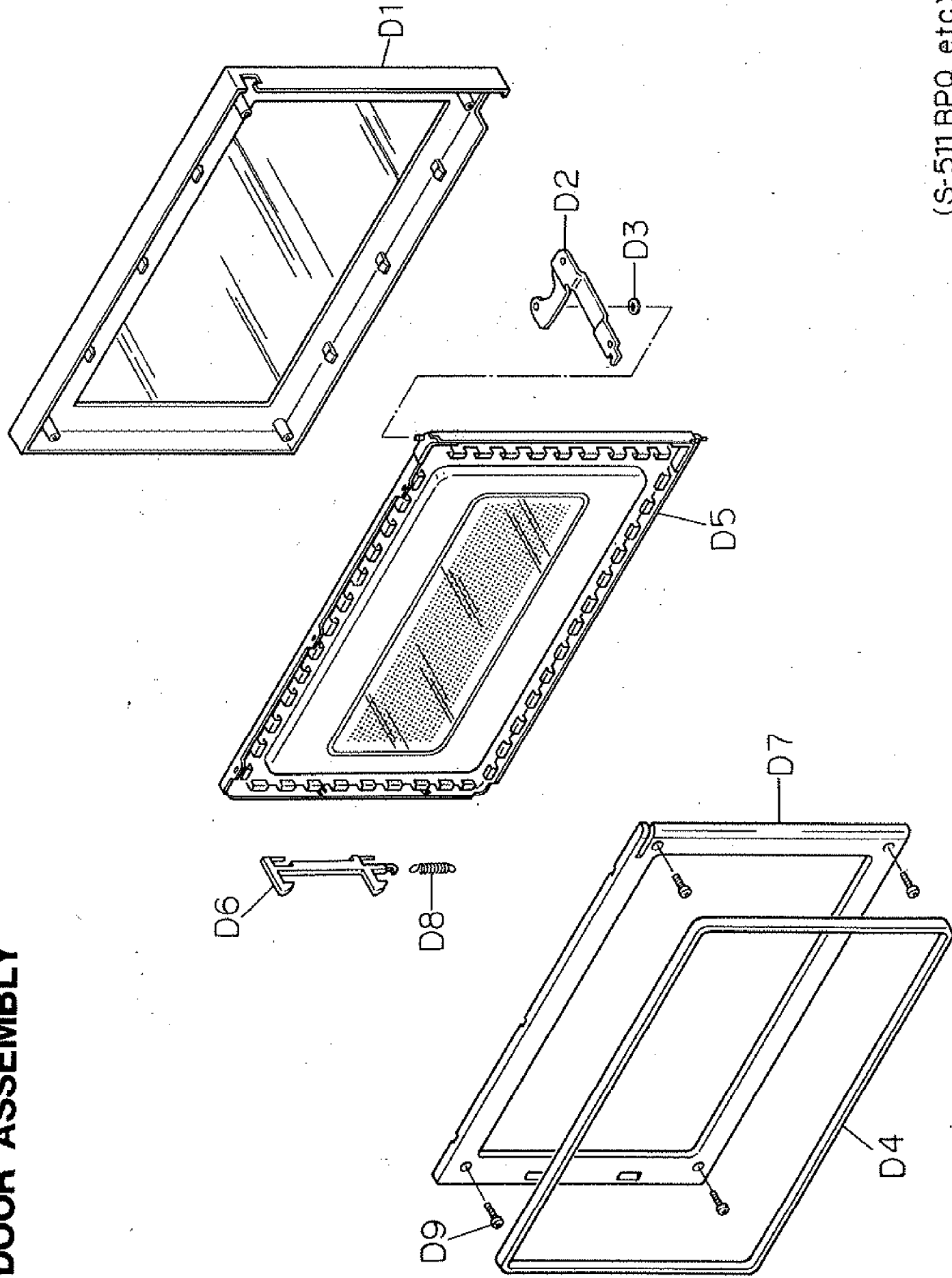


DOOR ASSEMBLY



(S-511 BPQ, etc)