



Philips Domestic Appliances and Personal Care

# Service Manual

**HR7633/AB** : LATAM version 450 Watt

**RI7633/AB** : Brazil version 450 Watt

**HR7633/BB** : LATAM version 600 Watt

**RI7633/BB** : Brazil version 600 Watt

## PRODUCT INFORMATION

The food processor is equipped with mechanical safety switches.

Motor power consumption : **/AB** - 450 W    **/BB** - 600 W

Kneading capacity : max. 400 g of flour  
max. 680 g of dough

Voltage & frequency : 220-230 V; 50-60 Hz  
115 V; 50-60 Hz

Cordset : 150 cm

Speed setting : 2 speeds + pulse

Bowl capacity : 1,8 l dry ingredients  
1,2 l liquids

Dimensions fancy box : 245 x 197 x 330

## Safety lock

- The motor unit as well as the lid have been provided with marks. The appliance will only function if the arrow on the motor unit is placed directly opposite the mark on the lid.

## Cleaning

- The bowl, lid of the bowl, pusher and accessories can also be washed in the dishwasher.
- The cover with insert storage is not dishwasher proof.

**After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.**

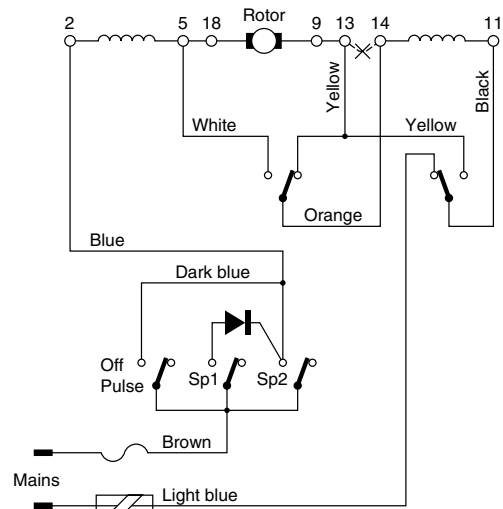
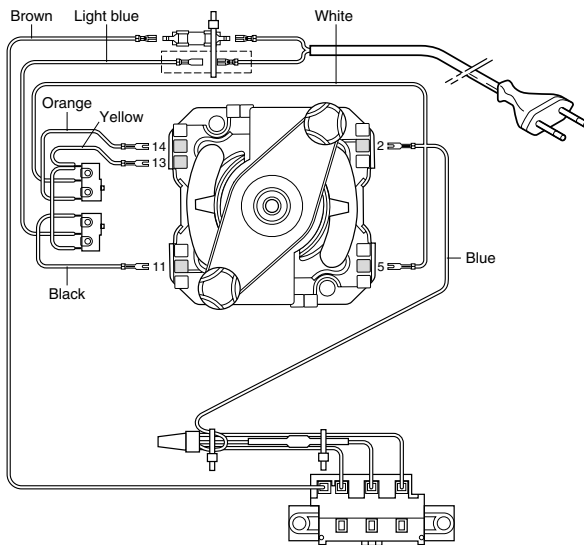
**PARTS LIST**

**HR7633 / RI7633**

Pos	Service code	Description
1	4206 133 93130	Housing cover printed HR7633/AB & RI7633/AB
	4206 133 95270	Housing cover printed HR7633/BB & RI7633/BB
4	4206 100 01320	Cord set Brazil
	4206 100 02140	Cord set Argentina
	4206 100 02150	Cord set Latam
5	4206 133 94220	Housing one col. printed - HR7633/AB
	4206 133 94260	Housing one col. printed - RI7633/AB
	4206 133 95300	Housing printed - HR7633/BB
	4206 133 95290	Housing printed - RI7633/BB
6	4206 136 52830	Main switch assy
7	4206 133 94460	Lever - blender
8	4206 133 93380	Lever - horizontal
9	4206 133 93210	Lever - switch
10	4206 132 41020	Helicoidal spring
11	4206 133 93190	Air guide
12	4206 136 52950	Micro switch assy Latam/Argentina
	4206 136 52960	Micro switch assy Brazil
13	4206 130 07880	CS ring
14	4206 136 53240	Motor assy 110/120V - Brazil
	4206 136 53250	Motor assy 220/230V - Brazil
	4206 136 53510	Motor assy 220/230V - Lat./Argent.)
15	4206 133 86550	Small air guide
16	4206 133 94310	Bearing insulation

Pos	Service code	Description
17	4206 133 93980	Transfer shaft cap
18	4206 133 93170	Lock spindle
19	4206 133 93160	Transfer shaft
20	4206 133 53580	Rubber ring
21	4206 136 52910	Decoupling box assy
22	4206 133 53640	Metal frame rubber
23	4206 133 07770	Washer
24	4206 133 53550	Belt
25	4206 136 52940	Toothed wheel assy
26	4206 136 52840	Metal frame assy
27	4206 136 53270	Bottom assy with studs
28	4203 065 62310	Shredding insert coarse
29	4203 065 61550	Shredding insert fine
30	4203 063 35540	Slicing insert
31	9965 000 06941	Insert carrier assy
32	9965 000 06924	Mono pusher
33	9965 000 06925	Special cover
34	9965 000 06932	Whisk
35	9965 000 12158	Metal knife assy
37	9965 000 06936	Kneading knife
38	9965 000 06930	Accessory holder assy
39	9965 000 06928	Spatula
40	9965 000 12313	Bowl cover assy
41	9965 000 12314	Bowl

**HR 7633**



**RI 7633**

