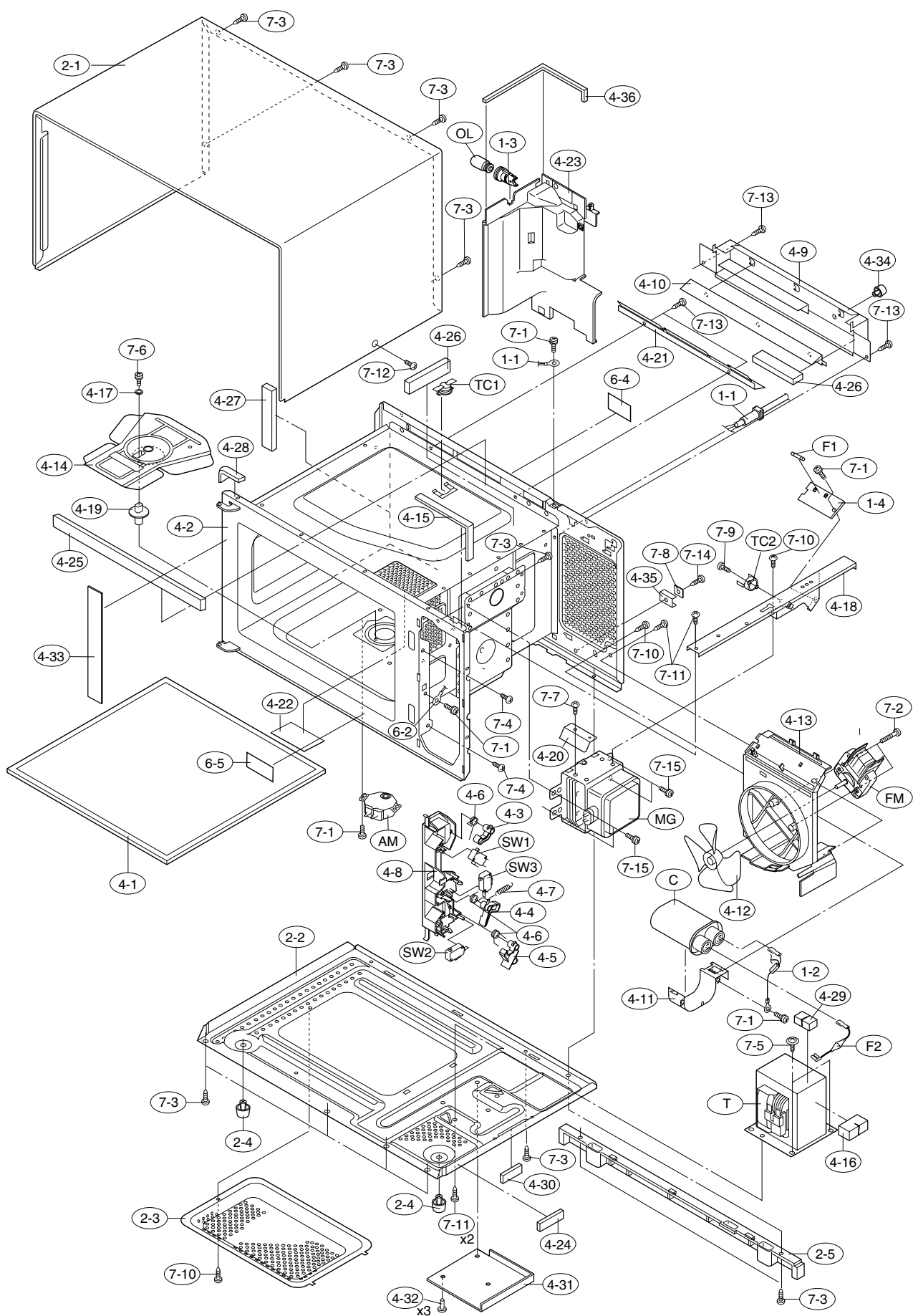




This exploded view diagram illustrates the assembly of the front panel for a refrigerator. The components are labeled with callouts indicating their assembly order and quantity:

- 5-1**: Main front panel frame.
- 5-2**: Top inner frame rail.
- 5-3**: Bottom inner frame rail.
- 5-4-1**: Vertical support bracket (x2).
- 5-4-2**: Horizontal support bracket (x4).
- 5-4-4**: Screws for brackets (x4 for horizontal, x2 for vertical).
- 5-4-5**: Bottom support rail.
- 5-5**: Top outer frame rail.
- 5-6**: Screws for frame rails.
- 5-7**: Bottom hinge bracket.
- 5-8**: Hinge pins (x2).
- 5-9**: Hinge bushings.
- 5-10**: Bottom hinge cover plate.
- 5-11**: Screws for bottom hinge cover.
- 5-12**: Side panel (x2).
- 5-13**: Side panel support rail.
- 5-14**: Side panel bracket.
- 5-15**: Top outer frame rail (for side panel).
- 5-16**: Screws for side panel assembly.
- 5-17**: Side panel cover plate.
- 5-18**: Bottom outer frame rail.
- 5-19**: Screws for bottom hinge and side panel.
- 5-20**: Bottom hinge cover plate (for side panel).
- 5-21**: Bottom hinge cover plate (for main panel).

Diagram of the rear suspension assembly showing components 5-5, 5-6, and 5-10.

