 20304.0001;

AB43IT (22467) Matr. 20304.0001;
AB43PT (22489) Matr. 20304.0001;
AB43SP (23899) Matr. 20304.0001;
AB52PT (27554) Matr. 20304.0001;
AB53AG (27088) Matr. 20304.0001;
AB53EO (23780) Matr. 20304.0001;
AB53EX50-60HZ (23908) Matr. 20304.0001;
AB53IT (22460) Matr. 20304.0001;
AB56FR (22740) Matr. 20304.0001;
AB60IT (26971) Matr. 20304.0001;
AB63IT (22455) Matr. 20304.0001;
AB64AG (24365) Matr. 20304.0001;
AB64AG (24365) Matr. 20304.0001;
AB64PT (22486) Matr. 20304.0001;
AB66FR (22490) Matr. 20304.0001;
BE563IT (24882) Matr. 20304.0001;
W41IT (27758) Matr. 20304.0001;
W432SIT (24806) Matr. 20304.0001;
W432SIT (24806) Matr. 20304.0001;
W435PT (23319) Matr. 20304.0001;
W43FR (23312) Matr. 20304.0001;
W43IT (23299) Matr. 20304.0001;
W43IT (23299) Matr. 20304.0001;
W43SP (27506) Matr. 20304.0001;
W43SP (27506) Matr. 20304.0001;
W43TAG (23323) Matr. 20304.0001;
W43TAG (23323) Matr. 20304.0001;
W43TEX (23306) Matr. 20304.0001;
W43TEX (23306) Matr. 20304.0001;
W44IT (23294) Matr. 20304.0001;
W44XIT (25547) Matr. 20304.0001;
W4521E (25377) Matr. 20304.0001;
W4521E (25377) Matr. 20304.0001;
W535PT (23385) Matr. 20304.0001;
W53FR (25471) Matr. 20304.0001;
W53IT (23300) Matr. 20304.0001;
W53SP (23338) Matr. 20304.0001;
W53TEX (24767) Matr. 20304.0001;
W53TEX (24767) Matr. 20304.0001;
W543GIT (25688) Matr. 20304.0001;
W630FR (24613) Matr. 20304.0001;
W634PT (24627) Matr. 20304.0001;
W63FR (23341) Matr. 20304.0001;
W63IT (23295) Matr. 20304.0001;
W63SP (23316) Matr. 20304.0001;
W63TEX (23305) Matr. 20304.0001;
W63XIT (25544) Matr. 20304.0001;
W642TXEX (25548) Matr. 20304.0001;
W64IT (24413) Matr. 20304.0001;
W6521E (25378) Matr. 20304.0001;
WA6IT (26878) Matr. 20318.0001;
WA8IT (26879) Matr. 20304.0001;
WP42IT (27759) Matr. 20304.0001;
WP42IT (27759) Matr. 20304.0001;
WP62EX (27760) Matr. 20304.0001;

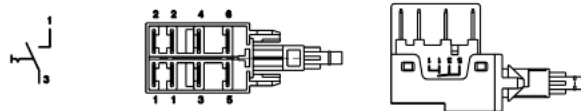
Cod. 088394



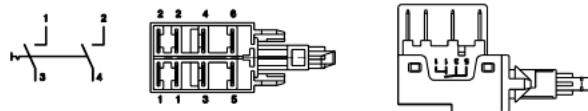
Cod. 075445



Cod. 063971



Cod. 058465



n1040276: Power supply cable + integrally moulded filter.

All appliances produced in the Comunanza (from serial no. 21008.0001), Teverola (from serial no. 21111.0001) and Brembate (from serial no. 21119.0001) factories have been equipped with power supply cables with integrally moulded filter (see fig.1 - 1A and 1B) and new units having a specific opening at the back for fixing the new cables (see fig. 1 - 1C).

The new units, together with the new cables, can be used in place of the premodification ones, by connecting the wiring to the cable, as shown in figure 1 - 1D.

The codes of the new units and of those replaced (ESI - table n1040276fig02), which will be managed until stocks run out, are given below.

The new power supply cables are:

- Code 091632 - Power supply cable 3x1 schuko 1.5m+capacitance filter;
- Code 091633 - Power supply cable 3x1 schuko 1.5m+inductive filter;
- Code 091634 - Power supply cable UK 3x1 l=1950mm + inductive filter;
- Code 091635 - Power supply cable UK 3x1 l=1950mm+capacitance filter;
- Code 091636 - Power supply cable l=2.55m AUS+inductive filter;
- Code 091641 - Power supply cable l=2550mm AG +capacitance filter;
- Code 091642 - Power supply cable 1.85mt SHUKO no inductive filter;
- Code 091643 - Power supply cable 3x1 (CH) 1.5m+inductive filter;
- Code 091645 - Power supply cable 3450mm SOUTH AF.+capacitance filter;
- Code 091690 - Power supply cable shuko l2.55m KOREA+inductive filter;
- Code 091689 - Power Supply cable l=2550mm AG+inductive filter.

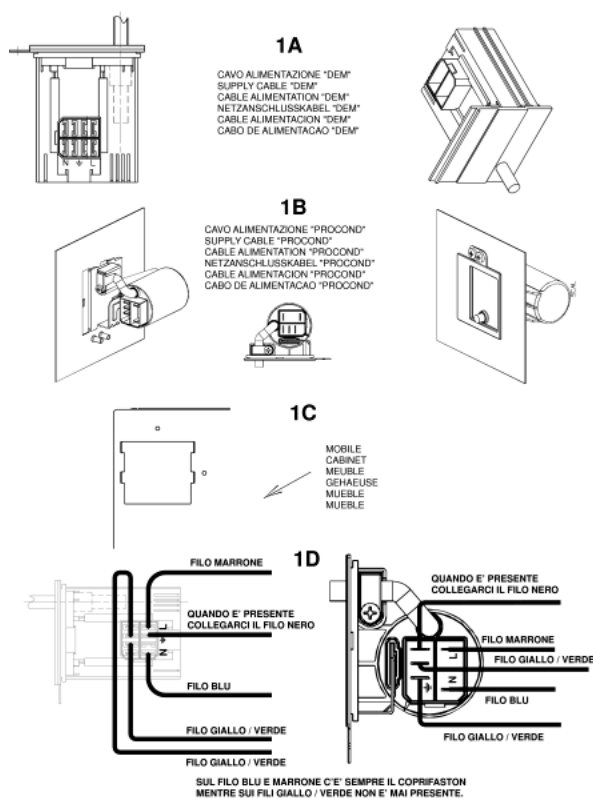
IMPORTANT: the fixing / continuity screw is a specific self-scraping screw (code 092348) that ensures earth continuity between the filter and the unit. The same screw must be refitted in order to guarantee machine conformity.

The premodification wirings, are also managed for modified products by making the connection to the terminal block of the new cable as shown in fig. 1 - 1D.

The wiring diagrams given in the Documentation remain unchanged.

DESCRIZIONE MOBILI	STABILIMENTO	CODICE SAT MOBILE V.T.	CODICE SAT MOBILE N.T.
MOBILE B.27 'AB40-STAB.46'	TEVEROLA	65974	90584
MOBILE BIANCO 'W113(UK)	TEVEROLA	75417	90583
MOBILE BIANCO 'LVB2000'	COMUNANZA	64500	90582
MOBILE BIANCO 'ALS-ABS LVB2000'	COMUNANZA	74146	90581
MOBILE SILVER 'LVB2000'	COMUNANZA	74184	90580
MOBILE SILVER ALS'LVB2000	COMUNANZA	74629	90579
MOBILE BIANCO W133(UK)	COMUNANZA	75315	90578
MOBILE BIANCO AL148FR'	COMUNANZA	76629	90577
MOBILE BIANCO 'WS63XIT'	COMUNANZA	76744	90576
MOBILE SILVER FIAT 647'W68X5IT'	COMUNANZA	77022	90575
MOBILE BIANCO DIALOGIC-2001	COMUNANZA	84310	90574
MOBILE BIANCO LBE8X	COMUNANZA	84808	90573
MOBILE BIANCO27 INDESIT	BREMBATE	84713	91748
MOBILE ARISTON BIANCO27 6KG	BREMBATE	89483	91742
MOBILE BIANCO27 6KG '535'	BREMBATE	83287	91749
MOBILE BIANCO27 5KG	BREMBATE	81696	91752
MOBILE ARISTON BIANCO27 SLIM	BREMBATE	89649	91754
MOBILE INDESIT BIANCO27	BREMBATE	89963	91756
MOBILE BIANCO27 6KG INDESIT	BREMBATE	91036	91758

FIG. 1



n1040282: New drainage OKO system.

From serial number 21219.0001, the new "OKO" drainage system has been introduced on the washing machines produced in the Comunanza factory.

The last two numbers of the Industrial Code (located on the rating plate) of the models relevant to this note will be 30 (e.g. 80233560130 - see Appendix A)

N.B. The industrial code will not change on the models with induction motor (see following list).

MODEL	INDUSTRIAL CODE
ABS53XIT	80224800000
AB54XPT	80224870100
AB63XEX	80225100100
ABS63XEU	80225180100
WS44XIT	80233440100
WS431TXEX	80233470100
WS642TXEX	80233540100
W63XSP	80233890000
AB53XEU	80238820000
AB65XEU	80238830000
AL 64XSP	80239020100
WS43XIT	80244510000
WS53XIT	80244520000
WH66TXE	80253750100
ABS63XEO	80263900000

The new items are:

- EEPROM (the OKO system requires a new setting of load timing parameters). THE NEW EEPROMS REPLACE ALL THE ONES CODED PREVIOUSLY.
- BOWL (hopper tube hole shifted forwards);
- DETERGENT LOADING TUBE (see fig. 1);
- PRESSURE SWITCH (changed levels);
- OKO PUMP BOWL BLOWER + BALL (see fig. 2A, 2B and 2C);
- CONDUCTIVITY SENSOR (if provided, it is shorter than the premodification item);
- DRAIN PUMP (without detergent collecting tube connection);
- HOPPER (shifted in front of detergent loading tube connection). Fig. 3A post-modification. Fig. 3B premodification);
- AIR TRAP (different shape);
- PRESSURE SWITCH TUBE (different length);
- DRAIN TUBE STOP (specific);

In particular, the OKO system consists of a spherical plastic component inserted in the tube that connects the bowl to the drain pump (see fig.2 A).

At the beginning of each wash cycle the washing machine fills water for 10 seconds and activates the drain pump for 2 seconds. In this way, the water level in the bowl is different from that in the drain tube; this difference increases the thrust of the ball upwards, closing the bowl-pump connection tube hermetically (see fig. 2D).

This system has the double advantage of:

- 1) separating the wash water and the water in the drain hose, thus saving energy during the heating phase;
- 2) and ensuring optimal use of all the detergent.

With the introduction of this new component, the detergent collecting tube is no longer required and the pump has one hole only to convey water from the tank.

For the correct operation of the OKO system, it is important that the drain hose of the washing machine remains fixed to the back of the unit with a plastic clamp (to this end, the clamp withstands a 25 kg load; see reference 1 in fig. 4); otherwise, the drain hose

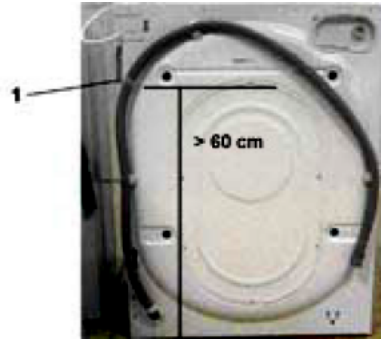
must absolutely reach the height of the clamp. (minimum 60 cm.)





n1040286: Shock absorbers with 8.15 mm fixing hole.

mod.CDE12X



From serial number 30127.0001, for appliances produced in the Comunanza factory, the shock absorbers will be fixed to the tank unit cradle using: the 8 mm diameter screw code 093750 in place of the 10 mm screw code 030446, and related locking nut code 030443 in place of code 030680.

The items affected by this modification are:

Code 093848 - Tank unit cradle 46 lt ;

Code 093878 - Tank unit cradle 40 lt.

Code 093884 - Shock absorber 80 N

Code 093885 - Shock absorber 120 N

The premodified shock absorbers code 086515 and 086372 will continue to be used, whereas cradles code 064518 and 066074 will be used until stocks run out, after which they will be replaced with the new items after widening the shock absorber fixing holes to a diameter of 11 mm.

n1040289: OKO tube on Slim range models with induction motor.

From serial number 30212.0001, a shorter OKO pump bowl tube SAT code 094312 is being used on the SLIM range models with induction motor in order to improve the drain. The new tube replaces SAT code 092174 used on all other models produced in the Comunanza factory.

The appliances relevant to the modification are:

WS63XIT

WS43XIT

WS642TXEX

WS431TXEX

WS44XT

ABS63XEU

ABS63XEO

ABS53XIT.

The same modification starting from serial number 30414.0001 is suitable even for models SLIM with collect motor and for built-in models.

n1040291: Interchangeability of bowls on LB2000 appliances Comunanza..

The Comunanza factory has modified the oscillating unit on all the 2000 range models produced in the Comunanza factory:

a) From serial number 21219.0001, the LB 2000 EVO bowl (see fig. 02) is gradually replacing the LB2000 version (see fig. 01), with the following differences:

- 1) Detergent loading tube hole shifted forwards;
- 2) Elimination of detergent recovery tube hole.

This modification has involved the introduction of the following items:

- Detergent loading tube (washing machine SAT code 092161 and combined washer-dryer SAT code 092273);
- OKO pump bowl tube (models code 092174, Snella models with induction motor code 094312);
- Hopper (for rotary slide drawer SAT code 092176, for linear slide drawer code 092314);

b) From serial number 30312.0001, all washing machines produced in the Comunanza factory have been equipped with the new LB2000 EVO II range bowl (see fig. 03), in place of the LB2000 EVO version (see fig. 02), with the following difference:

- 1) Porthole with a diameter of 30 cm instead of 28 cm;

This modification has involved the introduction of the following items:

- Tapered porthole seal - rear diameter 30 cm front 28 cm;
Code 093345 - Standard seal;
- Code 094091 - Washer-dryer seal;
- Code 094093 - Snella seal
- Porthole seal rear fixing ring for 30 cm diameter SAT code 092155;
- Front counterweight (SAT code 092178).

Two LB2000 Evo bowl codings have been created in order to reduce the number of bowls managed by the After-sales Service (see fig. 04):

- 1) LB2000 Evo bowl kit coding (Table 01);
- 2) LB2000 EVO II range bowl kit coding (Table 02);

All bowl codes (with related interchangeability), are indicated in fig. 04 TAB. 03 attached to this Note.

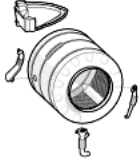
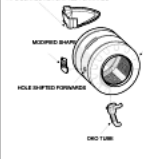
Starting from serial number 30325.0001, for all the versions of Evizzate SNELLA LB2000 washing machines produced in the Comunanza factory the diameter of tapered porthole must seal return 28 cm. Starting from this serial number all the washing machines must be supported with door seal and fixing ring in old version.

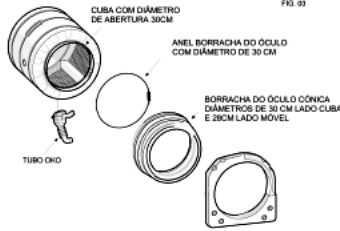
Starting from serial number 30616.0001, for all the washing machines Evizzate LB2000 produced in Comunanza, the diameter of tapered porthole must seal return 28 cm. Starting from this serial number all the washing machines must be supported with door seal and fixing ring in old version.

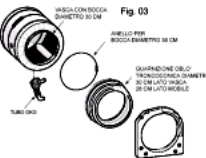
		CUBA LB 2000	CUBA LB 2000 EVOLUCIONADA
		Matricula MENOR (+) 21218.0001	Matricula Entre 21219.0001 y 30312.0001
EN PRODUCCION		Fig. 01	Fig. 02
	MODIFICACIONES		Agujero tubo detergente puesto en parte delantera Eliminado tubo recuperación detergente Modificado tubo de agua a forma (Sistema OKO) Modificada forma tubo de jabón a caba Modificada estufa de planchero
SERVICIO TECNICO	CUBA		
	09033370		
	064513		KIT 092414
	077330		KIT 092421
	081827		KIT 092257
	074217		KIT 092263
	080061		KIT 092415
	084591		KIT 092452
	076778		KIT 092545
	076850		KIT 092311
	078876		
	074134		

		VASCA LB 2000	VASCA LB 2000 EVIZZATA
		Matricola Minore (+) 21218.0001	Matricole dal 21219.0001 al 30311.0001
IN PRODUZIONE		FIG.01	FIG. 02
	MODIFICHE		Vaschetta detergente, attacco tubo spostato più anteriormente Eliminato tubo recupero detergente Modificato tubo vasca pompa (Sistema OKO) Modificata forma del tubo carico detergente Vasca, foro tubo carico detergente spostato più anteriormente
SERVIZIO TECNICO	VASCA LB 2000 EVOLUCIONADA		
	09033370		
	064513		KIT 092414
	077330		KIT 092421
	081827		KIT 092257
	074217		KIT 092263
	080061		KIT 092415
	084591		KIT 092452
	076778		KIT 092545
	076850		KIT 092311
	078876		
	074134		

		CUBA LB 2000	CUBA LB 2000 EVIZZATA
		Matriculas inferiores (-) 21218.0001	Matriculas de 21219.0001 a 30311.0001
EM PRODUÇÃO		FIG. 01 	FIG. 02 
		MODIFICAÇÕES	BURACO DO TUBO DESLOCADO ANTERIORMENTE ELIMINADO FURO DO TUBO RECUPERAÇÃO DE DETERGENTE NOVA FORMA BURACO DO TUBO DESLOCADO ANTERIORMENTE TUBO OKO Gaveta detergente, buraco do tubo deslocado anteriormente Eliminado tubo de recuperação de detergente Modificado tubo cube à bomba (Sistema OKO) Modificada forma do tubo de detergente Cuba, buraco do tubo de detergente deslocado anteriormente
SERVIÇO TÉCNICO	CUBA A ELIMINADO LB2000	TAB.01 - KIT CUBAS LB 2000 E LB2000 EVIZZATE	
	064513	KIT 092414	
	077330	KIT 092421	
	081827		
	074217	KIT 092257	
	080661	KIT 092263	
	084591	KIT 092415	
	076778	KIT 092452	
	076850	KIT 092545	
	078876 074134	KIT 092311	

		TUB LB 2000	TUB LB 2000 EVIZZATA
		Serial N.Lower than (-) 21218.0001	Serial N. from 21219.0001 to 30311.0001
IN PRODUCTION		FIG. 01 	FIG. 02 
		CHANGES	NOVE CONEXÃO DESLOCA PARA FRENTE ELIMINADO FURO DO TUBO RECUPERAÇÃO DE DETERGENTE MODIFICADA FORMA FURO DESLOCA PARA FRENTE OKO TUBO Detergente drawer, tube connection shifted of Forwards; Elimination of detergent recovery tube hole Change of sub pipe pump (OKO System) change of shape of detergent loading tub Tub, detergent loading tube hole moved forwards.
TECHNICAL SERVICE	TUBS TO BECOME OBSOLETE LB2000	TAB.01 - KIT TUBS LB 2000 E LB2000 EVIZZATE	
	064513	KIT 092414	
	077330	KIT 092421	
	081827		
	074217	KIT 092257	
	080661	KIT 092263	
	084591	KIT 092415	
	076778	KIT 092452	
	076850	KIT 092545	
	078876 074134	KIT 092311	

CUBA EVO II	
EM PRODUÇÃO	Matriculas inferiores (+) 30312.0001 FIG. 03  CUBA COM DIÂMETRO DE ABERTURA 30CM ANEL BORRACHA DO OLHO COM DIÂMETRO DE 30 CM BORRACHA DO OLHO CÔNICA DIÂMETROS DE 30 CM LADO CUBA E 28CM LADO MÓVEL TUBO Ø10 Modificado diâmetro de abertura da cuba 30 cm em vez de 28 cm Modificada borracha do olho forma cônica (30 cm lado cuba / 28 cm lado móvel) Modificado anel posterior para diâmetro 30 cm.
	TAB. 02 – KIT CUBAS EVO II KIT 094273 KIT 094276 KIT 094279 KIT 094281 KIT 094283 KIT 094286 KIT 094287 KIT 094289
SERVIÇO TÉCNICO	

CUBA EVO II	
EN PRODUCCION	Matricula MAYOR (+) 30312.0001 Fig. 03  VERGA COM BORRACHA DIÂMETRO 30 CM ANELLO PER BORRACHA DIÂMETRO 30 CM GUARNIZIONE OGLIO TRAPAZOIDALE DIAMETRI 30 CM LATO VERGA 28 CM LATO MOBILE TUBO Ø10 Modificado diâmetro boca de cuba 30 cm em vez de 28 cm Modificada garna recorta con forma cônica (30 cm en cuba / 28 cm en móvil) Modificado Anillo para diâmetro 30 cm.
	KIT 094273 KIT 094276 KIT 094279 KIT 094281 KIT 094283 KIT 094286 KIT 094287 KIT 094289
SERVICIO TÉCNICO	

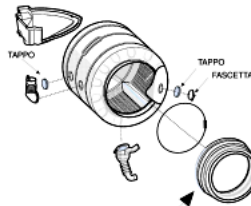
Vasca EVO II	
IN PRODUZIONE	Matricola Maggiore (>) 30312.0001 FIG. 03 Modificato diametro bocca vasca 30 cm invece di 28 cm Modificata guarnizione oblio di forma tronco-conica (30 cm lato vasca / 28 cm lato mobile) Modificato anello posteriore per diametro 30 cm.
	TAB. 02 – KIT VASCHE EVO II
	KIT 094273
SERVIZIO TECNICO	KIT 094276
	KIT 094279
	KIT 094281
	KIT 094283
	KIT 094286
	KIT 094287
	KIT 094289

TUB EVO II	
IN PRODUZIONE	Serial N. Bigger than (>) 30312.0001 FIG. 03 Changed diameter of tubhole from 30 cm to 28 cm; Changed door basket, truncated cone-sharped (30 cm tub side / 28 cm cabinet side); Changed rear ring for 30 cm diameter.
	TAB. 02 – KIT TUBS EVO II
	KIT 094273
TECHNICAL SERVICE	KIT 094276
	KIT 094279
	KIT 094281
	KIT 094283
	KIT 094286
	KIT 094287
	KIT 094289

TAB. 03
COMPOSIZIONE DEI KIT

KIT VASCE LB 2000 E LB 2000 EVIZZATE			KIT VASCE EVO II		
Cod. kit	Composto da:		Cod. kit	Composto da:	
092414	094272 Vasca SAT EVO II + kit	093772	094273	094272 Vasca SAT EVO II + kit	094275
092421	094277 Vasca SAT EVO II + kit	094097	094276	094277 Vasca SAT EVO II + kit	094275
092257	094278 Vasca SAT EVO II + kit	093772	094279	094278 Vasca SAT EVO II + kit	094275
092263	094280 Vasca SAT EVO II + kit	094097	094281	094280 Vasca SAT EVO II + kit	094275
092415	094282 Vasca SAT EVO II + kit	093772	094283	094282 Vasca SAT EVO II + kit	094275
092452	094285 Vasca SAT EVO II + kit	093772	094286	094285 Vasca SAT EVO II + kit	094275
092545	094288 Vasca SAT EVO II + kit	093772	094287	094288 Vasca SAT EVO II + kit	094275
092311	094290 Vasca SAT EVO II + kit	094098	094289	094290 Vasca SAT EVO II + kit	094275
Cod. kit	Composto da:		Cod. kit	Composto da:	
083772	093345 - GUARNIZ. OBL'O STANDARD EVIZZ. EVOI; 092199 - ANELLO POST. FISS. GUARNIZIONE; 027624 - TAPPO CARICO DETERMISO; 091148 - FASCETTA TAPPO TUBO REC. DETERMISO; 091901 - TAPPO FORO TUBO RECUPERO DETERMISO; 094097 - GUARNIZ. OBL'O WD INCING. EVIZZ. EVOI; 092199 - ANELLO POST. FISS. GUARNIZIONE; 027624 - TAPPO CARICO DETERMISO; 091148 - FASCETTA TAPPO TUBO REC. DETERMISO; 091901 - TAPPO FORO TUBO RECUPERO DETERMISO;		094275	027624 - TAPPO CARICO DETERMISO; 091148 - FASCETTA TAPPO FORO REC. DETERMISO; 091901 - TAPPO FORO TUBO RECUPERO DETERMISO;	
094097	093345 - GUARNIZ. OBL'O WD INCING. EVIZZ. EVOI; 092199 - ANELLO POST. FISS. GUARNIZIONE; 027624 - TAPPO CARICO DETERMISO; 091148 - FASCETTA TAPPO TUBO REC. DETERMISO; 091901 - TAPPO FORO TUBO RECUPERO DETERMISO;		094098	094093 - GUARNIZ. OBL'O SMELLA EVIZZ. EVOI; 092199 - ANELLO POST. FISS. GUARNIZIONE; 027624 - TAPPO CARICO DETERMISO; 091148 - FASCETTA TAPPO REC. DETERMISO; 091901 - TAPPO FORO TUBO RECUPERO DETERMISO;	

FIG. 04
VASCHE SAT

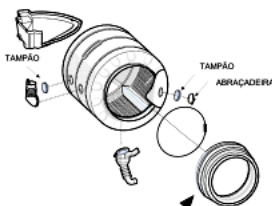


IMPIEGANDO LA VASCA SAT SU MODELLI LB 2000 E LB 2000 EVIZZATE OCCORRE OBBLIGATORIAMENTE APPLICARE PRIMA LA GUARNIZIONE OBL'O E SUCCESSIVAMENTE IL CONTRAPPESO ANTERIORE.

TAB. 03
COMPOSIÇÃO DOS KIT

KIT CUBAS LB 2000 E LB 2000 EVIZZATE			KIT CUBAS EVO II		
Cod. kit	Composto por:		Cod. kit	Composto por:	
092414	094272 Cubas SAT EVO II + kit	093772	094273	094272 Cubas SAT EVO II + kit	094275
092421	094277 Cubas SAT EVO II + kit	094097	094276	094277 Cubas SAT EVO II + kit	094275
092257	094278 Cubas SAT EVO II + kit	093772	094279	094278 Cubas SAT EVO II + kit	094275
092263	094280 Cubas SAT EVO II + kit	094097	094281	094280 Cubas SAT EVO II + kit	094275
092415	094282 Cubas SAT EVO II + kit	093772	094283	094282 Cubas SAT EVO II + kit	094275
092452	094285 Cubas SAT EVO II + kit	093772	094286	094285 Cubas SAT EVO II + kit	094275
092545	094288 Cubas SAT EVO II + kit	093772	094287	094288 Cubas SAT EVO II + kit	094275
092311	094290 Cubas SAT EVO II + kit	094098	094289	094290 Cubas SAT EVO II + kit	094275
Cod. kit	Composto por:		Cod. kit	Composto por:	
083772	093345 - BORRACHA DO OCULO LB STANDARD; 092199 - ANEL DE TENSÃO POSTERIOR; 027624 - TAPON CUBA; 091148 - ABRACADURA D-79 MM; 091901 - TAPON CUBA X TUBO DE RECUP. DETER.		094275	027624 - TAPON CUBA; 091148 - ABRACADURA D-79 MM; 091901 - TAPON CUBA X TUBO DE RECUP. DETER.	
094097	094093 - BORRACHA DO OCULO WD EVIZZ. EVOI; 092199 - ANEL DE TENSÃO POSTERIOR; 027624 - TAPON CUBA; 091148 - ABRACADURA D-79 MM; 091901 - TAPON CUBA X TUBO DE RECUP. DETER.		094098	094093 - BORRACHA DO OCULO LB ALB EVIZZ. EVOI; 092199 - ANEL DE TENSÃO POSTERIOR; 027624 - TAPON CUBA; 091148 - ABRACADURA D-79 MM; 091901 - TAPON CUBA X TUBO DE RECUP. DETER.	

FIG. 04
CUBAS SAT

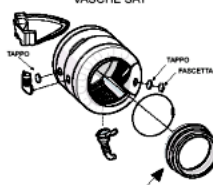


QUANDO SE UTILIZA A CUBA SAT NOS MODELOS LB2000 E LB 2000 EVIZZATE, TER ATENÇÃO QUE EM PRIMEIRO LUGAR SE DEVE COLOCAR A BORRACHA DO OCULO E DE SEGUIDA O CONTRAPESO ANTERIOR.

TAB. III

COMPOSICION DE LOS KIT					
Cód. kit	Compuesto por:		Cód. kit	Compuesto por:	
092414	094272	Cuba EVO I + kit 093772	094273	094272	Cuba EVO I + kit 094275
092421	094277	Cuba EVO I + kit 094097	094276	094277	Cuba EVO I + kit 094275
092257	094278	Cuba EVO I + kit 093772	094279	094278	Cuba EVO I + kit 094275
092263	094280	Cuba EVO I + kit 094097	094281	094280	Cuba EVO I + kit 094275
092415	094282	Cuba EVO I + kit 093772	094283	094282	Cuba EVO I + kit 094275
092452	094285	Cuba EVO I + kit 093772	094286	094285	Cuba EVO I + kit 094275
092545	094288	Cuba EVO I + kit 093772	094287	094288	Cuba EVO I + kit 094275
092311	094290	Cuba EVO I + kit 094098	094289	094290	Cuba EVO I + kit 094275

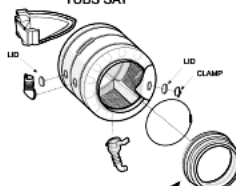
Cód. kit	Compuesto por:		Cód. kit	Compuesto por:	
093772	093345	- GUARNIZ. OBL. STANDARD EVIZZ-EVOI	094275	027624	- TAPPO CARICO DETERMINO
	092105	- ANELLO POST. FISS. GUARNIZIONE		091148	- FASCETTA TAPPO TUBO REC. DETERMINO
	027624	- TAPPO CARICO DETERMINO		091901	- TAPPO FORO TUBO RECUPERO DETERMINO
	091148	- FASCETTA TAPPO TUBO REC. DETERMINO			
	091901	- TAPPO FORO TUBO RECUPERO DETERMINO			
094097	094091	- GUARNIZ. OBL. WD. INC. IND. EVIZZ-EVOI			
	092105	- ANELLO POST. FISS. GUARNIZIONE			
	027624	- TAPPO CARICO DETERMINO			
	091148	- FASCETTA TAPPO TUBO REC. DETERMINO			
	091901	- TAPPO FORO TUBO RECUPERO DETERMINO			
094098	094093	- GUARNIZ. OBL. SNELLA EVIZZ-EVOI			
	092105	- ANELLO POST. FISS. GUARNIZIONE			
	027624	- TAPPO CARICO DETERMINO			
	091148	- FASCETTA TAPPO TUBO REC. DETERMINO			
	091901	- TAPPO FORO TUBO RECUPERO DETERMINO			

FIG. 04
VASCHE SAT

IMPIEGANDO LA VASCA SAT SU MODELLI LB 2000 E LB 2000 EVIZZATE OCCORRE OBBLIGATORIAMENTE APPLICARE PRIMA LA GUARNIZIONE OBL. E SUCCESSIVAMENTE IL CONTRAPPESSO ANTERIORE.

TAB. 03
KIT COMPOSITION

KIT TUBS LB 2000 AND LB 2000 EVIZZATE		KIT TUBS EVO II	
Kit Cod.	Made of:	Kit Cod.	Made of:
092414	094272 Tub SAT EVO II + kit 093772	094273	094272 Tub SAT EVO II + kit 094275
092421	094277 Tub SAT EVO II + kit 094097	094276	094277 Tub SAT EVO II + kit 094275
092257	094278 Tub SAT EVO II + kit 093772	094279	094278 Tub SAT EVO II + kit 094275
092263	094280 Tub SAT EVO II + kit 094097	094281	094280 Tub SAT EVO II + kit 094275
092415	094282 Tub SAT EVO II + kit 093772	094283	094282 Tub SAT EVO II + kit 094275
092452	094285 Tub SAT EVO II + kit 093772	094286	094285 Tub SAT EVO II + kit 094275
092545	094288 Tub SAT EVO II + kit 093772	094287	094288 Tub SAT EVO II + kit 094275
092311	094290 Tub SAT EVO II + kit 094098	094289	094290 Tub SAT EVO II + kit 094275
Kit Cod.	Made of:	Kit Cod.	Made of:
093772	093345 - DOOR BELLOWS SEAL STD EVIZZ-EVOI	094275	027624 - BLANKING FLUID
	092105 - BELLOWS CLAMP (TANK FRONT)		091148 - CLAMP D=75 MM
	027624 - BLANKING FLUID		091901 - BLANKING FLUID DET. RECOVERY HOSE
	091148 - CLAMP D=75 MM		
094097	094091 - DOOR BELLOWS SEAL WOEVIZZ-EVOI	094098	094093 - DOOR BELLOWS SEAL LB ALS - WS-EVOI
	092105 - BELLOWS CLAMP (TANK FRONT)		027624 - BLANKING FLUID
	027624 - BLANKING FLUID		091148 - CLAMP D=75 MM
	091148 - CLAMP D=75 MM		091901 - BLANKING FLUID DET. RECOVERY HOSE

FIG. 04
TUBS SAT

WHILE USING SAT TUB INTO MODEL LB2000 AND LB2000 EVIZZAE, THE DOOR GASKET MUST BE APPLIED AND LATER ON THE FRONT NOTERWIGHT.

n1040300: Short heating element for 46 l.

From serial number 30606.0001, all washing machines with 46 litre tubs, codes 094283, 094273 and 094279, have been equipped with shorter heating elements, which required the heater retaining bracket hole to be moved back (see fig. 01).

As the tub replacement mainly concerns premodification appliances, it was decided that with those supplied as replacements the retaining bracket will remain in the old position. Therefore, if the tub needs replacing, it will not be necessary to also replace the heating element or make the hole and position the retaining bracket.

When replacing the heating element pay particular attention to the serial number of the appliance and therefore the choice of the SAT code.

Codes of short heating elements:

Washing machine

Code 087188 - HEATING ELEMENT+ F. PROBE 1700W/230V 169.5IDC

Washer-dryer

Code 066086 - HEATING ELEMENT WITH THERMOFUSE 1700W / 230V+T

Codes of premodification long heating elements:

Washing machine

Code 086661 - IDC HEATING ELEMENT + PROBE 1700W 230V L212.5MM;

Washer-dryer

Code 064556 - WASHER-DRYER HEATING ELEMENT WITH THERMOFUSE 1700W / 230V+TE

The new heating elements have been included in the documentation of all models affected by this modification.

If the heating element retaining bracket needs to be shifted, it must be removed and then the new hole must be made in the tub using a 4.2 mm bit, taking into account that the distance between the two holes must in any case be 43 mm.

To plug the old hole use the s/steel TMT M4 X 12 screw (screw kit code 037132) with vellumoid washer and the self-locking flanged nut code 037135, bearing in mind that the head of the screw must protrude and that its tightening must not cause the vellumoid gasket supplied with the screw to break.

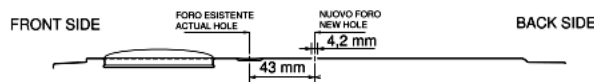


FIG. 01

n1040325: New shock absorber fixing system with pin

From serial no. 40427.0001, shock absorbers have been fixed to the tank unit cradle with two 11 mm pins code C00110163 (see fig. 01 and 02 enclosed) in place of the 8 mm screws code 093750 and relevant locking nuts code 030443, on all washing machines and dryers produced in the Comunanza factory.

The items affected by this modification are:

1) The cradles have the same Service code, as they can be used in place of the new ones after widening the shock absorber fixing holes to a diameter of 10 mm.

Code 093848 - Tank unit cradle 46 lt

Code 093878 - Tank unit cradle 40 lt.

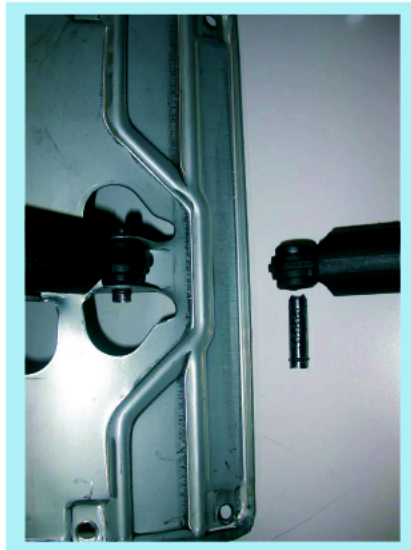
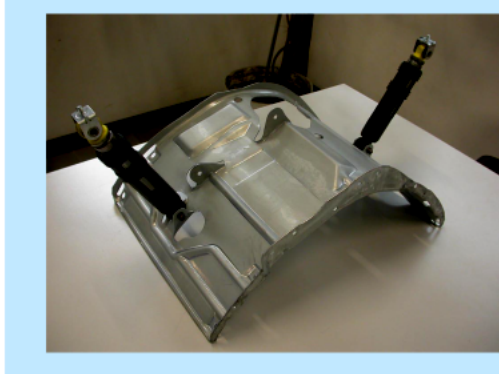
2) The new shock absorbers, with fixing bushing having no s/steel spacer, are not managed as they are interchangeable with the premodified items (make sure they are CIMA type, as the managed items), fixed with M8 screws code 093750 and related locking nut code 030443 (see figs. 05 and 06).

Code 093884 - Shock absorber 80 N

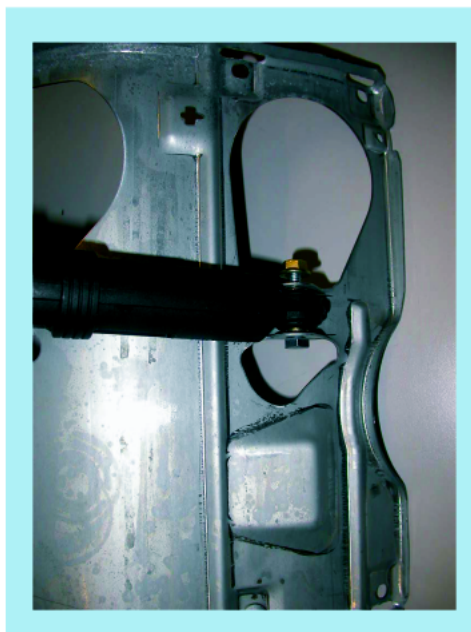
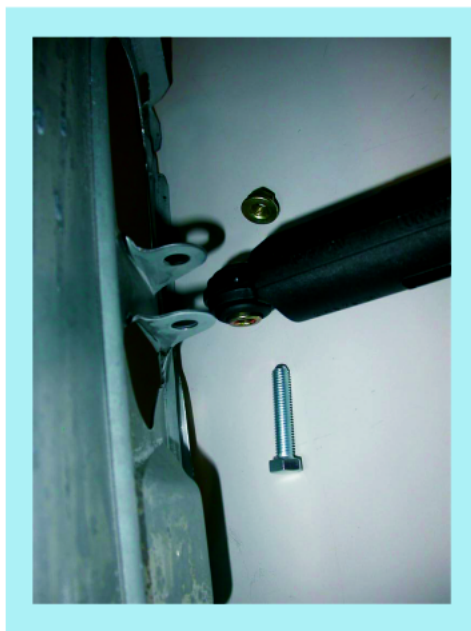
Code 093885 - Shock absorber 100 N

To remove the shock absorber from the tank, first extract the pin with a few hammer taps (see fig.03) until it is aligned with the tank bracket and then pull it out with a pair of pliers (see fig. 04).

(To refit the shock absorber use a new pin. Insert the pin until the toroidal edge is aligned with the bracket.)







n1040349: Zastosowanie zawiasu ze stopu zamak 150° modele Ariston 46.

Od numeru seryjnego 50207.0001 we wszystkich modelach Ariston produkowanych w Teverola (patrz tabela 001 w załączeniu) i oznaczonych kodem przemysłowym podanym na tabliczce, zaczynającym się od cyfr 46, został zastosowany zawias ze stopu

zamak, z otwieraniem o kąt 150° kod C00115666 (patrz Rys.001).

Użycie nowego zawiasu pociąga za sobą zastosowanie następujących detali:

Kod C00115670 - Iluminator kompletny EVOII 150° biały 27 z szybą standard;

Kod C00115674 - Iluminator kompletny EVOII 150° biały 27 z szybą długą;

Kod C00115667 - Sprzęt EVOII do zawiasu 150° biały 27;

Detale sprzed zmiany nie są pojedynczo wymienialne na detale po zmianie.

Kod C00110133 - Iluminator kompletny EVOII Standard 180° biały 27 szyba standard;

Kod C00092157 - Iluminator kompletny EVOII 180° biały 27 szyba długa;

Kod C00096193 - Sprzęt EVOII do zawiasu 150° biały 27.

Zawias cod. C00064541 jest nadal używany w modelach do Zabudowy z Comunanza.

Model	Code	CABINET		DOOR				HINGE	
		180°	150°	180°	150°	180°	150°	180°	150°
		C00096193	C00115667	C00092157	C00115670	C00110133	C00115674	C00064541	C00115666
AV 82 (TK)	28479	X	X	X	X			X	X
AVL 85 (TK)	28480	X	X	X	X			X	X
AV 102 (TK)	28481	X	X	X	X			X	X
AVL 105 (TK)	28482	X	X	X	X			X	X
AVD 10 (TK)	28485	X	X	X	X			X	X
AVL 125 (EU)	29774	X	X	X	X			X	X
AVL 62 (EX)	29775	X	X	X	X			X	X
AV 61 (EU)	29890	X	X			X	X	X	X
AVL 6 E (IT)	30055	X	X	X	X			X	X
AVL 62 (EX) 60HZ 40-F	30062	X	X	X	X			X	X
AVL 61 (EX) 115-60	30063	X	X			X	X	X	X
AV 51 (EX) 50-60	30064	X	X			X	X	X	X
AV 41 (EX) 50-60	30065	X	X			X	X	X	X
AV 41 (AG) 50-60	30066	X	X			X	X	X	X
AV 51 (AG) 50-60	30067	X	X			X	X	X	X
AVL 86 P (IT)	30093	X	X	X	X			X	X
AVL 105 (SK)	30206	X	X	X	X			X	X
AVL 100 P (R)	30357	X	X	X	X			X	X
AVL 95 (AUS)	30361	X	X	X	X			X	X
AV 51 (EO)	30498	X	X			X	X	X	X
AVL 65 (PT)	30612	X	X	X	X			X	X
AV 102 (CSI)	31970	X	X	X	X			X	X
AV 40 (AG) 50-60	32303	X	X			X	X	X	X
AVL 145 (DE) (TE)	33180	X	X	X	X			X	X
AV 42 (EX) 50-60	33217	X	X			X	X	X	X
AV 52 (EX) 50-60	33218	X	X			X	X	X	X
AVL 62 (EO)	33244	X	X	X	X			X	X
AVL 145 (EU) (TE)	33612	X	X	X	X			X	X
AVL 62 (KW)	33685	X	X	X	X			X	X
AV 62 (EU)	33968	X	X	X	X			X	X
AVF 10 (TK)	33979	X	X	X	X			X	X
AVF 8 (TK)	34214	X	X	X	X			X	X
AVF 149 (EU)	34217	X	X	X	X			X	X
AVL 135 (FR) (TE)	34239	X	X	X	X			X	X
AVL 140 (FR) (TE)	34240	X	X	X	X			X	X
AVL 14 (FR)	34479	X	X	X	X			X	X
AV 8 (IT)	35974	X	X	X	X			X	X
AV 10 (IT)	35975	X	X	X	X			X	X

n1040371: The T4 mechanism type 4.

From serial number 30612.0001, the T4 mechanism has been introduced on some oscillating units.

The new tub units are perfectly interchangeable with the premodification ones and therefore maintain the same SAT codes.

The modification especially concerns the basket cross element and the tub cross element assembly that are specific for the new mechanism.

For servicing the products both the premodification tub cross element assembly (code 074213) and the new assembly (cod. 096077) must be managed; their use is indicated by the serial number of the relevant product.

The relevant Sat codes are:

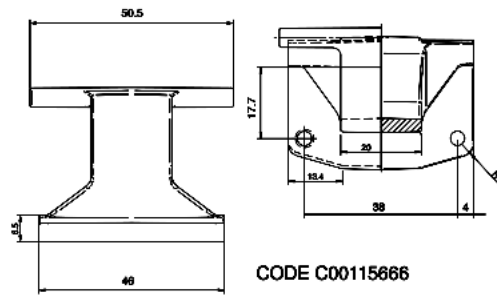


Fig . 001

TUBS (they maintain same SAT code as the premodification parts).

Models “Evizzati “ Serial number > 30312.0001 and < 30616.0001

SAT code 094279 TUB 46L.B5 CV5 EVO II 1200 rpm;

SAT code 094281 TUB 46 L. B5-CV5 LD EVO II 1200 rpm LD;

SAT code 094287 Tub 40 litres b5-cv5 40 litres 1200-1400 rpm;.

Models Serial number <30312.0001 and > 30616.0001.

Cod. SAT 092257 OUTER TANK & INNER DRUM ASSY B5 CV5

Cod, SAT 092263 OUTER- SET 46 L. CV5-B5 LD;

Cod. SAT 092545 OUTER TANK & INNER DRUM ASSY 40 L B5 CV5

CROSS ELEMENT ASSEMBLY AND SINGLE PARTS MANAGED AS REPLACEMENTS.

SAT code 096077 Cross element assembly with seal rings CV4;

SAT code 096186 Seal ring CV4;

SAT code 013563 Bearing 6205-2Z SKF;

SAT Code 002591 - Bearing 6204-2Z SKF;

On 1200 rpm models, which indicate replacement of the drum with spider in aluminium, with a spider in red ghisa (LVA cod. C00094280 and LVB cod. C00094282), the following pocedure will need to be followed:

- 1) Remove the upper counter-weight;
- 2) Position the balancing springs inside the support holes found further back than the previous position on the cabinet (see fig.001);
- 3) Affix the shock absorbers on the support holes positioned on the back part of the cabinet (see fig.002).

