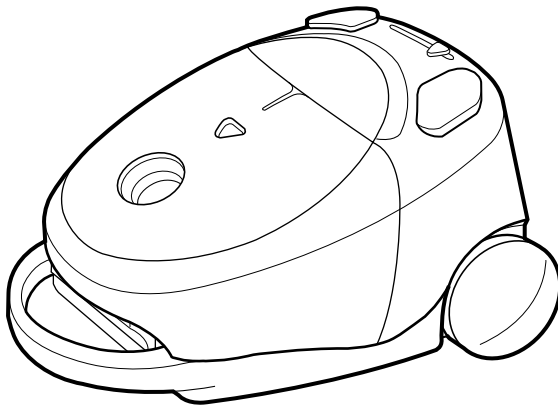




VACUUM CLEANER SERVICE MANUAL

CAUTION

BEFORE SERVICING THE UNIT, READ THE "SAFETY PRECAUTIONS"
IN THIS MANUAL.



MODELS : V-3300/D/L/T/TG/TY/DV, V-3310/D/L/T, V-3340/D/T, V-3314/D/T,
TURBO/2700/2800/2900/2950/3300/3300R/3400/3100/3100B/33RS,
V-3312, V-3333, 3310R, AP1300, EM-1300, EV3300, VC-2550,
HL7122, VX-330, SWEEFTY/E, V-C3345ST, V-C3343ND, V-C3333SB

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SAFETY PRECAUTIONS

BEFORE OPERATING THIS VACUUM CLEANER, READ THIS SERVICE MANUAL THOROUGHLY, AND OBSERVE EACH POINT CAREFULLY.

1. Change the paper bag or clean the cloth bag in case the indicator moves toward red.

- 1) If the dust bag is full, intake power will be reduced.
- 2) When the dust bag is full of dust, pull out the dust bag from the inside of body base.

2. Filter

- 1) The filter is composed of a clean filter, a exhaust filter and a paper bag or a cloth bag.
- 2) Never use the vacuum cleaner without filters. It may harm to the motor.
- 3) When the cloth bag, the clean filter and the exhaust filter are soiled, wash the filter with neutral cleanser.

NOTE : Re-use of the cloth bag, clean filter and exhaust filter.

- Never wash the filter in a washing machine or in a dishwasher.
- Never use hot water for washing the filter.
- Re-use the filter after drying it completely in the shade.
- Do not dry near fire or direct sun ray.

3. Dust indicator

Dust indicator shows you red color when the filter is full of dust.

Then, change the paper bag with new one or clean the cloth bag.

4. Avoid suction such materials as :

- 1) Liquid or wet dust :
Clogging the ventilation holes, reduces the intake power significantly and harms the motor.
- 2) Inflammable liquids such as benzene, alcohol or solvents.
- 3) Burning objects such as cigarette butts.
- 4) Bulky objects such as vinyl, paper etc.
- 5) Sharp objects such as needles, pins, metal or glass particles etc.

5. Attachments

- Nozzle : for cleaning wooden floor, the room floor and carpet.
- Crevice Tool : for cleaning any crevice, inside corners of window frames.
However, do not use the crevice tool more than 20 minutes because it may cause harm to the motor.

6. Close supervision is necessary when this vacuum cleaner is used by or near children. Children's carelessness may cause damage to the cleaner or injure persons.

7. Air exhausted from the vacuum cleaner is normally warm. But if extraordinarily hot air is exhausted, check if the telescopic tube, hose or dust bag is clogged or not.

8. Electric shock could occur if used outdoors or on wet surfaces.

SERVICING PRECAUTIONS

BEFORE ATTEMPTING TO SERVICE OR ADJUST ANY PART OF THE VACUUM CLEANER, DISCONNECT THE ELECTRICAL POWER SUPPLY CORD FROM THE WALL OUTLET.

1. Motor exchange

- 1) Separate the Body Cover and Body Base by unfastening the screws.
- 2) Disconnect the lead wires.
- 3) Lift the old motor and replace it with a new one.

2. In case of exchanging other parts, refer to the exploded view.

SPECIFICATIONS

- **MODEL** : V-3310/D/L/T, V-3300/D/L/T/DV
- **POWER SOURCE** : ON RATING PLATE
- **POWER CONSUMPTION** : ON RATING PLATE
- **POWER CONTROL** :
 - **MAIN** : SLIDE CONTROL
(V-3300/D/L/T/DV, V-3314/D/T, TURBO 3300/R)
PUSH ON/OFF
(V-3310/D/L/T, V-3340/D/T, TURBO 3100/B)
 - **SUB** : VACUUM POWER ADJUSTMENT BY
SLIDE KNOB
- **CAPACITY** : 3.3 ℓ
- **CORD LENGTH** : 5 m
- **HOSE LENGTH** : 1.5 m
- **NET WEIGHT** : 4 kg
- **PACKING WEIGHT** : 6.2 kg
- **NET DIMENSION** : 284 × 433 × 231 (W × D × H)mm
- **PACKING DIMENSION** : 331 × 517 × 350 (with plastic, steel, and aluminium pipe)
331 × 582 × 350 (with telescopic pipe)(W × D × H)mm

• ATTACHMENTS

- HOSE 1EA
- ALUMINIUM PIPE ASM 2EA
(V-3310L/3300L, TURBO 3300)
- STEEL PIPE ASM 2EA
(V-3300D/3310D/3314D/3340D/3300DV, TURBO3300, V-C3043ND)
- TELESCOPIC PIPE ASM..... 1EA
(V-3300T/3310T/3314T/3340T, V-C3345ST)
- PLASTIC PIPE 2EA
(V-3300/3310/3314/3340, TURBO3100/B, V-C3333SB)
- NOZZLE ASM.....1EA
- CREVICE TOOL 1EA
- CLOTH BAG ASM(OPTION)1EA
- EXTRA PAPER BAG ASM(PAPER, OPTION)1EA
- DUSTING BRUSH(OPTION)..... 1EA
- UPHOLSTERY NOZZLE(OPTION)..... 1EA

- This specifications are subject to change according to the buyer's request.

FEATURES

THIS VACUUM CLEANER IS THE MOST MODERN STYLE GOODS, SUITABLE FOR HOUSEHOLD USE AND IT RUNS AFTER A NEW VARIATION IN ORDER TO MEET MODERN LIFE SENSE BY IMPROVING THE DESIGN, THE STRUCTURE AND THE POWER.

1. Strong Suction Power

This vacuum cleaner has a strong suction power because it utilizes a highly efficient and powerful motor.

2. Automatic Cord Winding Mechanism

It is very convenient because it winds the cord automatically after operating the unit.

3. Vacuum Power Adjustment

It is very convenient because vacuum power varies with cleaning work by moving the slide knob.

4. Convenient Push Button Switch

Using the switch located in the main body, this vacuum cleaner can be operated easily.

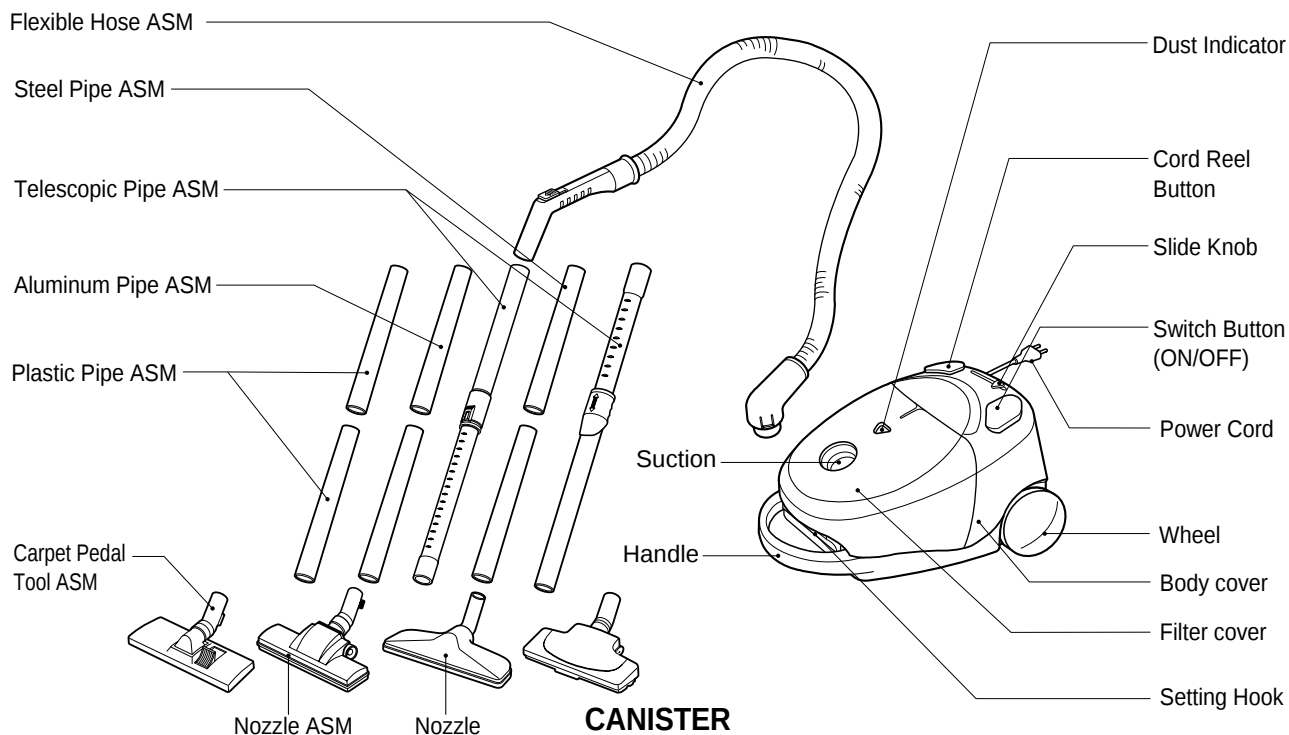
5. Excellent Running

Running is excellent by adopting large wheel.(∅ 190)

8. Miscellaneous

- 1) The dust indicator shows you red color when to exchange the filter bag or to clean the cloth bag.
- 2) The washable cloth bag can be used for a long time.

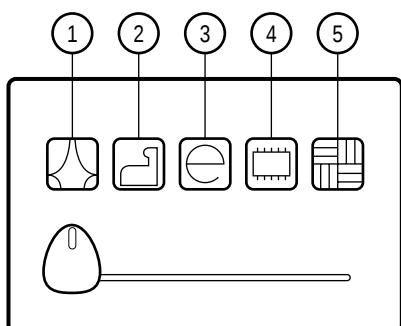
CONTROL LOCATIONS



ATTACHMENTS



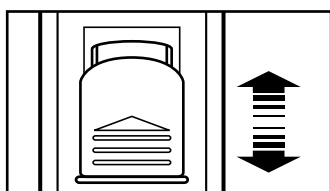
CONTROL PANEL



To allow precise regulation of the suction power of the vacuum cleaner or to suit the type of cleaning work being undertaken, simply control the slide knob. Our recommendations for use as follows :

1. — for curtains, clothes etc.
2. — for sofa, bed etc.
3. — for the economical middle power position
4. — for carpet, rug etc.
5. — for floors

VACUUM POWER ADJUSTMENT



When you want to control the vacuum power for curtains and clothes, slide the slide knob on the handle.

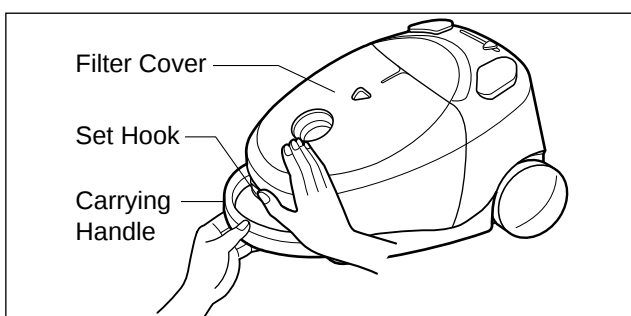
DISASSEMBLY INSTRUCTIONS

NOTE: Before attempting to service or adjust any part of the vacuum cleaner, disconnect the electrical power supply cord from the wall outlet.

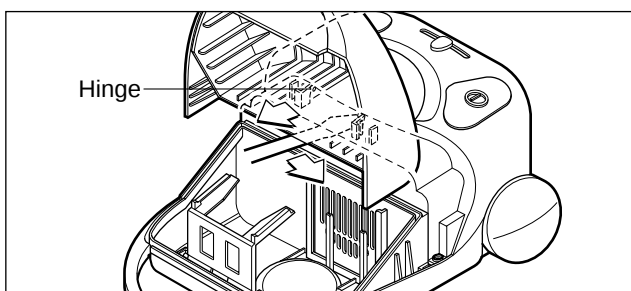
- Almost all the parts of this vacuum cleaner can be assembled with a screw driver and each connecting component easily fits each other. Disassemble one by one referring to the exploded view.
- If possible, don't disassemble except for the necessary parts. It is not necessary to disassemble the parts that are not detailed in the exploded view.

1. Filter Cover Assembly Replacement

- 1) Grasp carrying handle and open filter cover by lifting set hook.

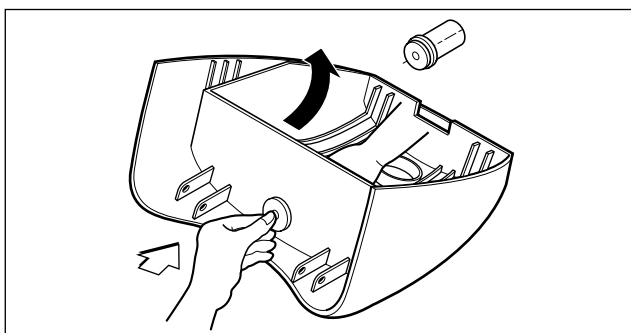


- 2) Push the hinge side by inserting flat screw driver in crack between hinge and body cover.



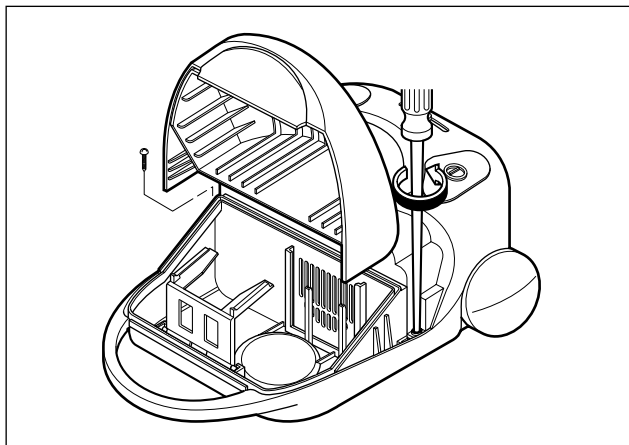
2. Indicator Assembly Replacement

- 1) Grasp indicator assembly and push it out in the direction of the arrow.
- 2) Lift the indicator assembly.

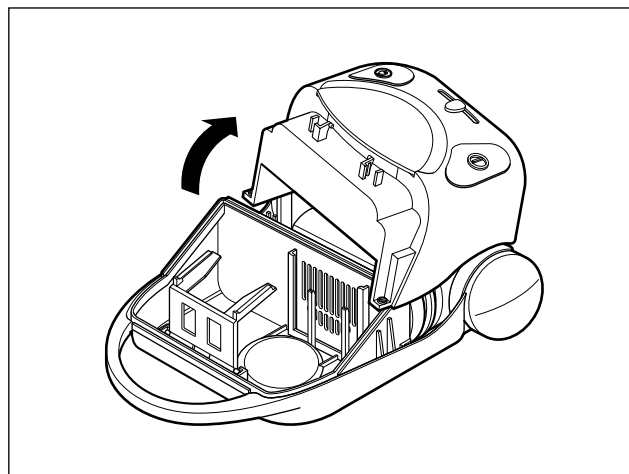


3. Body Cover Assembly Replacement

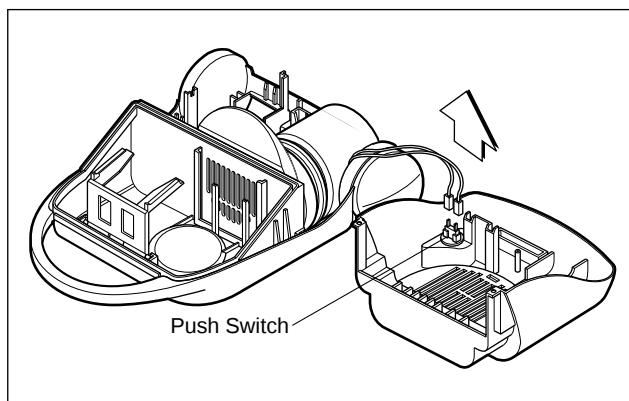
- 1) Open the filter cover in the direction of arrow and remove the two screws fastening the body base.



- 2) Lift body cover in the direction of the arrow.

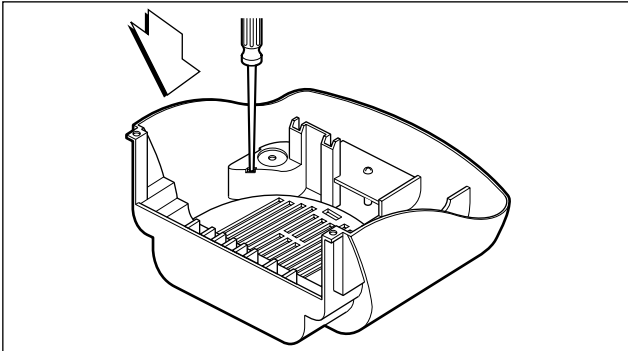


- 3) Strip off the lead wires from the push switch.

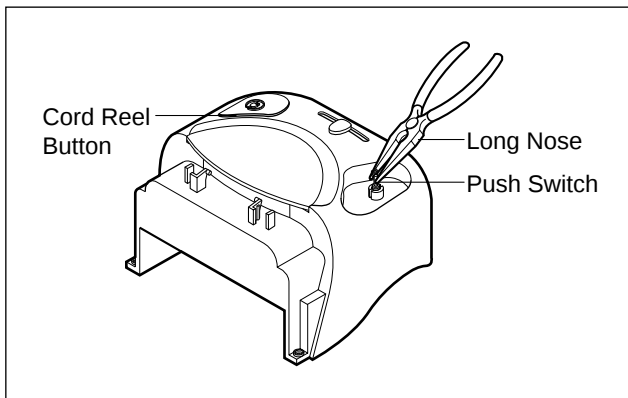


4. Push Switch Assembly Replacement

- 1) Push the s/w button hook in the direction of the arrow.

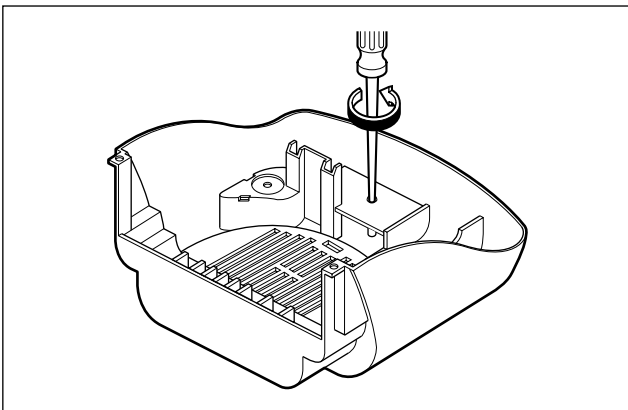


- 2) Push the push switch down grasping the wings of push switch by long nose.

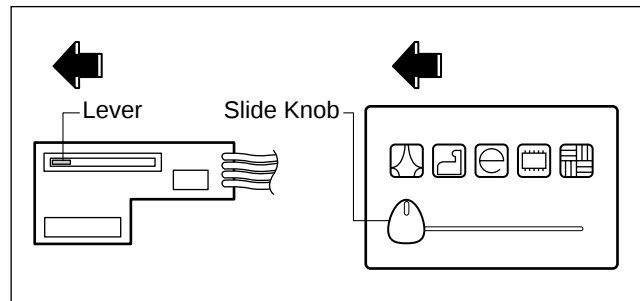


5. P.W.B ASM Replacement.

- 1) Remove the two screws fastening the P.W.B Ass'y on the body cover.

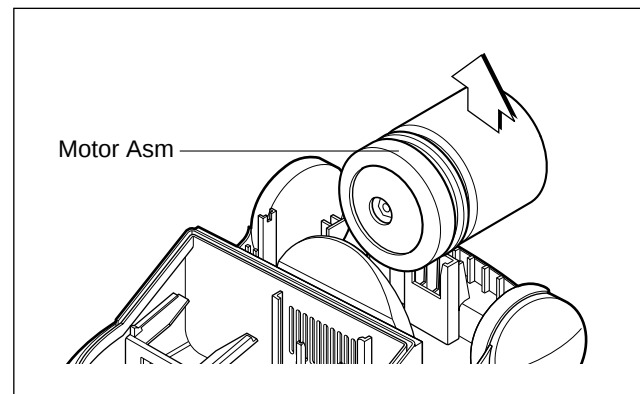


- 2) When reassembling, assemble after sliding the lever of P.W.B Ass'y and switch knob to the left side.



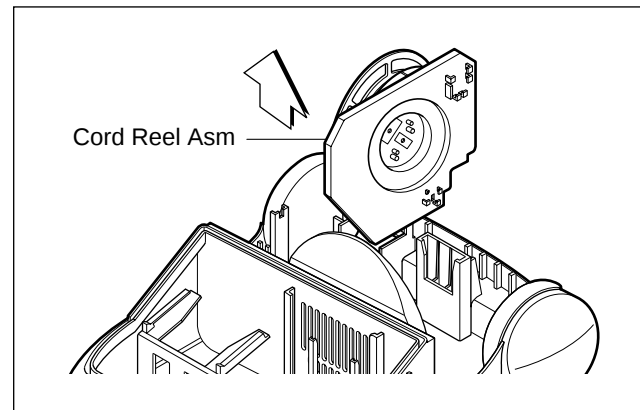
6. Motor Assembly Replacement

- Lift the motor assembly in direction of the arrow after stripping off the lead wires.



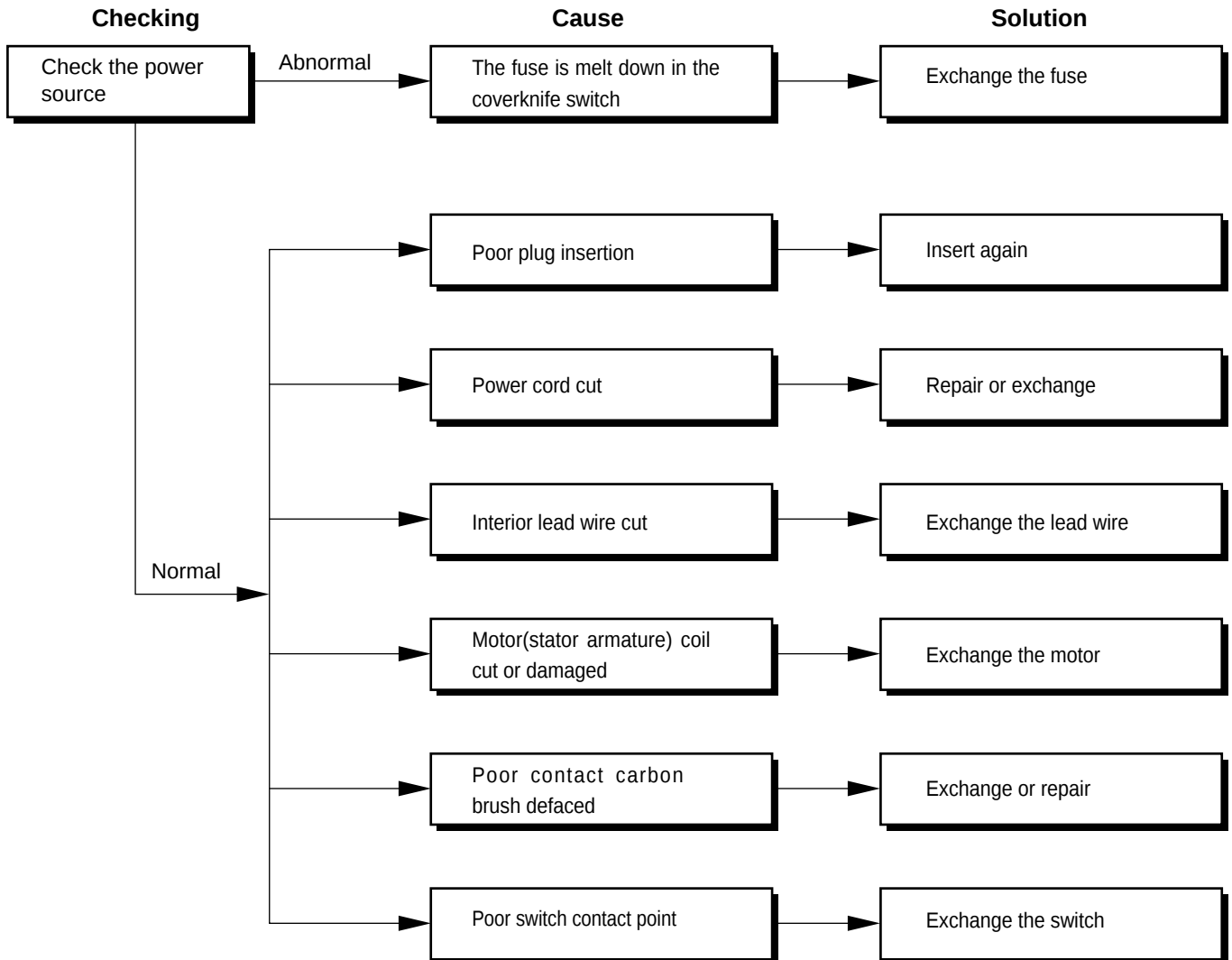
7. Cord Reel Assembly Replacement

- Lift the cord reel assembly from the body base in direction of the arrow.

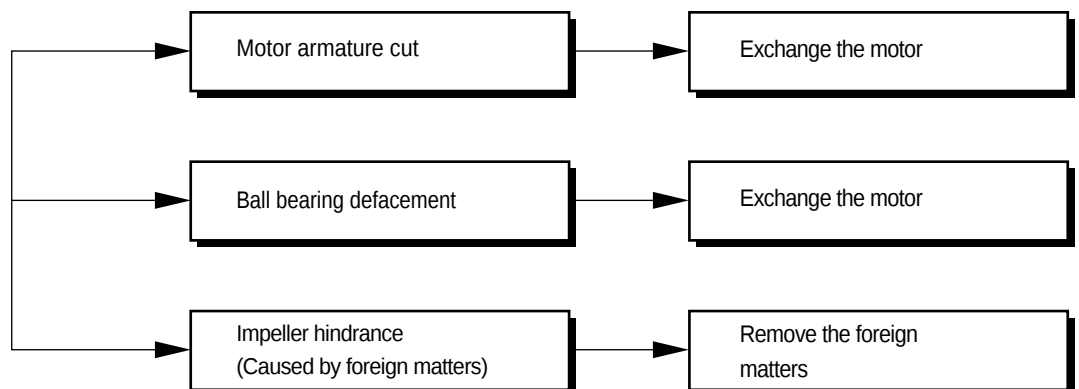


TROUBLE SHOOTING GUIDE

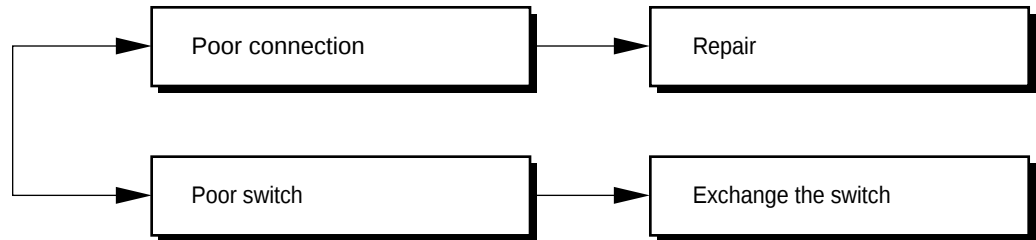
1. SWITCH ON BUT MOTOR DOES NOT TURN



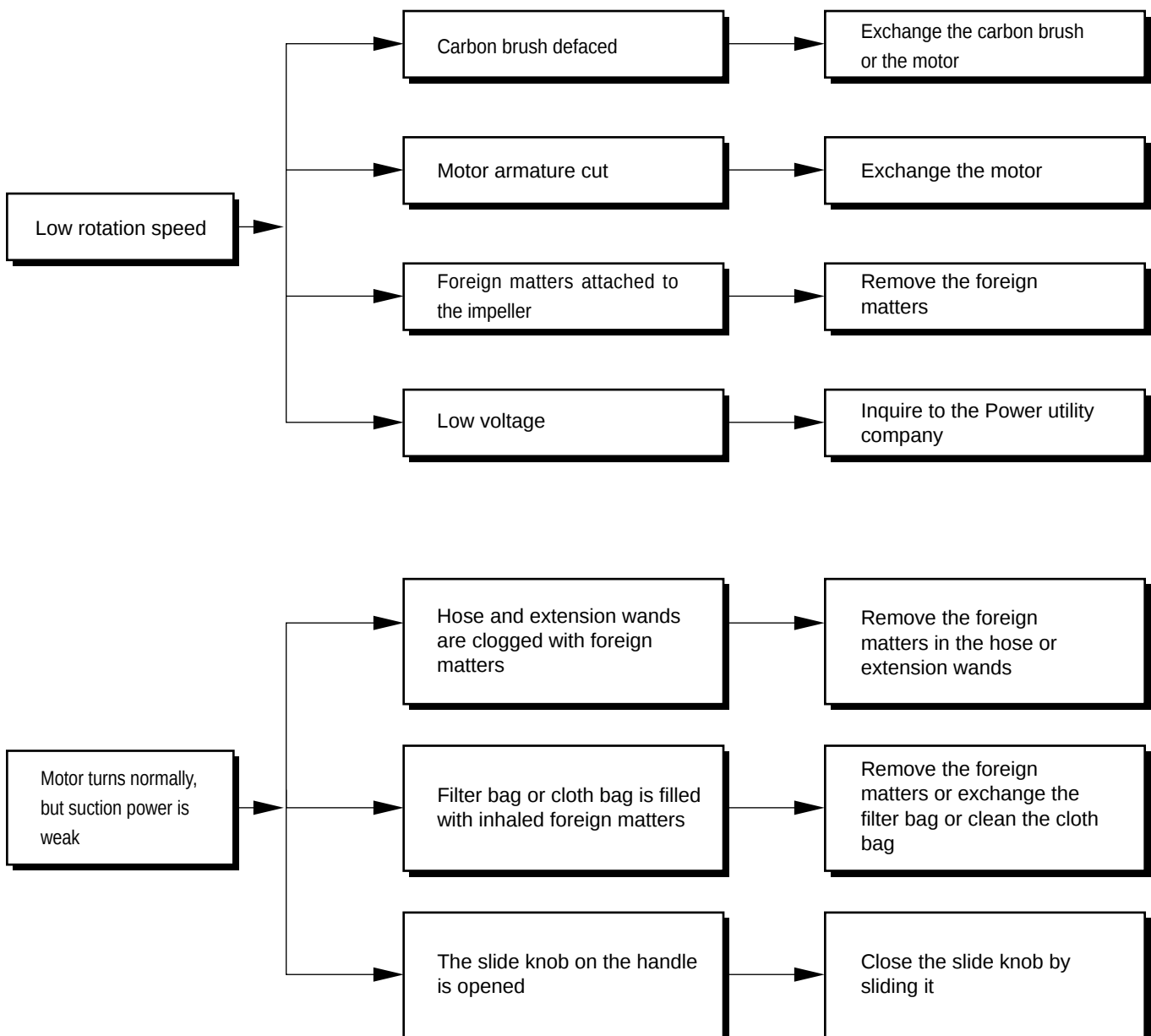
2. SWITCH ON, MOTOR DOES NOT TURN BUT BUZZES



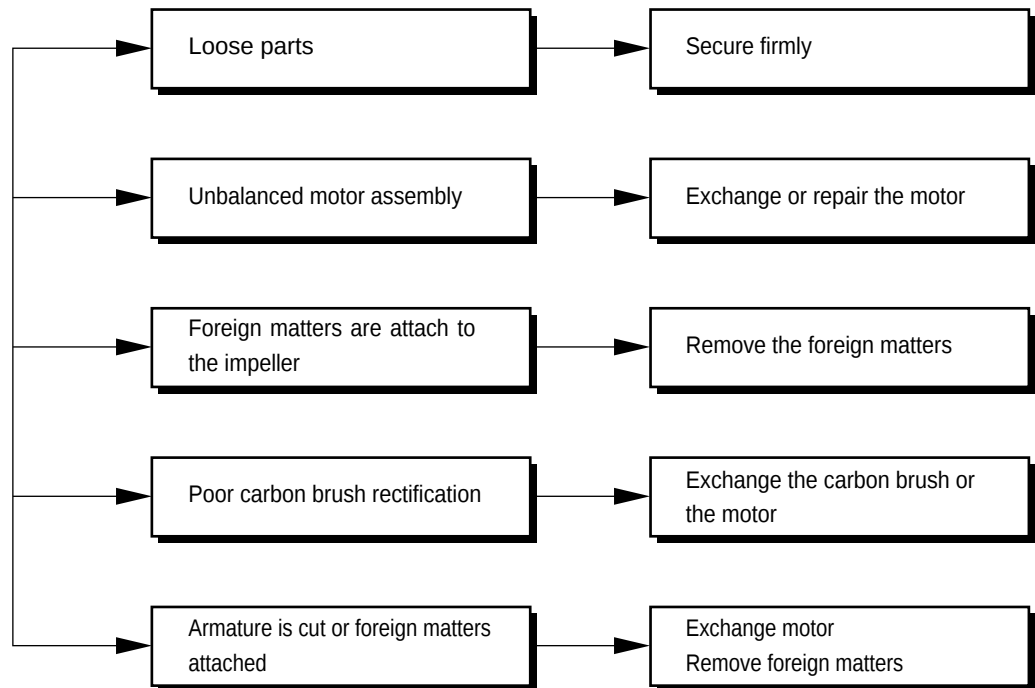
3. SWITCH OFF BUT MOTOR TURNS



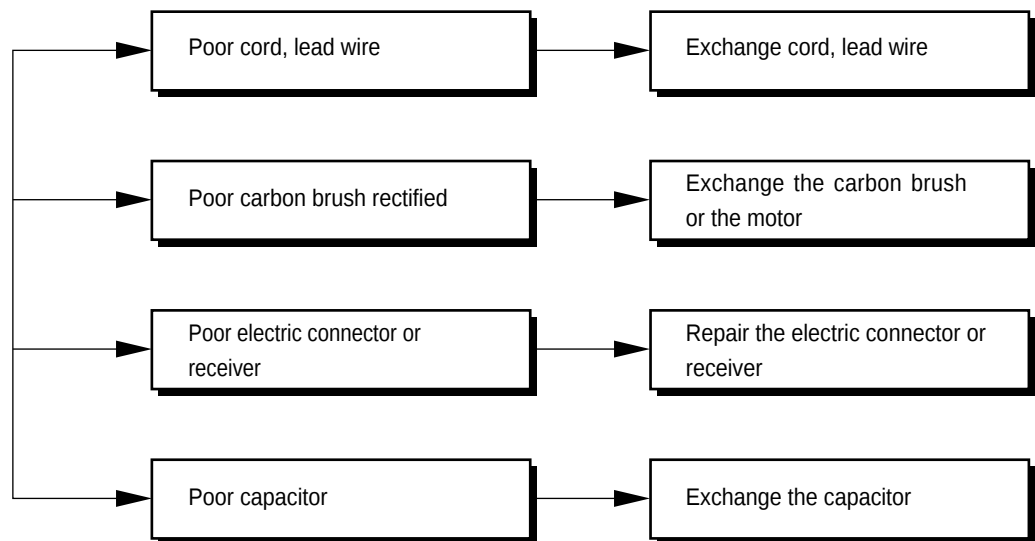
4. WEAK SUCTION POWER



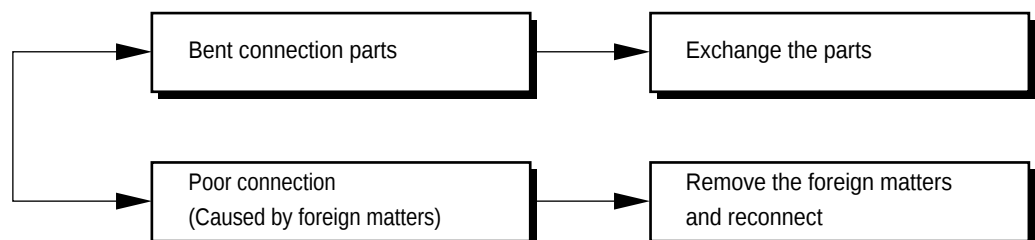
5. VIBRATION NOISES



6. RADIO, TV RECEPTION DISTURBANCE

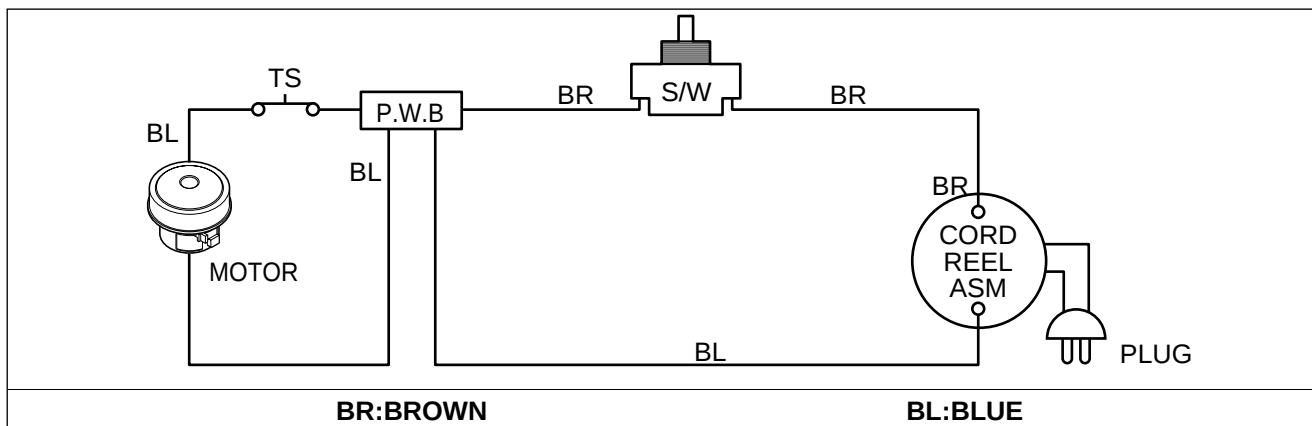


7. IMPROPER HOSE OR NOZZLE CONNECTION



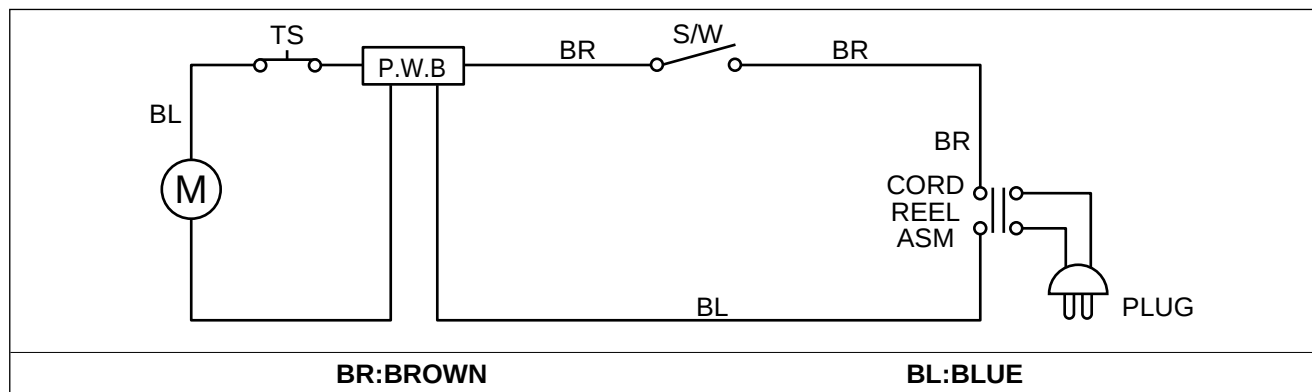
BLOCK DIAGRAM

(V-3300/D/L/T/DV, TURBO 3300/R,
V-C3333SB, V-C3345ST)



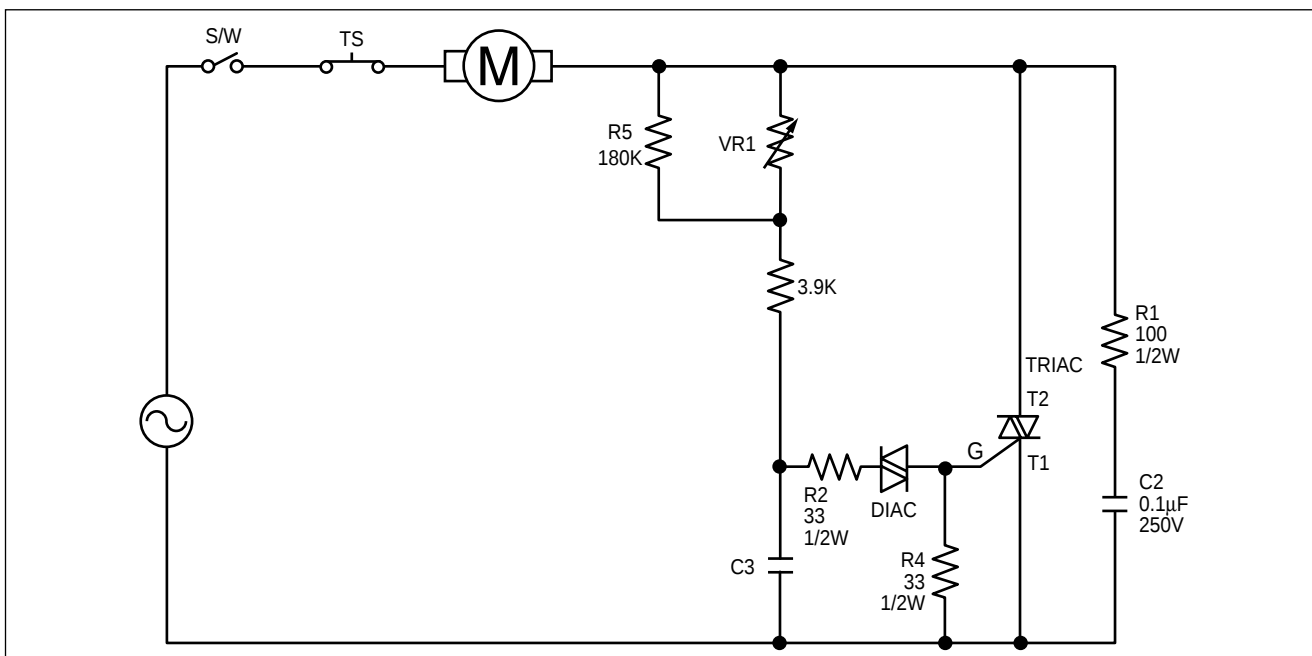
SCHEMATIC DIAGRAM

(V-3300/D/L/T/DV, TURBO 3300/R,
V-C3333SB, V-C3345ST)

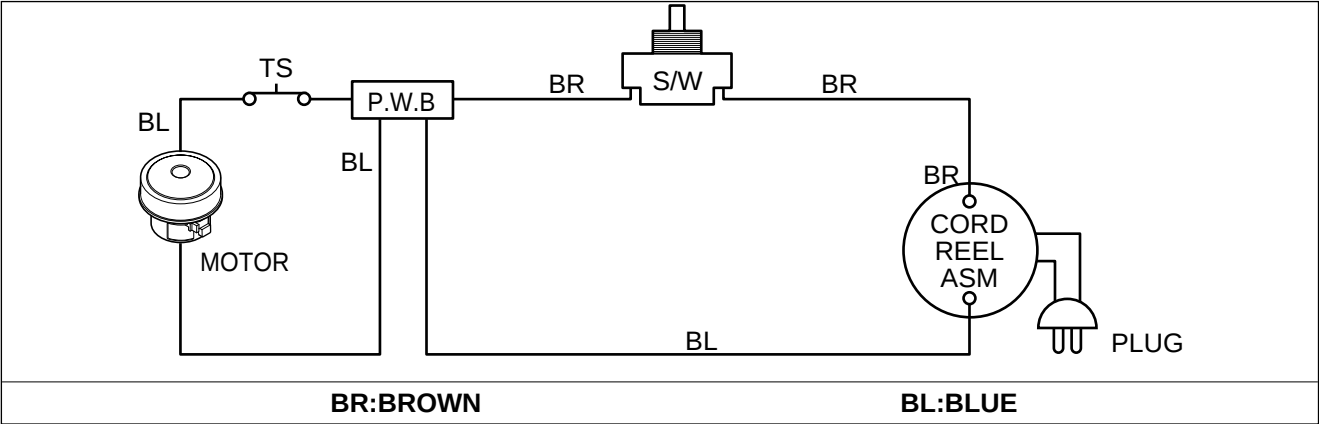


PRINTED CIRCUIT DIAGRAM

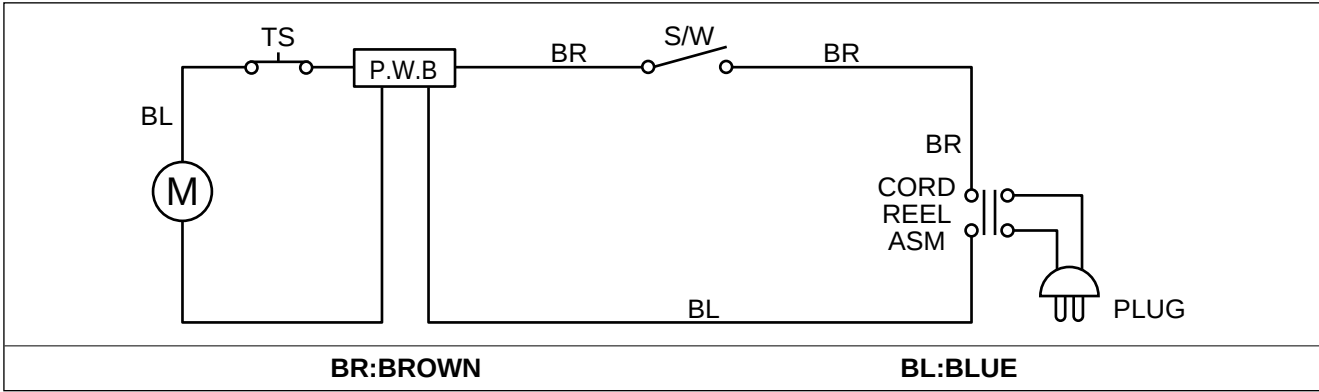
(V-3300/D/L/T/DV, TURBO 3300/R,
V-C3333SB, V-C3345ST)



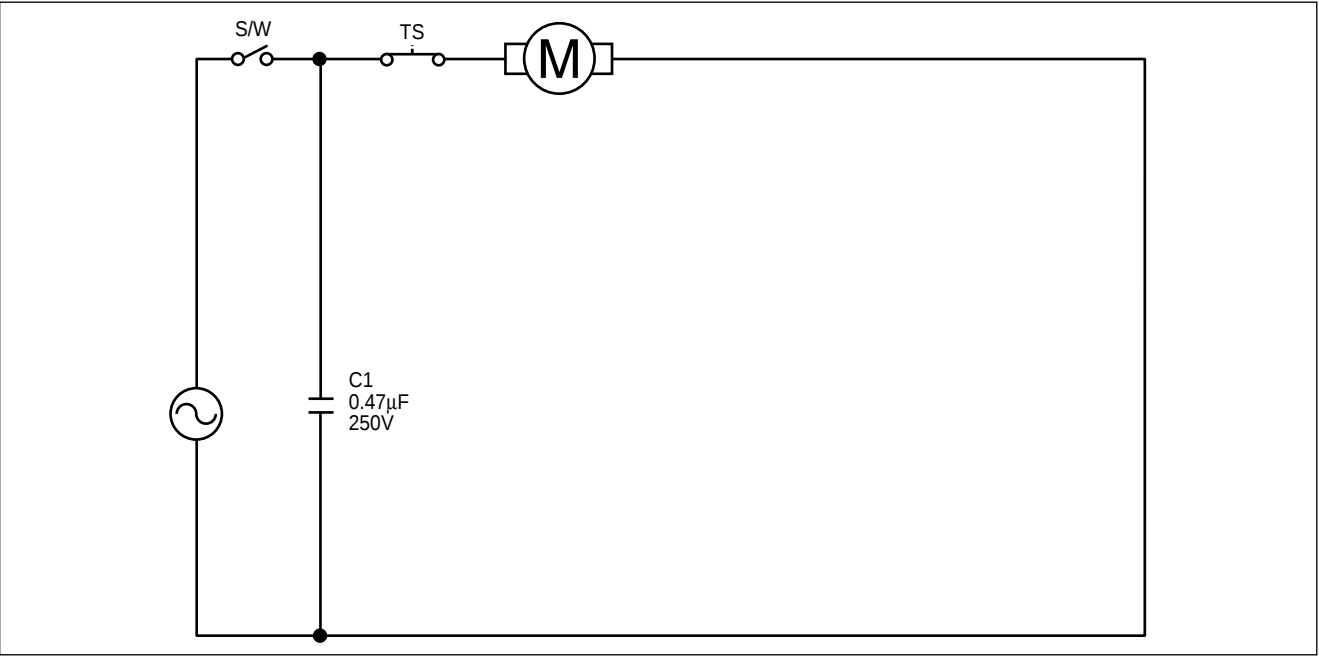
BLOCK DIAGRAM (V-3310/D/T, V-3340/D/T, TURBO 3100/B, V-C3343ND)



SCHEMATIC DIAGRAM (V-3310/D/T, V-3340/D/T, TURBO 3100/B, V-C3343ND)

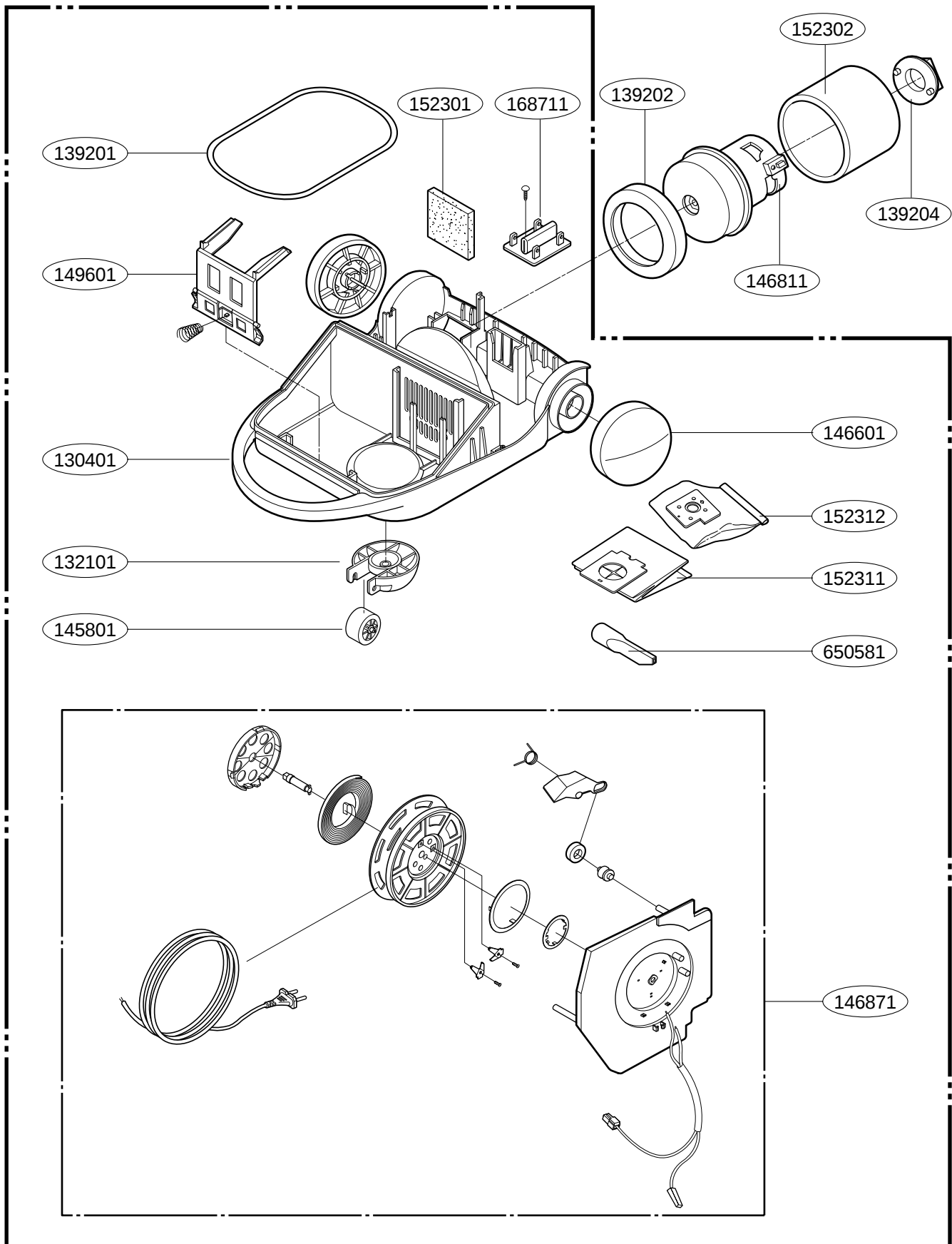


PRINTED CIRCUIT DIAGRAM (V-3310/D/T, V-3340/D/T, TURBO 3100/B, V-C3343ND)

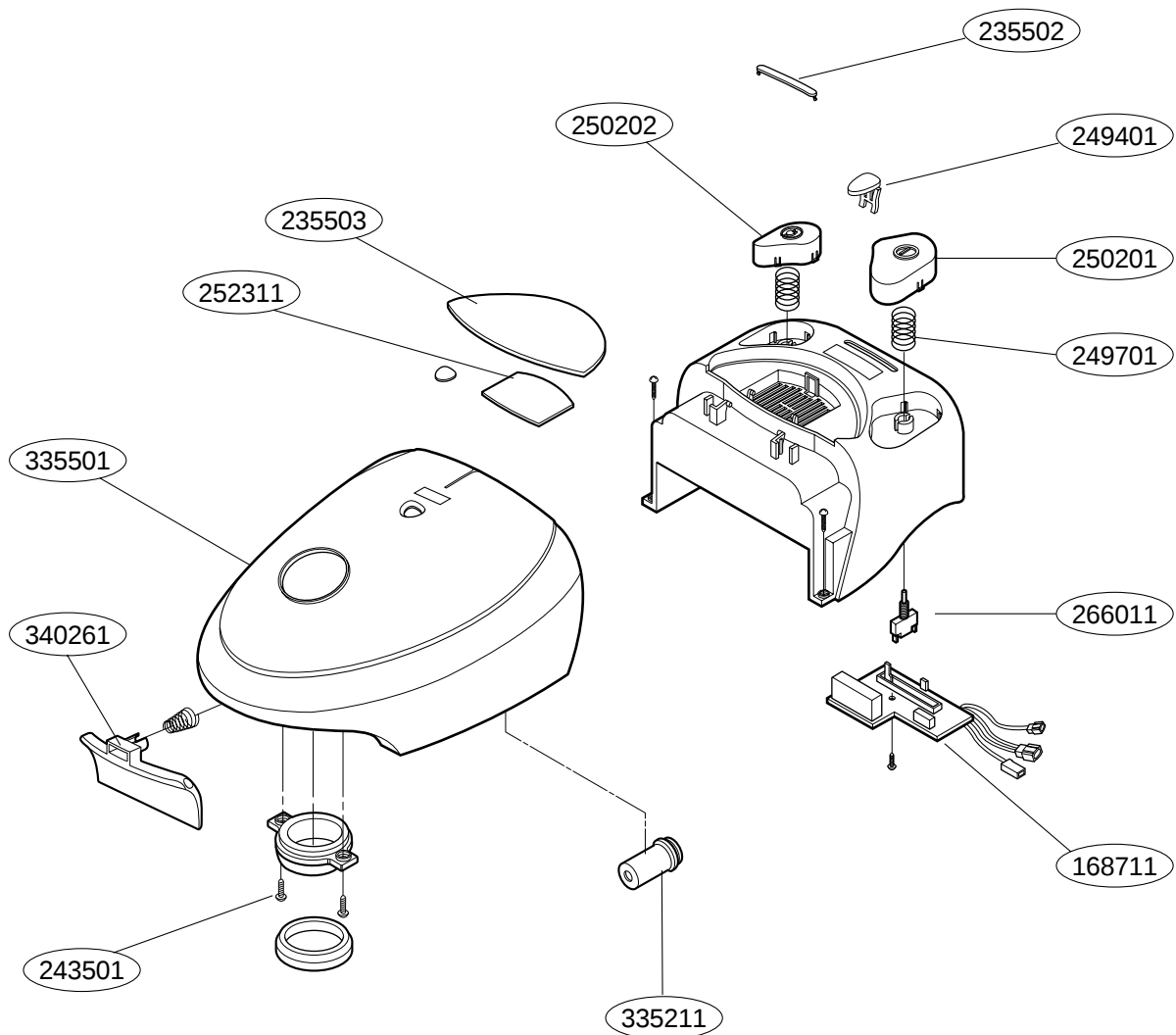


EXPLODED VIEW

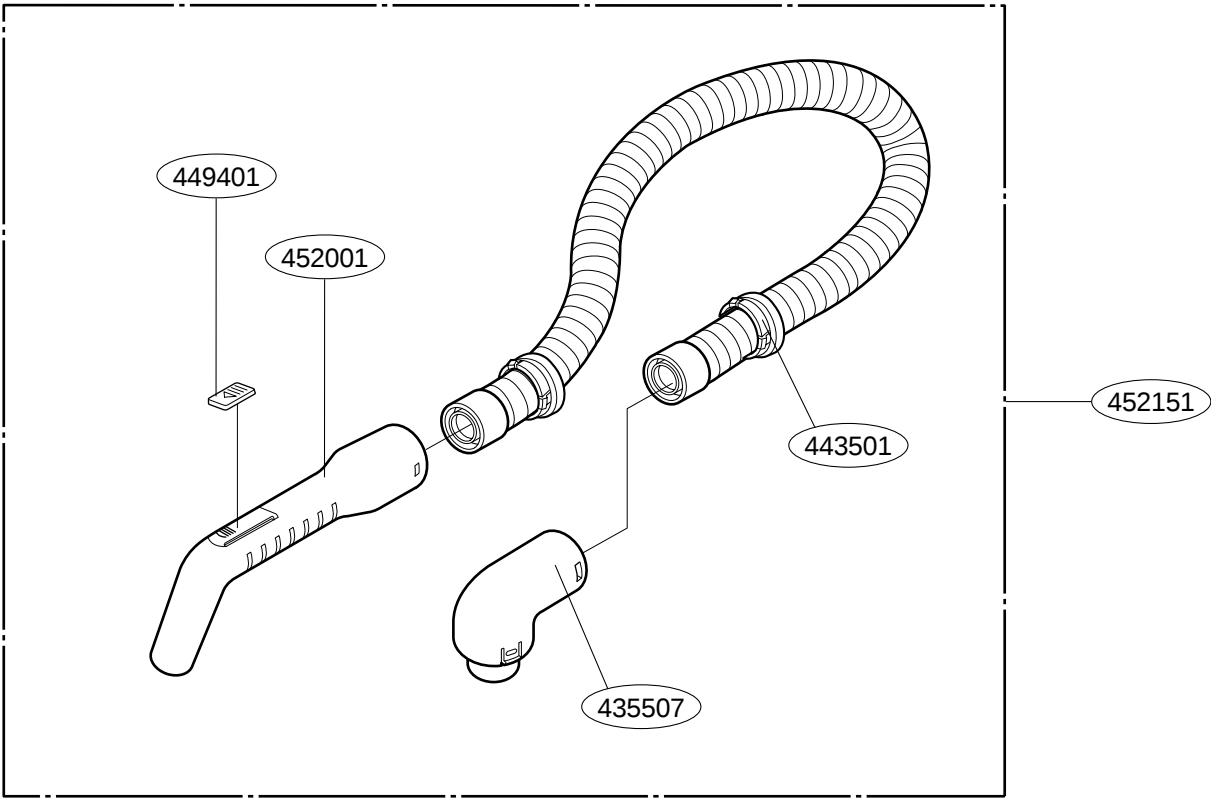
BASE ASS'Y, BODY



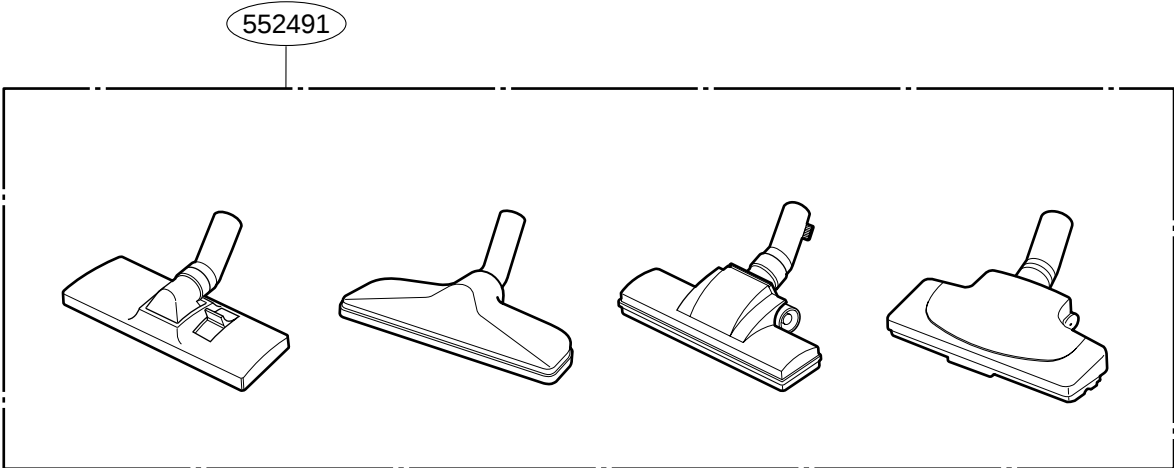
COVER ASS'Y, BODY



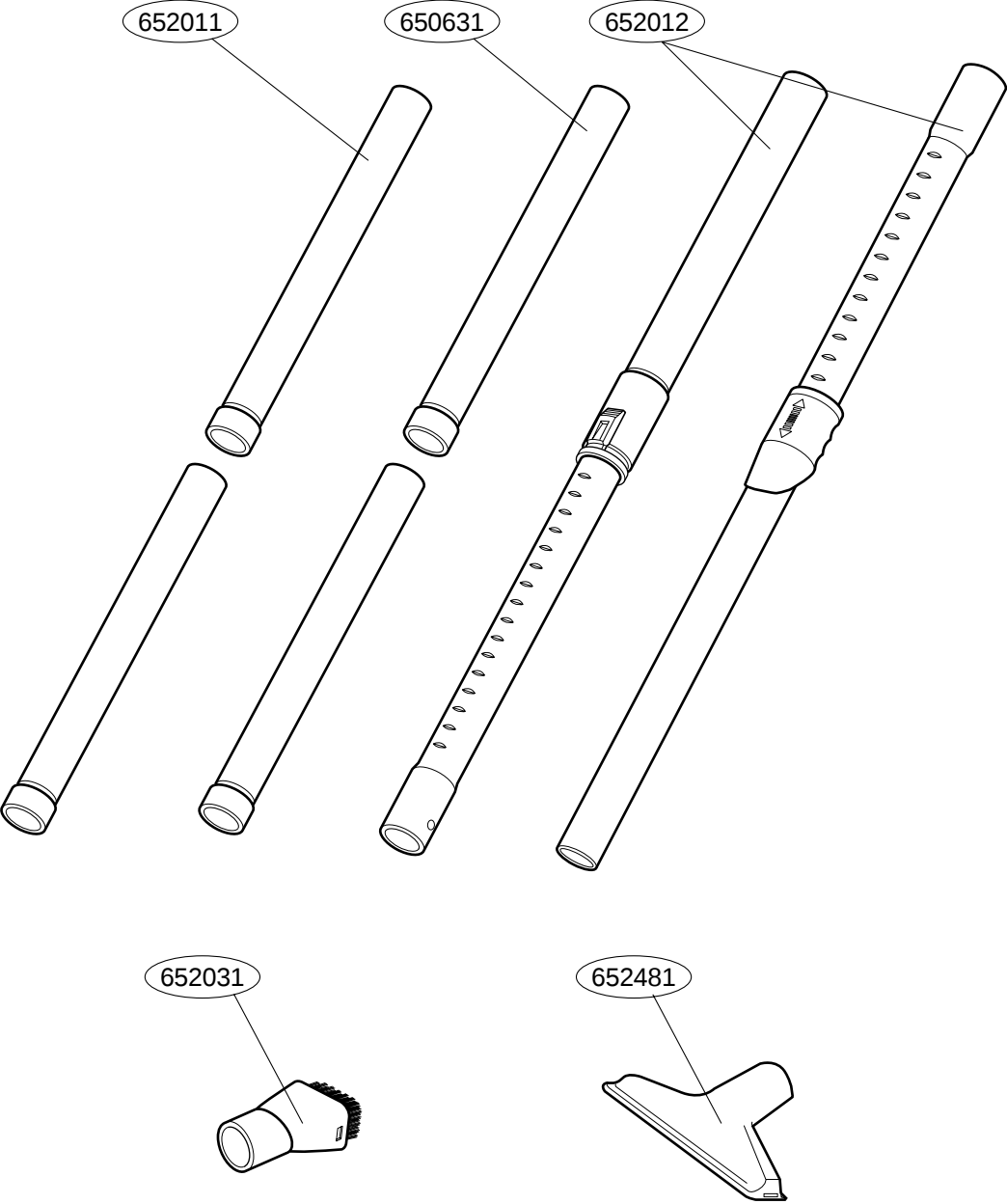
HOSE ASS'Y, FLEXIBLE



NOZZLE ASS'Y, FLOOR



ACCESSARY ASS'Y



REPLACEMENT PARTS LIST

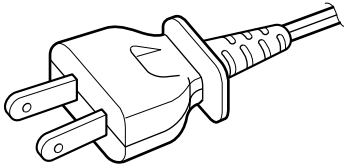
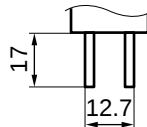
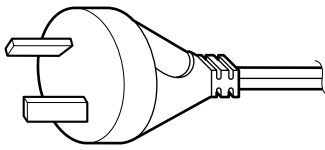
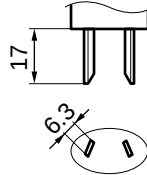
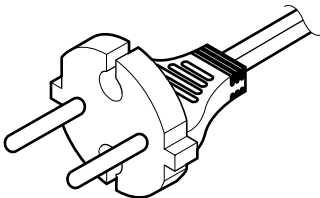
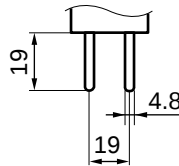
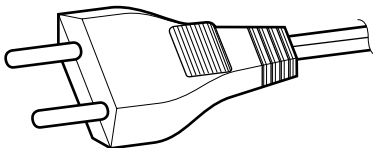
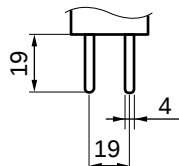
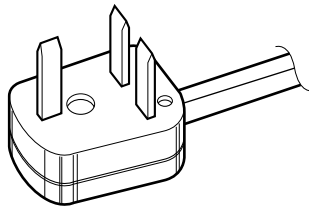
LOCATION NO.	DESCRIPTION	PART NO.	REMARK
139201	PACKING, DUST SEAL	3920FI3534A	NBR
149601	MOUNT, BAG	4960FI2273A	MIDDLE GRAY
		4960FI2273B	BLACK
		4960FI2273C	SHADOW GRAY
130401	BASE, BODY	3040FI1253A	MIDDLE GRAY
		3040FI1253B	SHADOW GRAY
		3040FI1253C	BLACK
152301	FILTER(MECH), MOTOR SAFETY	4I70098F	POLYESTER
		5231FI4518B	POLYESTER + PU-FOAM
132101	FRAME, CASTER	3I20036E	BLACK
145801	ROLLER, CASTER	4I20014E	BLACK
146601	WHEEL	4660FI3506A	MIDDLE GRAY
		4660FI3506B	SHADOW GRAY
		4660FI3506C	BLACK
152311	FILTER ASS'Y, PAPER	5231FI3512A	DOMESTIC
		5231FI3512B	CHINA
152312	FILTER ASS'Y, CLOTH	5231FI2308B	CHINA, CLIP TYPE
		5231FI2443A	CHINA, ZIPPER TYPE
650581	TOOL, CREVICE	3I21007L	MIDDLE GRAY
		3I21007N	BLACK
139202	PACKING, MOTOR MOUNTING	3920FI3675A	DOMESTIC
		3920FI3675B	CHINA
146811	MOTOR ASS'Y, VC		REFER TO PAGE 20
152302	PACKING, ABSORBING	4I23008B	PU-POAM
139204	PACKING, SEAL	3920FI4296B	DOMESTIC
		3920FI4296D	CHINA
		3920FI4653A	DOMESTIC
		3920FI4653B	CHINA
146871	CORD REEL ASS'Y		REFER TO PAGE 20
235503	COVER EXHAUST FILTER		REFER TO PAGE 20
252311	FILTER(MECH), EXHAUST	5230FI4572A	POLYESTER
		5230FI4572B	POLY - PU
		5230FI4572C	SPONGE
235501	COVER, BODY		REFER TO PAGE 19
335501	COVER, FILTER		REFER TO PAGE 19
340261	LATCH		REFER TO PAGE 19
243501	RING, CONNECTOR		REFER TO PAGE 19
250201	BUTTON, POWER SWITCH		REFER TO PAGE 19
250202	BUTTON, CORD REEL		REFER TO PAGE 19
249401	KNOB, CONTROL		REFER TO PAGE 19

LOCATION NO.	DESCRIPTION	PART NO.	REMARK
249701	SPRING, BUTTON	4I70024A	HSWR
266011	SWITCH ASS'Y, PUSH	6601FI3149A	250V 16A
266011	SWITCH ASS'Y, PUSH	6601FI3149B	250V 10A
168711	PWB(PCB) ASS'Y		REFER TO PAGE 20
335211	INDICATOR ASS'Y	3520FI3277A	
335211	INDICATOR ASS'Y	3520FI3277B	
335211	INDICATOR ASS'Y	3520FI3277C	
452151	HOSE ASS'Y, FLEXIBLE	5215FI1248A	BLACK, 1.5m
		5215FI1248B	BLACK, 1.3m
		5215FI1248C	MIDDLE GRAY, 1.5m
		5212FI1248J	MIDDLE GRAY, 1.3m
435507	PIPE, CONNECTOR	5200FI2269A	BLACK
435507	PIPE, CONNECTOR	5200FI2269B	MIDDLE GRAY
452001	PIPE, BENDING	3650FI2275A	BLACK
452001	PIPE, BENDING	3650FI2275B	MIDDLE GRAY
443501	RING, CLOSING	4350FI3497A	BLACK
443501	RING, CLOSING	4350FI3497B	MIDDLE GRAY
449401	KNOB, SLIDE	4940FI4292B	BLACK
449401	KNOB, SLIDE	4940FI4292D	MIDDLE GRAY
449321	CONNECTOR(MECH), HOSE	4932FI2268A	BLACK, 1.5m
449321	CONNECTOR(MECH), HOSE	4932FI2268B	BLACK, 1.3m
449321	CONNECTOR(MECH), HOSE	4932FI2268C	MIDDLE GRAY, 1.5m
449321	CONNECTOR(MECH), HOSE	4932FI2268D	MIDDLE GRAY, 1.3m
552491	NOZZLE ASS'Y, FLOOR	5249FI2182A	NZ-5
552491	NOZZLE ASS'Y, FLOOR	5249FI1260A	NZ-11
552491	NOZZLE ASS'Y, FLOOR	5879FI1147C	NZ-1
552491	NOZZLE ASS'Y, FLOOR	5879FI1147D	NZ-1
552491	NOZZLE ASS'Y, FLOOR	1I12001F	NZ-4 BLACK
552491	NOZZLE ASS'Y, FLOOR	1I12001H	NZ-4 MIDDLE GRAY
552491	NOZZLE ASS'Y, FLOOR	1I12001G	NZ-4 BLACK
552491	NOZZLE ASS'Y, FLOOR	1I12001J	NZ-4 MIDDLE GRAY
552491	NOZZLE ASS'Y, FLOOR	5879FI2208A	NZ-6
552491	NOZZLE ASS'Y, FLOOR	5249FI1387A	NZ-15
552491	NOZZLE ASS'Y, FLOOR	5249FI2449A	NZ-27 BLACK
552491	NOZZLE ASS'Y, FLOOR	5249FI2449B	NZ-27 MIDDLE GRAY
552491	NOZZLE ASS'Y, FLOOR	5249FI2449C	NZ-27 BLACK
552491	NOZZLE ASS'Y, FLOOR	5249FI2449D	NZ-27 MIDDLE GRAY
652031	BRUSH ASS'Y, DUST	3I20011E	BLACK
652031	BURSH ASS'Y, DUST	3I20011H	MIDDLE GRAY
652481	NOZZLE, UPHOLSTERY	5248FI2259A	BLACK
652481	NOZZLE, UPHOLSTERY	5248FI2259B	MIDDLE GRAY
652011	PIPE ASS'Y, STEEL	5201FI2324A	2-STEP STEEL

LOCATION NO.	DESCRIPTION	PART NO.	REMARK
650631	WAND ASS'Y	5063FI2291A	2-STEP PLASTIC
650631	WAND ASS'Y	5063FI2310C	2-STEP PLASTIC
652012	PIPE ASS'Y, TELESCOPIC	5201FI2181A	
652012	PIPE ASS'Y, TELESCOPIC	5201FI2181C	
652012	PIPE ASS'Y, TELESCOPIC	5201FI2182A	
652012	PIPE ASS'Y, TELESCOPIC	5201FI2463A	

APPENDIX

1. THE TYPE OF POWER CORD & PARTS NUMBER

TYPE	TYPE OF PLUG	POWER CORD ASS'Y P/NO	CORD REEL ASS'Y P/NO.(L/NO. 146871) V-3300Ser								
A-1	 	2I20044A	4687FI1314H								
S-1	 	6411FI2117B 2182011A	4687FI1367K								
C-2	 	2112045A 2180017H	4687FI1367A 4687FI1367P								
C-1	 	6411FI2230B	4687FI1367C								
B-3	 <table data-bbox="656 1412 888 1593"><tr><th colspan="2">Color identification of fuse</th></tr><tr><td>Brown</td><td>13A</td></tr><tr><td>Yellow</td><td>5A</td></tr><tr><td>Blue</td><td>3A</td></tr></table>	Color identification of fuse		Brown	13A	Yellow	5A	Blue	3A	2I50033B	4687FI1367B 4687FI1367R
Color identification of fuse											
Brown	13A										
Yellow	5A										
Blue	3A										

2. COLOR & PARTS NUMBER

LOCATION NO.	DESCRIPTION \ COLOR	DEEP YELLOW	SEA BLUE	VIOLET RED	VIVID GREEN	CREAMY WHITE
235503	COVER, EXHAUST FILTER	3550FI2387C	3550FI2387D	3550FI2387E	3550FI2387G	3550FI2387J
235501	COVER, BODY	3550FI1244B	3550FI1244A	3550FI1244P	3550FI1244K	3550FI1244C
235502	COVER, HOLE	3550FI4540B	3550FI4540A	3550FI4540E	3550FI4540C	3550FI4540F
335501	COVER, FILTER	3550FI1254A	3550FI1254B	3550FI1254L	3550FI1254H	3550FI1254C
340261	LATCH	4480FI3505A	4480FI3505B	4480FI3505G	4480FI3505F	4480FI3505C
243501	RING, CONNECTOR	4350FI3525A	4350FI3525B	4350FI3525G	4350FI3525F	4350FI3525C
250201	BUTTON, POWER SWITCH	5020FI3502A	5020FI3502B	5020FI3502G	5020FI3502F	5020FI3502C
250202	BUTTON, CORD REEL	5020FI3501A	5020FI3501B	5020FI3501G	5020FI3501F	5020FI3501C
249401	KNOB CONTROL	4940FI4539A	4940FI4539G	4940FI4539H	4940FI4539F	4940FI4539B

LOCATION NO.	DESCRIPTION \ COLOR	ELEGANT GREEN	CHAMPAGNE GOLD	DEEP GREEN	ATAG RED	ORANGE
235503	COVER, EXHAUST FILTER	3550FI2387B	3550FI2387A	3550FI2387K	3550FI2387M	3550FI2387N
235501	COVER, BODY	3550FI1244E	3550FI1244T	3550FI1244V	3550FI1244X	3550FI1244Y
235502	COVER, HOLE	3550FI4540H	3550FI4540G	3550FI4540T	3550FI4540U	
335501	COVER, FILTER	3550FI1254E	3550FI1254T	3550FI1254V	3550FI1254X	3550FI1254Y
340261	LATCH	4480FI3505E	4480FI3505H	4480FI3505J	4480FI3505L	4480FI3505M
243501	RING, CONNECTOR	4350FI3525E	4350FI3525J	4350FI3525H	4350FI3525L	4350FI3525M
250201	BUTTON, POWER SWITCH	5020FI3502E	5020FI3502H	5020FI3502J	5020FI3502L	5020FI3502M
250202	BUTTON, CORD REEL	5020FI3501E	5020FI3501H	5020FI3501J	5020FI3501L	5020FI3501M
249401	KNOB CONTROL	4940FI4539E	4940FI4539N	4940FI4539J	4940FI4539K	4940FI4539L

LOCATION NO.	DESCRIPTION \ COLOR	ROSE READ	DEEP BLUE	COBALT BLUE	LIME YELLOW	ICE BLUE
235503	COVER, EXHAUST FILTER	3550FI2271D	3550FI2387R	3550FI2387S	3550FI2387L	3550FI2387P
235501	COVER, BODY	3550FI1244D	3550FI1244G	3550FI1244J	3550FI1244W	3550FI1244Z
235502	COVER, HOLE	3550FI4540D	-	3550FI4540Q	3550FI4540L	3550FI4540N
335501	COVER, FILTER	3550FI1254D	3550FI1254F	3550FI1254S	3550FI1254W	3550FI1254Z
340261	LATCH	4480FI3505D	4480FI3505Q	4480FI3505R	4480FI3505K	4480FI3505N
243501	RING, CONNECTOR	4350FI3525D	4350FI3525Q	4350FI3525S	4350FI3525K	4350FI3525N
250201	BUTTON, POWER SWITCH	5020FI3502D	5020FI3502Q	5020FI3502R	5020FI3502K	5020FI3502N
250202	BUTTON, CORD REEL	5020FI3501D	5020FI3501Q	5020FI3501R	5020FI3501K	5020FI3501N
249401	KNOB CONTROL	-	4940FI4539M	-	-	-

LOCATION NO.	DESCRIPTION \ COLOR	FINE RED	CHERRY RED	LEMON YELLOW	PINK RED	BASF BLUE
235503	COVER, EXHAUST FILTER	3550FI2387Q	3550FI2387U	3550FI2387V	3550FI2387W	3550FI2387X
235501	COVER, BODY		3550FI1244S	3550FI1509D	3550FI1509A	3550FI1509B
235502	COVER, HOLE	3550FI4540P	3550FI4540S	3550FI4540V	3550FI4540W	
335501	COVER, FILTER		3550FI1254N	3550FI1508D	3550FI1508A	3550FI1508B
340261	LATCH	4480FI3505P	4480FI3505S	4480FI3505T	4480FI3505U	4480FI3505V
243501	RING, CONNECTOR	4350FI3525P	4350FI3525R	4350FI3525X	4350FI3525Y	4350FI3525Z
250201	BUTTON, POWER SWITCH	5020FI3502P	5020FI3502T	5020FI3502U	5020FI3502V	5020FI3502W
250202	BUTTON, CORD REEL	5020FI3501P	5020FI3501T	5020FI3501U	5020FI3501V	5020FI3501W
249401	KNOB CONTROL			4940FI4539R		4940FI4539Q

LOCATION NO.	DESCRIPTION \ COLOR	BASF RED	BLACK	MICA BLUE	CRENBEERY RED	BASF BLUE
235503	COVER, EXHAUST FILTER	3550FI2387Y	3550FI2387T	3550FI2515E	3550FI2515D	3550FI2387X
235501	COVER, BODY	3550FI1509C	3550FI1244F	3550FI1509L	3550FI1509K	3550FI1509B
235502	COVER, HOLE	3550FI4540X		-	3550FI4667E	
335501	COVER, FILTER	3550FI1508C		3550FI1508L	3550FI1508K	3550FI1254X
340261	LATCH	4480FI3505W		4480FI3745B	4480FI3745A	4480FI3505V
243501	RING, CONNECTOR	4350FI3763A		4350FI3763H	4350FI3763G	4350FI3525Z
250201	BUTTON, POWER SWITCH	5020FI3502X	5020FI3502S	5020FI3790C	5020FI3790B	5020FI3502W
250202	BUTTON, CORD REEL	5020FI3501X	5020FI3501S	5020FI3791C	5020FI3791B	5020FI3501W
249401	KNOB CONTROL	4940FI4539S	4940FI4539P	4940FI4539W	-	4940FI4539Q

3. MOTOR & P.C.B ASS'Y & CORD REEL ASM PARTS NUMBER

LOCATION NO.	DESCRIPTION	PART NO.	REMARK
146811	MOTOR ASS'Y, VC	4681FI2373A	VMC-500E2, 230V/50Hz
146811	MOTOR ASS'Y, VC	4681FI2373B	VMC-500E1, 220V/50/60Hz
146811	MOTOR ASS'Y, VC	4681FI2373C	VMC-500E3, 240/50Hz
146811	MOTOR ASS'Y, VC	4681FI2373D	VMC-500E5, 230/50Hz
146811	MOTOR ASS'Y, VC	4681FI2373F	VMC-500L1, 110/60Hz
146811	MOTOR ASS'Y, VC	4681FI2373G	VMC-500L2, 120/60Hz
146811	MOTOR ASS'Y, VC	4681FI2294B	VMC-510E1, 220/60Hz
146811	MOTOR ASS'Y, VC	4681FI2294C	VMC-510E3, 240/50Hz
146811	MOTOR ASS'Y, VC	4681FI2294D	VMC-510L1, 110/60Hz
146811	MOTOR ASS'Y, VC	4681FI2294F	VMC-510L3, 127/60Hz
146811	MOTOR ASS'Y, VC	4681FI2294K	VMC-510L2, 120/60Hz
146871	CORD REEL ASS'Y	4687FI1367A	C-2, 5.3m, V-3300SER
146871	CORD REEL ASS'Y	4687FI1367B	B-3, 5.3m, V-3300SER
146871	CORD REEL ASS'Y	4687FI1367C	C-1, 5.3m, V-3300SER
146871	CORD REEL ASS'Y	4687FI1367D	C-2, 5.3m, V-3300SER
146871	CORD REEL ASS'Y	4687FI1367E	B-3, 5.3m, V-3300SER
146871	CORD REEL ASS'Y	4687FI1367F	C-1, 5.3m, V-3300SER
146871	CORD REEL ASS'Y	4687FI1367G	S-1, 5.6m, V-3300SER
146871	CORD REEL ASS'Y	4687FI1367H	A-1, 5.3m, T/P, V-3300SER
146871	CORD REEL ASS'Y	4687FI1367K	S-1, 5.6m, V-3300SER
146871	CORD REEL ASS'Y	4687FI1367M	S-1, 5.3m, V-3300SER
146871	CORD REEL ASS'Y	4687FI1367P	C-2, 5.3m, T/P, V-3300SER
146871	CORD REEL ASS'Y	4687FI1367Q	C-2, 5.3m, T/P, V-3300SER
146871	CORD REEL ASS'Y	4687FI1367R	B-3, 5.3m, T/P, V-3300SER
146871	CORD REEL ASS'Y	4687FI1367S	B-3, 5.3m, T/P, V-3300SER
146871	CORD REEL ASS'Y	4687FI1314D	A-1, 5.3m, V-3300SER
146871	CORD REEL ASS'Y	4687FI1314G	A-1, 5.3m, V-3300SER
146871	CORD REEL ASS'Y	4687FI1314H	A-1, 5.3m, V-3300SER
168711	PWB(PCB) ASS'Y	6871FX2028C	230V/50Hz, VMC-500E2
168711	PWB(PCB) ASS'Y	6871FX2028E	220V/60Hz, VMC-510E1
168711	PWB(PCB) ASS'Y	6871FX2028F	220V/50Hz, VMC-500E1
168711	PWB(PCB) ASS'Y	6871FX2028G	127V/60Hz, VMC-510L3
168711	PWB(PCB) ASS'Y	6871FX2028H	240V/50Hz, VMC-500E3
168711	PWB(PCB) ASS'Y	6871FX2028J	120V/60Hz, VMC-510L2
168711	PWB(PCB) ASS'Y	6871FX2028K	110V/60Hz, VMC-500L1
168711	PWB(PCB) ASS'Y	6121FI4311D	V-3310/3340SER



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