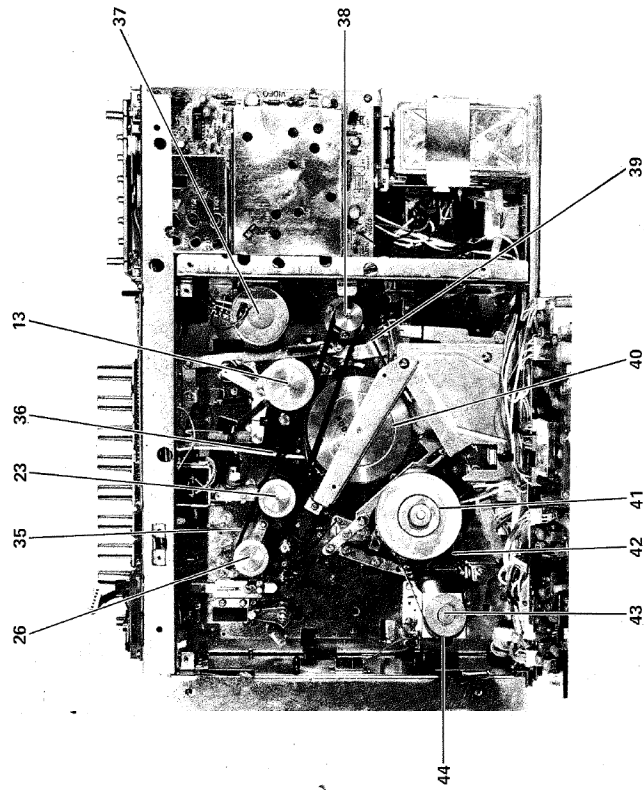
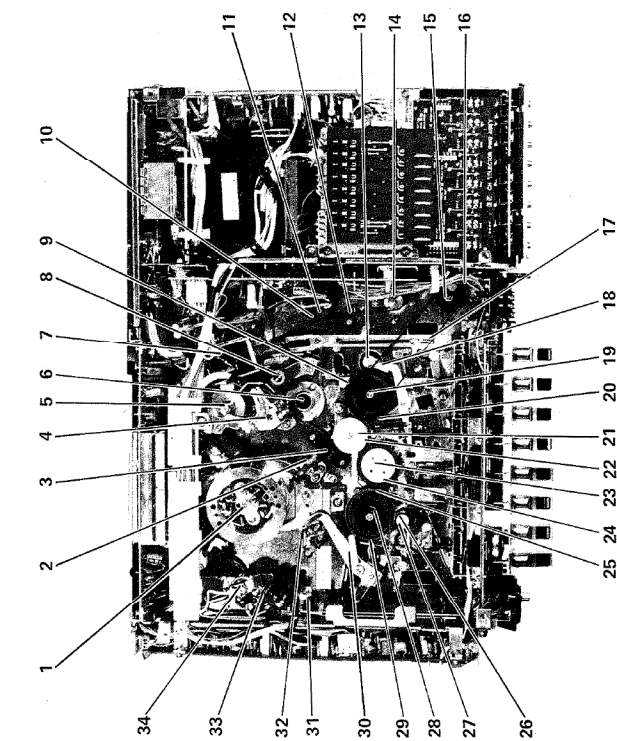
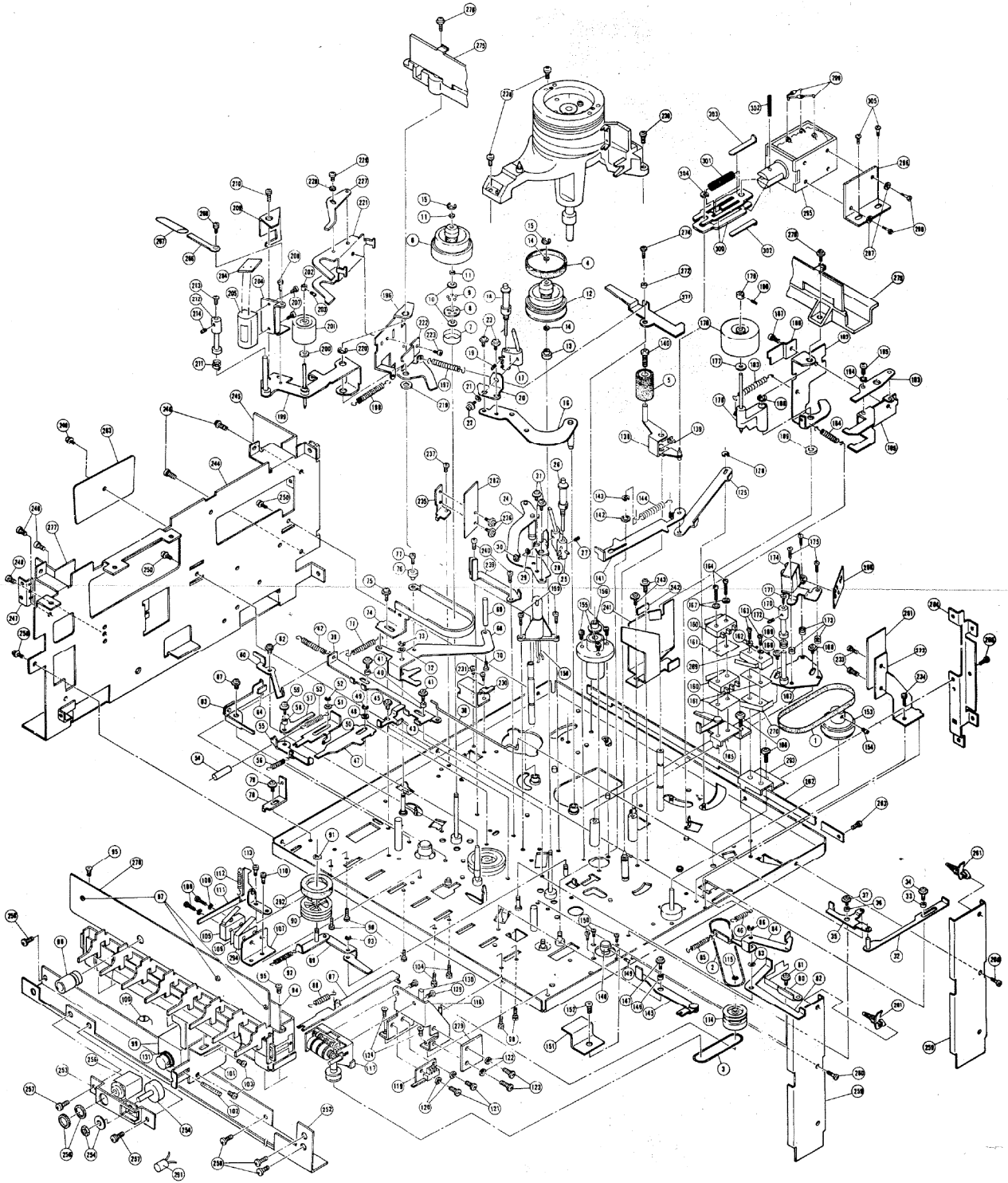


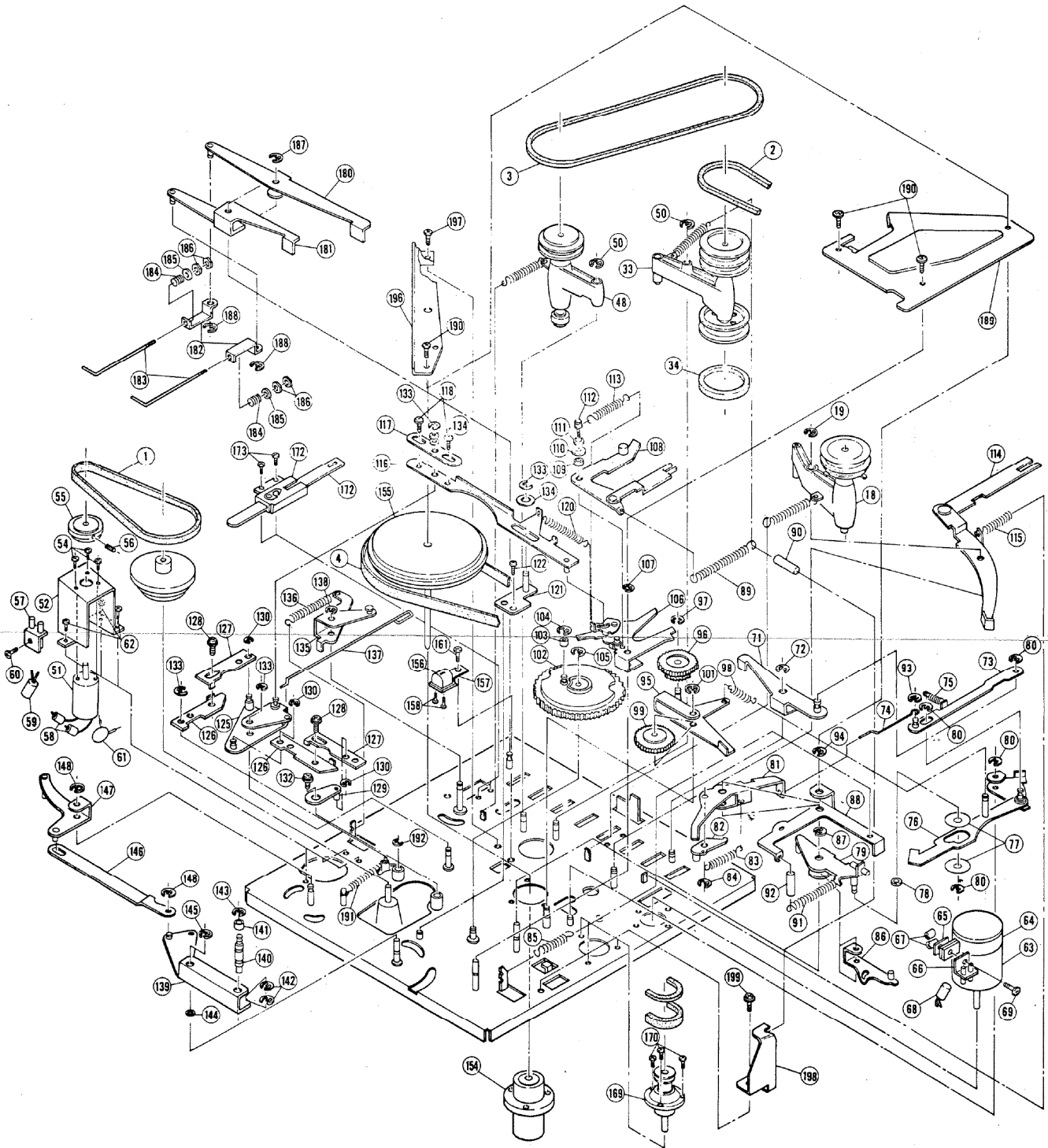
9.2 EXPLODED VIEW AND MAIN PARTS LIST



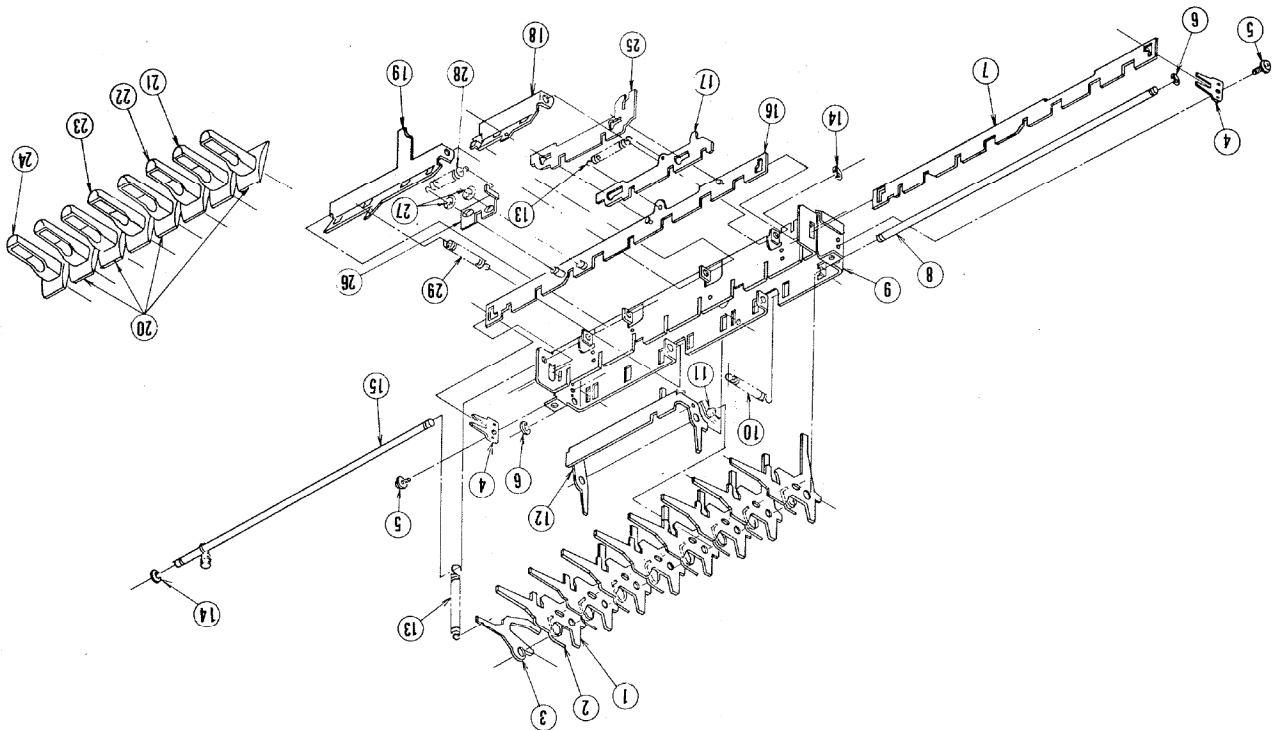
Symbol No.	Part Name	Part No.	Symbol No.	Part Name	Part No.
1	Upper Drum Ass'y	PU31332D	18	Take-up Brake	PU46246
2	Take-up Loading Arm	—	19	Take-up Reel Disk Ass'y	PU44913A
3	Cassette Lamp Ass'y	PU546070	20	Take-up Loading Brake Ass'y	PU44827A
4	Audio/Control Head Sub Ass'y	PU46435-2M	21	F.F. Idler	PU47279
5	Take-up Impedance Roller Ass'y	PU45355A	22	F.F. Rubber Tire	PU44918-4
6	Capstan Bearing Ass'y	PU47205A	23	REW Idler Ass'y	PU46380
7	Pause Solenoid	PU46431	24	REW Rubber Tire	PU44918-2
8	Pinch Roller Ass'y	PU45275A	25	Tension Band Ass'y	PU44853A
9	Take-up Reel Disk Rubber Tire	PU44918	26	Unloading Idler Ass'y	PU46381
10	Start Sensor	—	27	Unloading Idler Rubber Tire	PU44918-3
11	Relay Pulley	PU44912	28	Supply Reel Disk	PU44922A
12	Relay Belt	PU44912	29	Loading Tension Brake Ass'y	PU545886
13	Take-up Idler Ass'y	PU46862	30	Tension Arm	PU44851
14	Capstan Motor Pulley	PU44900-3	31	End Sensor	—
15	Counter Pulley Ass'y	PU44861A	32	Supply Loading Arm	—
16	Counter Belt-2	PU44863-2	33	Full Erase Head	PU31013
17	Counter Belt-1	PU44863	34	Supply Impedance Roller Ass'y	PU45355B

Symbol No.	Part Name	Part No.	Symbol No.	Part Name	Part No.
35	Unloading Belt	PU44912-3	41	Drum Pulley Ass'y	PU44965A
36	Reel Drive Belt	PU44911	42	Drum Belt	PU44912-5
37	Capstan Motor	PU45979P(2)	43	Drum Motor Pulley Ass'y	PU546023-0A
38	Relay Pulley Ass'y	PU44901A	44	Drum Motor	PU46414M
39	Capstan Belt	PU44912-2			
40	Capstan Flywheel Ass'y	PU31936A			



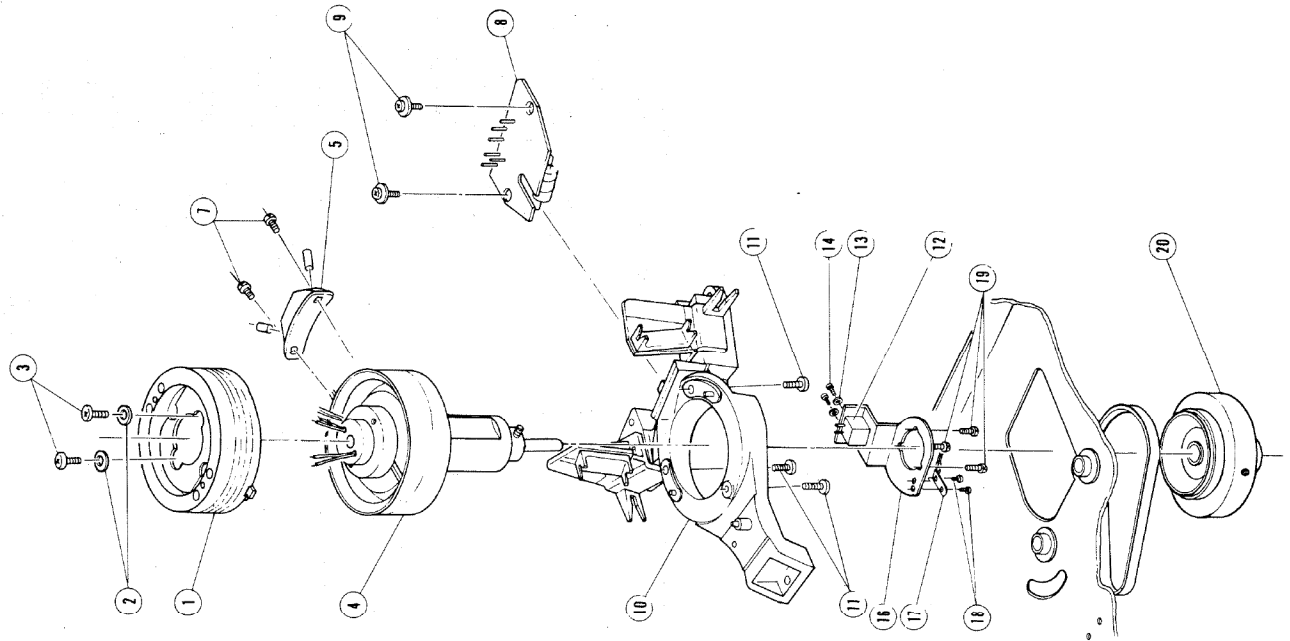


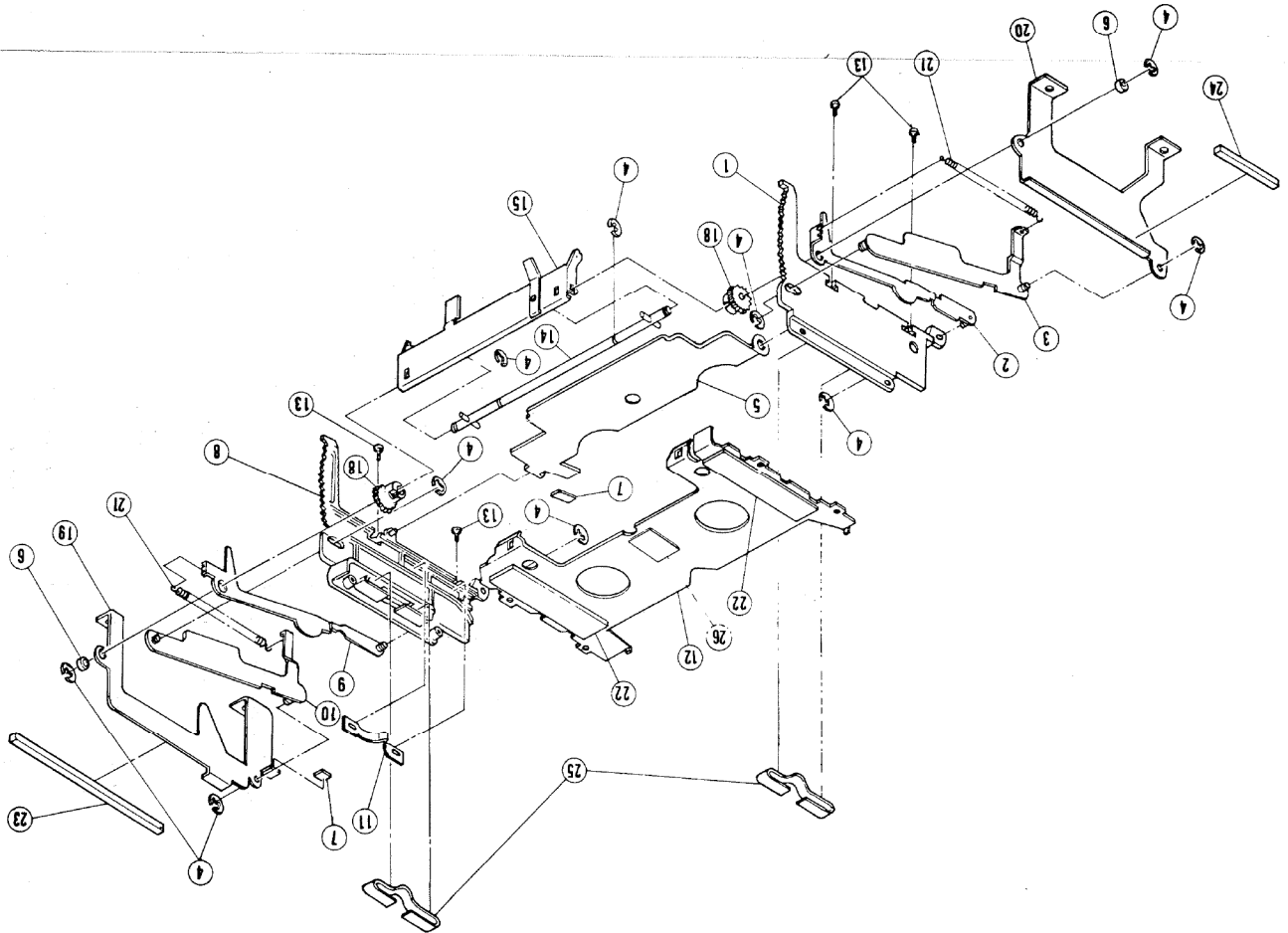
Symbol No.	Part No.	Part Name	Remarks	Q'ty
1	PU44799	Lever		8
2	PU45800	Return Spring		8
3	PU44800	Lock Lever		1
4	PU44802	Flat Spring		2
5	DSP3006ZS	Screw		2
6	REE3000	"E" Ring		2
7	PU31322	Function Plate (A)		1
8	PU44801	Shaft		1
9	PU20540	Button Case		1
10	PU35005-28	Spring		2
11	PU44231	Spring		1
12	PU31321-2	Swing Plate		1
13	PU35005-99	Spring		1
14	REE2500	"E" Ring		2
15	PU44806	Shaft	(30) Function Ass'y	1
16	PU31323A	Function Plate (B) Ass'y		1
17	PU44803	Function Plate (C)		1
18	PU44805	Lock Plate (S)	Note: Change them by Function Ass'y	1
19	PU44804	Lock Plate (L)	Except (20) ~ (24)	1
20	PU44808A	Button Ass'y (A)		4
21	PU44808B	" (B)		1
22	PU44808D	" (D)		1
23	PU44808E	" (E)		1
24	PU44808C	" (C)		1
25	PU45856	Function Plate (E)		1
26	PU45539	Function Plate (D)		1
27	REE2500	"E" Ring		2
28	PU35005-72	Spring		2
29	PU35005-22	Spring		1
30	PUS25490	Function Ass'y		1



M 4 DRUM ASSEMBLY

Symbol No.	Part No.	Part Name	Remarks	Q'ty
1	PU31332D	Upper Drum Ass'y		1
2	WNB3000N	Washer		2
3	SPBP3010NS	Screw		2
4	PU31328D	Lower Drum Sub Ass'y	Incl: (21) Collar (PU44969)	1
5	PU44973A	Heater Ass'y		1
6	—	—		—
7	SDBP3006NS	Screw		2
8	—	Heater Circuit Board Ass'y	REF: T 5	—
9	DPSP3006ZS	Screw	Don't supply for Service Parts.	1
10	—	Drum Base Ass'y		1
11	SDBP3008NS	Screw		3
12	PU47199	Pick-up Head		1
13	WSB2000N	Washer		2
14	SPBP2003N	Screw		2
15	—	—		—
16	PU44971	Pick-up Head Bracket		1
17	PU44972A	Brush Ass'y		1
18	SPBP2003N	Screw		2
19	LSP2606Z	Screw		2
20	PU44965A	Drum Pulley Ass'y	Incl: Setscrew (YFS4006)	1
21	PU44969	Collar		1



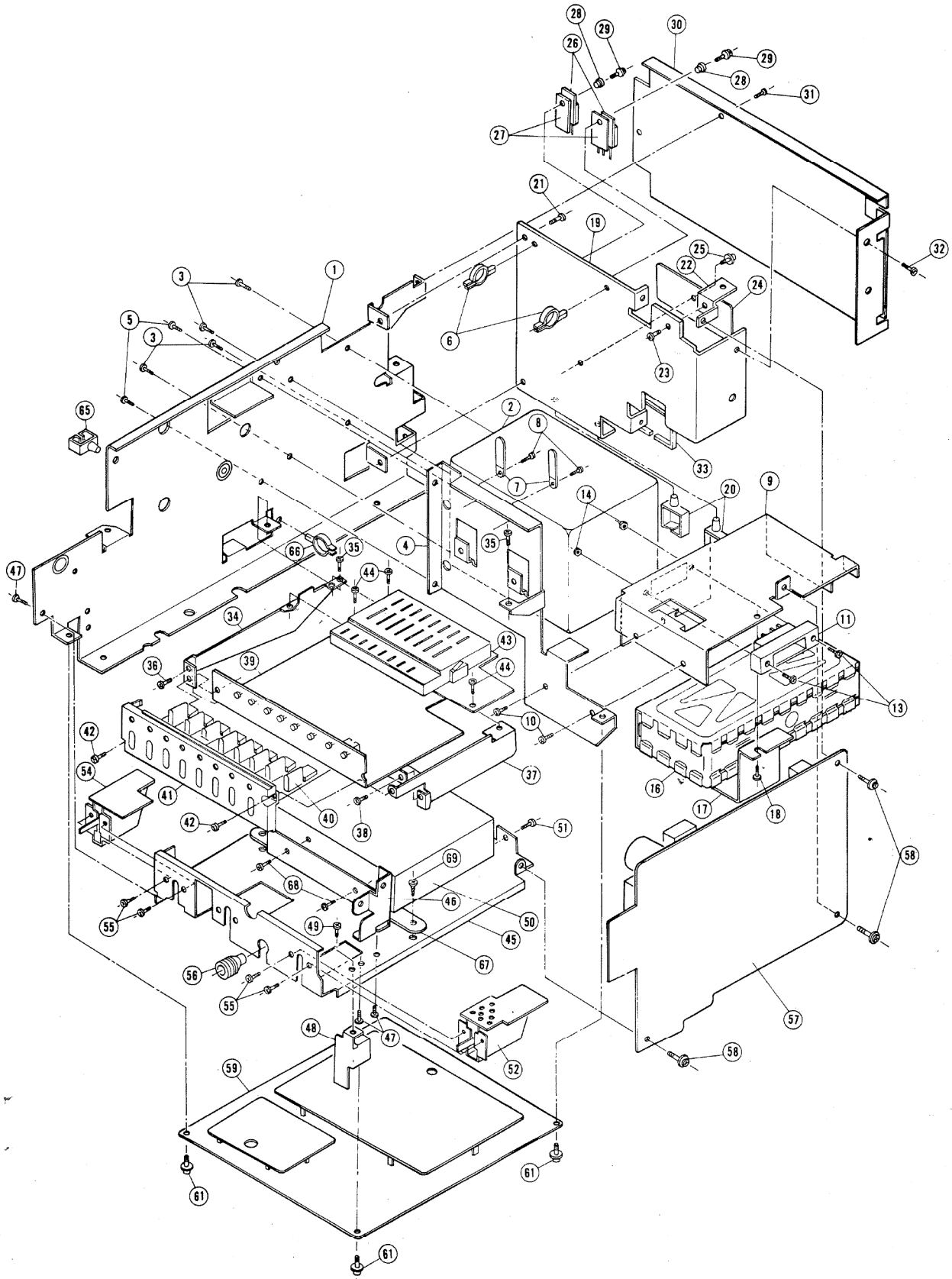


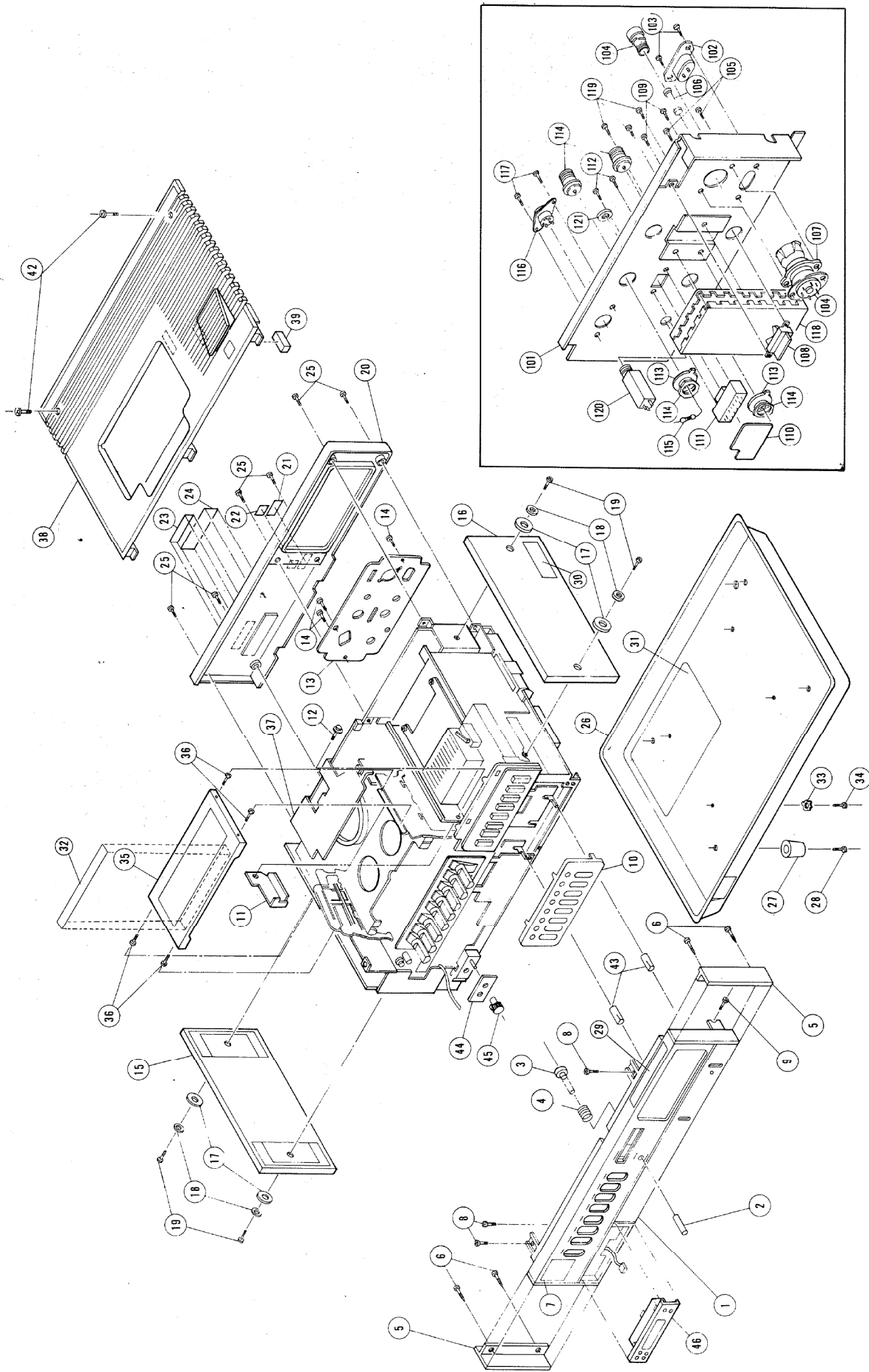
M 5 CASSETTE HOUSING ASSEMBLY

Symbol No.	Part No.	Part Name	Remarks	Q'ty
1	PU20544	Housing	Left side	1
2	PU37336B	Lower Arm Ass'y	Left side	1
3	PU45360A	Upper Arm Ass'y	Left side	1
4	REE4000	"E" Ring		10
5	PU31338	Cover		1
6	PU43769-6	Collar		2
7	PU45673	Cushion		2
8	PU20543	Housing	Right side	1
9	PU31336A	Lower Arm Ass'y	Right side	1
10	PU45360B	Upper Arm Ass'y	Right side	1
11	PU45550	Off Spring		1
12	PU31337	Plate		1
13	LPSP2506Z	Screw		4
14	PU45363A	Shaft Ass'y		1
15	PU31491A	Lock Lever Ass'y		1
16	-	-		-
17	-	-		-
18	PU45354	Gear		2
19	PU45358	Bracket		1
20	PU45909	Bracket		1
21	T30300-93	Spring		2
22	PU40867-2	Felt-1		2
23	PU45509-2	Shade		1
24	PU45509-3	Shade		1
25	PU45549	Spring		2
26	PU40867-3	Felt-2		1
27	PUS25491-0B	Cassette Holder Ass'y		-
-	DPSP3006ZS	Screw		4

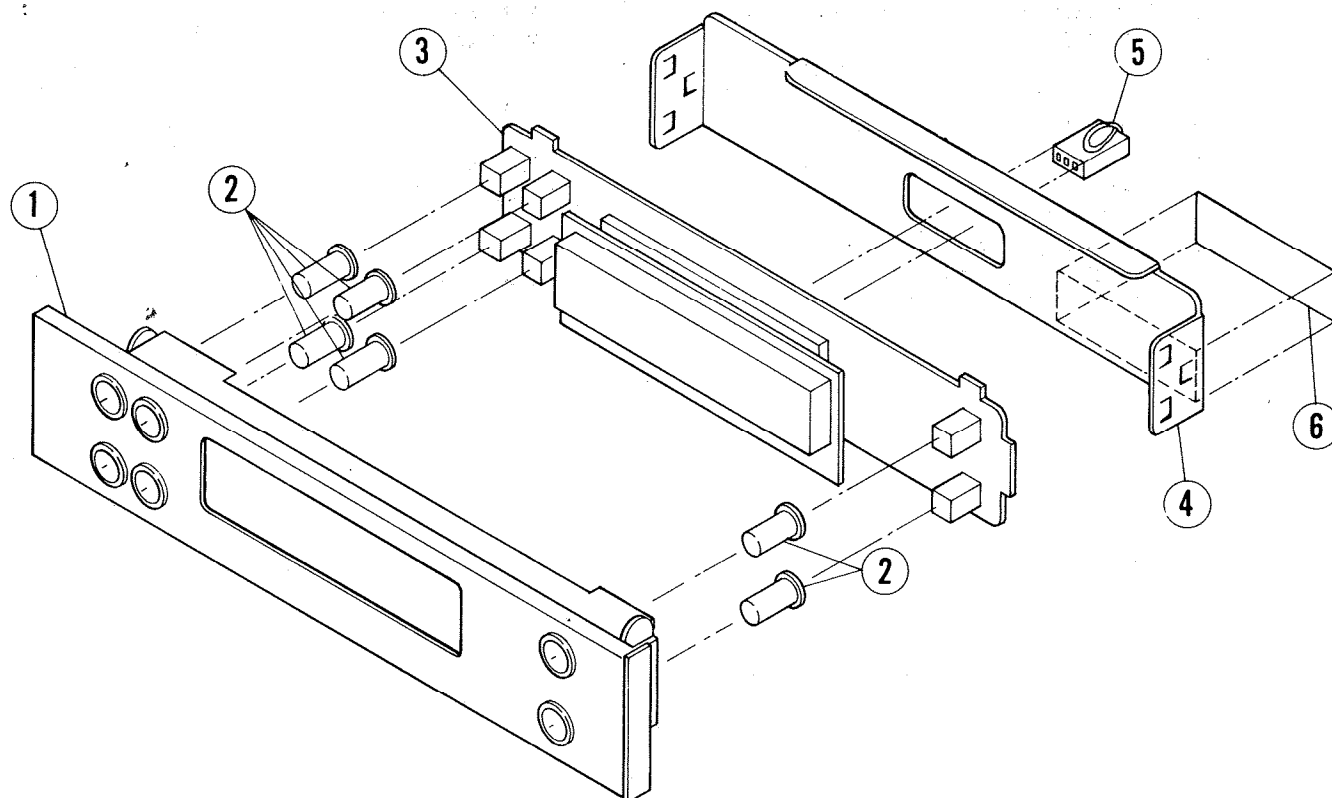
for Setting Cassette Housing

27 Cassette Housing Ass'y
Note: Change them
by Cassette Housing Ass'y
Except 11 25





9.10 TIMER ASSEMBLY M 8



M 8 TIMER ASSEMBLY PUS25682K

Symbol No.	Part No.	Part Name	Description	Q'ty
1	PU31877D	Timer Cover Ass'y	REF: 2 5	1
2	PU47042	Knob		6
3	—	Timer PWB Ass'y		1
4	PU32003	Rear Cover		1
5	ML-PU0966-1	Socket Ass'y		1
6	PU42091	No. Plate		1